

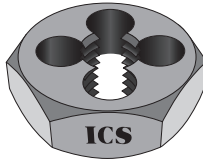
METRIC HEXAGON RETHREADING DIES

ICS WIS

GENERAL PURPOSE

CUT THREAD

HEX NUT DIA.
ACROSS FLATS



RIGHT HAND
CUT

SIZE	DIA. ACROSS		ITEM NO.	PRICE
	PITCH	FLATS		
M3	.50	19/32	HRDM03.0X.50	9.78
M3	.60	19/32	HRDM03.0X.60	9.78
M3.5	.60	19/32	HRDM03.5X.60	9.78
M4	.70	19/32	HRDM04.0X.70	9.78
M4	.75	19/32	HRDM04.0X.75	9.78
M4.5	.75	19/32	HRDM04.5X.75	9.78
M5	.80	19/32	HRDM05.0X.80	9.78
M5	.90	19/32	HRDM05.0X.90	9.78
M6	1.00	19/32	HRDM06.0X1.0	9.78
M6.3	1.00	19/32	HRDM06.3X1.0	10.00
M7	1.00	11/16	HRDM07.0X1.0	10.48
M8	1.00	11/16	HRDM08.0X1.0	10.48
M8	1.25	11/16	HRDM08.0X1.25	10.48
M9	1.00	25/32	HRDM09.0X1.0	15.28

SIZE	DIA. ACROSS		ITEM NO.	PRICE
	PITCH	FLATS		
M9	1.25	25/32	HRDM08.0X1.25	15.28
M10	1.25	7/8	HRDM10.0X1.25	14.84
M10	1.50	7/8	HRDM10.0X1.5	14.84
M11	1.50	7/8	HRDM11.0X1.5	17.84
M12	1.25	1-1/16	HRDM12.0X1.25	17.06
M12	1.75	1-1/16	HRDM12.0X1.75	17.06
M14	1.50	1-1/16	HRDM14.0X1.5	20.48
M14	2.00	1-1/16	HRDM14.0X2.0	20.48
M16	1.50	1-1/4	HRDM16.0X1.5	22.48
M16	2.00	1-1/4	HRDM16.0X2.0	22.48
M18	1.50	1-7/16	HRDM18.0X1.5	26.24
M18	2.50	1-7/16	HRDM18.0X2.5	26.24
M20	1.50	1-5/8	HRDM20.0X1.5	28.86
M20	2.50	1-5/8	HRDM20.0X2.5	28.86

SIZE	DIA. ACROSS		ITEM NO.	PRICE
	PITCH	FLATS		
M22	1.50	1-5/8	HRDM22.0X1.5	33.48
M22	2.50	1-5/8	HRDM22.0X2.5	33.48
M24	2.00	1-13/16	HRDM24.0X2.0	34.78
M24	3.00	1-13/16	HRDM24.0X3.0	34.78
M27	2.00	2	HRDM27.0X2.0	53.56
M27	3.00	2	HRDM27.0X3.0	53.56
M30	2.00	2-3/16	HRDM30.0X2.0	53.56
M30	3.50	2-3/16	HRDM30.0X3.5	53.56
M33	2.00	2-3/8	HRDM33.0X2.0	61.46
M33	3.50	2-3/8	HRDM33.0X3.5	61.46
M36	3.00	2-9/16	HRDM36.0X3.0	98.02
M36	4.00	2-9/16	HRDM36.0X4.0	87.28
M39	3.00	3-1/8	HRDM39.0X3.0	92.26
M39	4.00	3-1/8	HRDM39.0X4.0	92.26

SPECIAL THREAD SIZES

SIZE	DIA. ACROSS		ITEM NO.	PRICE
	PITCH	FLATS		
M3	.35	19/32	HRDM03.0X.35	11.24
M3.5	.50	19/32	HRDM03.5X.50	11.24
M4	.50	19/32	HRDM04.0X.50	11.24
M4.5	.50	19/32	HRDM04.5X.50	11.24
M5	.50	19/32	HRDM05.0X.50	11.24
M5	.75	19/32	HRDM05.0X.75	11.24
M5.5	.80	19/32	HRDM05.5X.80	11.24
M5.5	.90	19/32	HRDM05.5X.90	11.24
M6	.50	19/32	HRDM06.0X.50	11.24
M6	.75	19/32	HRDM06.0X.75	11.24
M7	.50	11/16	HRDM07.0X.50	12.60
M7	.75	11/16	HRDM07.0X.75	12.60
M8	.50	11/16	HRDM08.0X.50	12.60
M8	.75	11/16	HRDM08.0X.75	12.60
M9	.50	25/32	HRDM09.0X.50	13.86
M9	.75	25/32	HRDM09.0X.75	13.86
M10	.50	7/8	HRDM10.0X.50	16.24
M10	.75	7/8	HRDM10.0X.75	16.24
M10	1.00	7/8	HRDM10.0X1.0	16.24
M11	.50	7/8	HRDM11.0X.50	16.24
M11	.75	7/8	HRDM11.0X.75	16.24
M11	1.00	7/8	HRDM11.0X1.0	16.24
M11	1.25	7/8	HRDM11.0X1.25	16.24
M12	.50	1-1/16	HRDM12.0X.50	17.06
M12	.75	1-1/16	HRDM12.0X.75	17.06
M12	1.00	1-1/16	HRDM12.0X1.0	17.06
M12	1.50	1-1/16	HRDM12.0X1.5	17.06
M13	.50	1-1/16	HRDM13.0X.50	18.82
M13	.75	1-1/16	HRDM13.0X.75	18.82
M13	1.00	1-1/16	HRDM13.0X1.0	18.82
M13	1.25	1-1/16	HRDM13.0X1.25	18.82
M13	1.50	1-1/16	HRDM13.0X1.5	18.82
M13	2.00	1-1/16	HRDM13.0X2.0	18.82
M14	.50	1-1/16	HRDM14.0X.50	20.48
M14	.75	1-1/16	HRDM14.0X.75	20.48
M14	1.00	1-1/16	HRDM14.0X1.0	20.48

