

HIGH SPEED STEEL

# 4 FLUTE BALL NOSE SINGLE END MILLS

ICS USA

GENERAL PURPOSE

CENTER CUTTING

WELDON SHANK



RIGHT HAND CUT  
RIGHT HAND HELIX

REGULAR LENGTH

SIZE	SHANK DIA.	FLUTE LENGTH	OVERALL LENGTH	PRICE EACH	
				HSS	TIN COAT
				EM-4B	EM-4BT
1/4	3/8	5/8	2-7/16	22.92	29.26
5/16	3/8	3/4	2-1/2	22.92	29.26
3/8	3/8	3/4	2-1/2	22.92	29.26
7/16	1/2	1	3	29.98	36.32
1/2	1/2	1-1/4	3-1/4	29.98	36.32
9/16	1/2	1-1/4	3-1/4	49.26	59.16

SIZE	SHANK DIA.	FLUTE LENGTH	OVERALL LENGTH	PRICE EACH	
				HSS	TIN COAT
				EM-4B	EM-4BT
5/8	5/8	1-5/8	3-3/4	49.26	60.46
3/4	3/4	1-5/8	3-7/8	62.24	75.50
7/8	7/8	1-7/8	4-1/8	79.92	103.26
1	1	2	4-1/2	98.32	121.66
1-1/4	1-1/4	2	4-1/2	114.60	143.72
1-1/2	1-1/4	2	4-1/2	149.80	196.46

HIGH SPEED STEEL

# 4 FLUTE BALL NOSE SINGLE END MILLS

ICS USA

GENERAL PURPOSE

CENTER CUTTING

WELDON SHANK



RIGHT HAND CUT  
RIGHT HAND HELIX

LONG LENGTH

SIZE	SHANK DIA.	FLUTE LENGTH	OVERALL LENGTH	PRICE EACH	
				HSS	TIN COAT
				EM-4BL	EM-4BLT
1/4	3/8	1-1/4	3-1/16	22.92	31.14
5/16	3/8	1-3/8	3-1/8	22.92	31.14
3/8	3/8	1-1/2	3-1/4	28.26	36.48
1/2	1/2	2	4	44.50	54.40

SIZE	SHANK DIA.	FLUTE LENGTH	OVERALL LENGTH	PRICE EACH	
				HSS	TIN COAT
				EM-4BL	EM-4BLT
5/8	5/8	2-1/2	4-5/8	65.98	77.92
3/4	3/4	3	5-1/4	85.24	100.92
1	1	4	6-1/2	124.22	152.22

HIGH SPEED STEEL

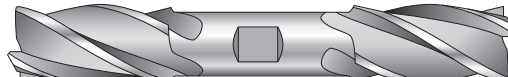
# 4 FLUTE DOUBLE END MILLS

ICS USA

GENERAL PURPOSE

NON-CENTER CUTTING

WELDON SHANK



RIGHT HAND CUT  
RIGHT HAND HELIX

REGULAR LENGTH

SIZE	SHANK DIA.	FLUTE LENGTH	OVERALL LENGTH	PRICE EACH	
				HSS	TIN COAT
				DEM-4R	DEM-4T
1/8	3/8	3/8	3-1/16	17.48	29.12
5/32	3/8	7/16	3-1/8	17.48	29.12
3/16	3/8	1/2	3-1/4	17.48	29.12
13/64	3/8	9/16	3-1/4	17.48	29.12
7/32	3/8	9/16	3-1/4	17.48	29.12
15/64	3/8	9/16	3-1/4	17.48	29.12
1/4	3/8	5/8	3-3/8	17.48	29.12
9/32	3/8	11/16	3-3/8	18.48	30.14
5/16	3/8	3/4	3-1/2	18.48	30.14
11/32	3/8	3/4	3-1/2	18.48	30.14
3/8	3/8	3/4	3-1/2	18.48	30.14
13/32	1/2	1	4-1/8	26.10	42.90

SIZE	SHANK DIA.	FLUTE LENGTH	OVERALL LENGTH	PRICE EACH	
				HSS	TIN COAT
				DEM-4R	DEM-4T
7/16	1/2	1	4-1/8	26.10	42.90
15/32	1/2	1	4-1/8	26.10	42.90
1/2	1/2	1	4-1/8	26.10	42.90
9/16	5/8	1-3/8	5	34.72	54.16
5/8	5/8	1-3/8	5	34.72	54.16
11/16	3/4	1-5/8	5-5/8	43.36	66.70
3/4	3/4	1-5/8	5-5/8	43.36	66.70
13/16	7/8	1-7/8	6-1/8	54.00	80.14
7/8	7/8	1-7/8	6-1/8	54.00	80.14
15/16	1	1-7/8	6-3/8	66.04	108.04
1	1	1-7/8	6-3/8	68.00	110.00

TOLERANCES • Flute Dia.: + .003 - .000" • Shank Dia.: + .0005 - .0005"