

HIGH SPEED STEEL HEXAGON THREADING DIES

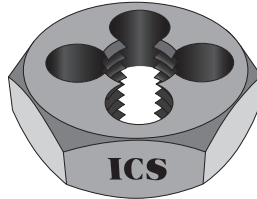
ICS WIS

HEAVY DUTY

GROUND THREAD

HSS Hexagon (Hex Nut Diameter) Threading Dies are designed for tough cutting applications of all types of external threads. They are used for threading rods, bolts, and studs. All sizes are manufactured to be the same size as a Hex Nut of equal thread size. ICS Hex Threading Dies have polished gold face and black surface treated threads for maximum performance.

**HEX NUT DIA.
ACROSS FLATS**



**RIGHT HAND
CUT**

BLACK & GOLD FINISH

SIZE	THREADS PER INCH	DIAMETER ACROSS FLATS	ITEM NO.	PRICE
4	40	19/32	HTD#04-40	15.76
6	32	19/32	HTD#06-32	15.76
8	32	19/32	HTD#08-32	15.76
10	24	19/32	HTD#10-24	15.76
10	32	19/32	HTD#10-32	15.76
12	24	19/32	HTD#12-24	15.76
1/4	20	19/32	HTD016-20	15.76
1/4	28	19/32	HTD016-28	15.76
5/16	18	11/16	HTD020-18	18.38
5/16	24	11/16	HTD020-24	18.38
3/8	16	25/32	HTD024-16	20.06
3/8	24	25/32	HTD024-24	20.06
7/16	14	7/8	HTD028-14	22.36
7/16	20	7/8	HTD028-20	22.36
1/2	13	1-1/16	HTD032-13	26.26
1/2	20	1-1/16	HTD032-20	26.26
9/16	12	1-1/16	HTD036-12	31.04
9/16	18	1-1/16	HTD036-18	31.04

SIZE	THREADS PER INCH	DIAMETER ACROSS FLATS	ITEM NO.	PRICE
5/8	11	1-1/4	HTD040-11	34.66
5/8	18	1-1/4	HTD040-18	34.66
11/16	11	1-7/16	HTD044-11	43.68
11/16	16	1-7/16	HTD044-16	43.68
3/4	10	1-7/16	HTD048-10	43.68
3/4	16	1-7/16	HTD048-16	43.68
7/8	9	1-5/8	HTD056-09	58.80
7/8	14	1-5/8	HTD056-14	58.80
1	8	1-13/16	HTD100-08	75.70
1	12	1-13/16	HTD100-12	75.70
1	14	1-13-16	HTD100-14	75.70
1-1/8	7	2	HTD108-07	93.76
1-1/8	12	2	HTD108-12	93.76
1-1/4	7	2-3/16	HTD116-07	109.20
1-1/4	12	2-3/16	HTD116-12	109.20
1-3/8	6	2-3/8	HTD124-06	127.58
1-3/8	12	2-3/8	HTD124-12	127.58
1-1/2	6	2-9/16	HTD132-06	165.38
1-1/2	12	2-9/16	HTD132-12	165.38

HIGH SPEED STEEL HEXAGON THREADING (NPT) PIPE DIES

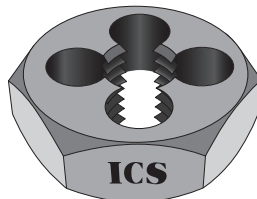
ICS WIS

HEAVY DUTY

GROUND THREAD

HSS Hexagon (Hex Nut Dia.) NPT Threading Pipe Dies are designed for external threading or rethreading of taper pipe threads. They are used where a threaded connection will not be required to withstand high fluid or gas pressures and the use of a sealer is acceptable.

**HEX NUT DIA.
ACROSS FLATS**



**RIGHT HAND
CUT**

BLACK & GOLD FINISH

SIZE	THREADS PER INCH	DIAMETER ACROSS FLATS	ITEM NO.	PRICE
1/8	27	25/32	HTDP008-27	18.90
1/4	18	1-1/16	HTDP016-18	42.00
3/8	18	1-1/4	HTDP024-18	49.88
1/2	14	1-5/8	HTDP032-14	65.62
3/4	14	1-13/16	HTDP048-14	94.50

SIZE	THREADS PER INCH	DIAMETER ACROSS FLATS	ITEM NO.	PRICE
1	11-1/2	2-3/16	HTDP100-11.5	133.46
1-1/4	11-1/2	3-1/8	HTDP116-11.5	179.02
1-1/2	11-1/2	3-1/8	HTDP132-11.5	260.50
2	11-1/2	3-3/4	HTDP200-11.5	693.52