

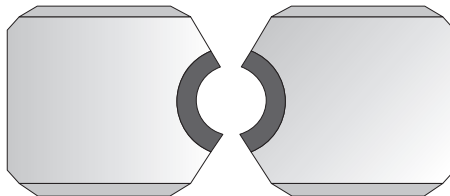
# 2 PIECE ADJUSTABLE DIES

**ICS** **WIS**

**GENERAL PURPOSE**

**CUT THREAD**

Two Piece Adjustable Dies have a wide range of threading adjustments compared to a round adjustable die. Each half has two cutting edges and are easy to sharpen. They have chamfered threads on both sides. One side has 2 to 3 chamfered threads for regular work and the other side has 1-1/2 chamfered threads for threading close to shoulder. Ideal for threading or thread repair work.



**RIGHT HAND CUT**

SIZE	THREADS PER INCH	FOR USE WITH COLLET NO.	ITEM NO.
1/4	20	1 or 5	TPAD016-20
1/4	28	1 or 5	TPAD016-28
5/16	18	1 or 5	TPAD020-28
5/16	24	1 or 5	TPAD020-24
3/8	16	1 or 5	TPAD024-16
3/8	24	1 or 5	TPAD024-24
7/16	14	1 or 5	TPAD028-14
7/16	20	1 or 5	TPAD028-20
1/2	13	1 or 5	TPAD032-13
1/2	20	1 or 5	TPAD032-20
9/16	12	5	TPAD036-12
9/16	18	5	TPAD036-18
5/8	11	5 or 20	TPAD040-11
5/8	18	5 or 20	TPAD040-18
11/16	11	5 or 20	TPAD044-11
3/4	10	5 or 20	TPAD048-10
3/4	16	5 or 20	TPAD048-16
7/8	9	5, 20 or 25	TPAD056-09
7/8	14	5, 20 or 25	TPAD056-14
1	8	5, 20 or 25	TPAD100-08
1	12	5, 20 or 25	TPAD100-12
1	14	5, 20 or 25	TPAD100-14
1-1/8	14	20 or 25	TPAD108-14
1-1/4	14	20 or 25	TPAD116-14
1-3/8	14	25	TPAD124-14
1-1/2	14	25	TPAD132-14

Please specify collet no. when ordering.