

# MACHINISTS' (AMERICAN PATTERN) FILES

## STAINLESS STEEL FILES

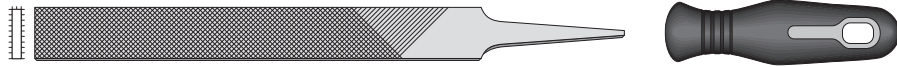
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SPECIAL PURPOSE

CHISEL CUT

Designed for use in filing stainless steel and other hard-to-file metals with little to no clogging. Files are chrome plated and therefore corrosion resistant. Surface hardness of 72 RC for excellent wear resistance and long service life.

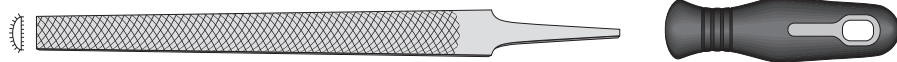
### HAND



Flat Hand Files are designed for safe filing of internal corners and where metal must be removed rapidly. One edge is uncut or "safe" for filing one surface without damaging an adjoining one. They are double cut on both sides and one edge, and parallel in width. Similar to Flat Taper Files but taper in thickness and have one safe edge.

LENGTH x WIDTH x THICKNESS	CUT	ITEM NO. GOLD TANG	PRICE EACH	ITEM NO. FILE WITH ERGONOMIC HANDLE	PRICE EACH	STD. PKG.	WEIGHT PER DOZ. (lbs.)
6 x 3/4 x 5/32	Bastard Cut	CF-H-06B	8.80	CFHE-H-06B	12.80	12	1.6
6 x 3/4 x 5/32	Second Cut	CF-H-06SC	9.40	CFHE-H-06SC	13.40	12	1.6
8 x 55/64 x 3/16	Bastard Cut	CF-H-08B	12.60	CFHE-H-08B	16.60	12	4.3
8 x 55/64 x 3/16	Second Cut	CF-H-08SC	12.30	CFHE-H-08SC	16.30	12	4.3
8 x 55/64 x 3/16	Smooth Cut	CF-H-08SM	14.30	CFHE-H-08SM	18.30	12	4.3

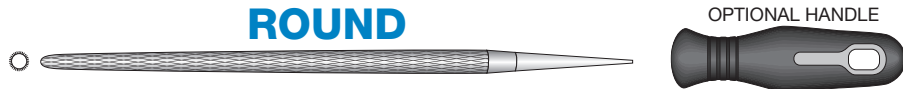
### HALF ROUND



Half Round Files are designed for filing both flat and curved surfaces. They are double cut and tapered in width and thickness.

LENGTH x WIDTH x THICKNESS	CUT	ITEM NO. GOLD TANG	PRICE EACH	ITEM NO. FILE WITH ERGONOMIC HANDLE	PRICE EACH	STD. PKG.	WEIGHT PER DOZ. (lbs.)
6 x 39/64 x 5/32	Second Cut	CF-HR-06SC	17.00	CFHE-HR-06SC	21.00	12	1.5
8 x 55/64 x 7/32	Smooth Cut	CF-HR-08SM	16.66	CFHE-HR-08SM	20.66	12	3.3

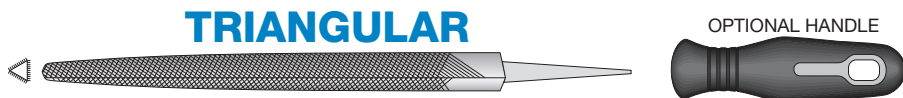
### ROUND



Round Files are designed for enlarging holes and shaping curved surfaces. They taper slightly to a point and teeth are either 'Single' cut or 'Double' cut depending on the size.

LENGTH x SIZE	CUT	ITEM NO. GOLD TANG	PRICE EACH	ITEM NO. FILE WITH ERGONOMIC HANDLE	PRICE EACH	STD. PKG.	WEIGHT PER DOZ. (lbs.)
8 x 5/16 DIA.	Second Cut	CF-R-08SC	12.20	CFHE-R-08SC	16.20	12	1.4
8 x 5/16 DIA.	Smooth Cut	CF-R-08SM	13.26	CFHE-R-08SM	17.26	12	1.4

### TRIANGULAR



Three Square Files are designed for filing internal angles above 60°, corners, grooves, notches, and for filing HSS taps and cutters after machining. They are double cut on all three sides and taper slightly to point. Note: This file has sharp corners and is not recommended for filing saws.

LENGTH x SIZE	CUT	ITEM NO. GOLD TANG	PRICE EACH	ITEM NO. FILE WITH ERGONOMIC HANDLE	PRICE EACH	STD. PKG.	WEIGHT PER DOZ. (lbs.)
8 x 9/16	Bastard Cut	CF-TSQ-08B	13.40	CFHE-TSQ-08B	17.40	12	4.2
8 x 9/16	Second Cut	CF-TSQ-08SC	14.66	CFHE-TSQ-08SC	18.66	12	4.2

### SQUARE



Square Files are designed for filing slots, key ways, grooves, square holes and edges, and for filing flat surfaces where a heavier section is preferred. They are double cut on all four sides and taper slightly to a point.

LENGTH x SIZE	CUT	ITEM NO. GOLD TANG	PRICE EACH	ITEM NO. FILE WITH ERGONOMIC HANDLE	PRICE EACH	STD. PKG.	WEIGHT PER DOZ. (lbs.)
6 x 13/64	Second Cut	CF-SQ-06SC	12.14	CFHE-SQ-06SC	16.14	12	1.0
6 x 13/64	Smooth Cut	CF-SQ-06SM	12.54	CFHE-SQ-06SM	16.54	12	1.0