

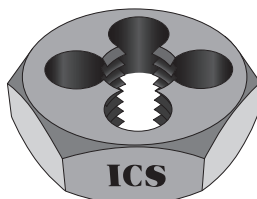
ACME THREAD HEXAGON RETHREADING DIES

ICS USA

HEAVY DUTY

GROUND THREAD

Acme Thread Hexagon Rethreading Dies are of heavy duty construction for rethreading the broad, square threads on acme threaded rods and studs. They are used for general purpose acme threads with a class 2C thread fit. This is a looser fit than the class 2G precision acme thread.



HEX NUT DIAMETER ACROSS FLATS

Right Hand Sizes 1/2" to 1-1/2"

SIZE	TPI	DIAMETER ACROSS FLATS	ITEM NO.
1/2	10	1-1/16	AHRD032-10
5/8	8	1-1/4	AHRD040-08
5/8	10	1-1/4	AHRD040-10
3/4	5	1-7/16	AHRD048-05
3/4	6	1-7/16	AHRD048-06
3/4	8	1-7/16	AHRD048-08
3/4	10	1-7/16	AHRD048-10
7/8	6	1-5/8	AHRD056-06

SIZE	TPI	DIAMETER ACROSS FLATS	ITEM NO.
1	4	1-13/16	AHRD100-04
1	5	1-13/16	AHRD100-05
1	10	1-13/16	AHRD100-10
1-1/8	5	2	AHRD108-05
1-1/4	4	2-3/16	AHRD116-04
1-1/4	5	2-3/16	AHRD116-05
1-1/2	4	2-9/16	AHRD132-04

Left Hand Sizes 1/2" to 1-1/2"

SIZE	TPI	DIAMETER ACROSS FLATS	ITEM NO.
1/2	10	1-1/16	AHRDL032-10
5/8	8	1-1/4	AHRDL040-08
5/8	10	1-1/4	AHRDL040-10
3/4	5	1-7/16	AHRDL048-05
3/4	6	1-7/16	AHRDL048-06
3/4	8	1-7/16	AHRDL048-08
3/4	10	1-7/16	AHRDL048-10
7/8	6	1-5/8	AHRDL056-06

SIZE	TPI	DIAMETER ACROSS FLATS	ITEM NO.
1	4	1-13/16	AHRDL100-04
1	5	1-13/16	AHRDL100-05
1	10	1-13/16	AHRDL100-10
1-1/8	5	2	AHRDL108-05
1-1/4	4	2-3/16	AHRDL116-04
1-1/4	5	2-3/16	AHRDL116-05
1-1/2	4	2-9/16	AHRDL132-04

NOTE: Acme Thread Hexagon Rethreading Dies are manufactured to order.