SIZE	DIA. ACROSS		ITEM NO.	PRICE
	PITCH	FLATS		
M14	1.25	1-1/16	HRDM14.0X1.25	20.48
M15	.50	1-1/4	HRDM15.0X.50	22.02
M15	1.00	1-1/4	HRDM15.0X1.0	22.02
M15	1.50	1-1/4	HRDM15.0X1.5	22.02
M15	2.00	1-1/4	HRDM15.0X2.0	22.02
M16	.50	1-1/4	HRDM16.0X.50	23.24
M16	.75	1-1/4	HRDM16.0X.75	23.24
M16	1.00	1-1/4	HRDM16.0X1.0	23.24
M16	1.25	1-1/4	HRDM16.0X1.25	23.24
M17	.50	1-7/16	HRDM17.0X.50	28.92
M17	1.00	1-7/16	HRDM17.0X1.0	28.92
M17	1.50	1-7/16	HRDM17.0X1.5	28.92
M17	2.00	1-7/16	HRDM17.0X2.0	28.92
M18	.50	1-7/16	HRDM18.0X.50	32.38
M18	1.00	1-7/16	HRDM18.0X1.0	32.38
M18	2.00	1-7/16	HRDM18.0X2.0	32.38
M19	.50	1-7/16	HRDM19.0X.50	33.06
M19	1.00	1-7/16	HRDM19.0X1.0	33.06
M19	1.50	1-7/16	HRDM19.0X1.5	33.06
M19	2.00	1-7/16	HRDM19.0X2.0	33.06
M20	1.00	1-5/8	HRDM20.0X1.0	33.06
M20	1.25	1-5/8	HRDM20.0X1.25	33.06
M20	2.00	1-5/8	HRDM20.0X2.0	33.06
M21	1.00	1-5/8	HRDM21.0X1.0	33.06
M21	1.50	1-5/8	HRDM21.0X1.5	33.06
M21	2.00	1-5/8	HRDM21.0X2.0	33.06
M21	2.50	1-5/8	HRDM21.0X2.5	33.06
M22	1.00	1-5/8	HRDM22.0X1.0	35.14
M22	2.00	1-5/8	HRDM22.0X2.0	35.14
M22	3.00	1-5/8	HRDM22.0X3.0	35.14
M23	1.00	1-13/16	HRDM23.0X1.0	35.14
M23	1.50	1-13/16	HRDM23.0X1.5	35.14
M23	2.00	1-13/16	HRDM23.0X2.0	35.14
M23	2.50	1-13/16	HRDM23.0X2.5	35.14
M24	1.00	1-13/16	HRDM24.0X1.0	43.90

SIZE	DIA. ACROSS		ITEM NO.	PRICE
	PITCH	FLATS		
M24	1.50	1-13/16	HRDM24.0X1.5	43.90
M24	2.50	1-13/16	HRDM24.0X2.5	43.90
M25	1.00	1-13/16	HRDM25.0X1.0	43.90
M25	1.50	1-13/16	HRDM25.0X1.5	43.90
M25	2.00	1-13/16	HRDM25.0X2.0	43.90
M26	1.50	2	HRDM26.0X1.5	43.90
M26	2.00	2	HRDM26.0X2.0	43.90
M27	1.00	2	HRDM27.0X1.0	58.32
M27	1.50	2	HRDM27.0X1.5	58.32
M28	1.50	2	HRDM28.0X1.5	62.48
M28	2.00	2	HRDM28.0X2.0	62.48
M30	1.00	2-3/16	HRDM30.0X1.0	66.16
M30	1.50	2-3/16	HRDM30.0X1.5	66.16
M30	3.00	2-3/16	HRDM30.0X3.0	82.70
M32	1.50	2-3/16	HRDM32.0X1.5	75.12
M33	1.50	2-3/8	HRDM33.0X1.5	69.54
M34	1.50	2-3/8	HRDM34.0X1.5	82.78
M35	1.50	2-3/8	HRDM35.0X1.5	92.64
M36	1.50	2-9/16	HRDM36.0X1.5	92.26
M38	1.50	2-9/16	HRDM38.0X1.5	92.26
M39	1.50	3-1/8	HRDM39.0X1.5	92.26
M40	1.50	3-1/8	HRDM40.0X1.5	156.32
M42	1.50	3-1/8	HRDM42.0X1.5	177.08
M42	3.00	3-1/8	HRDM42.0X3.0	177.08
M42	4.50	3-1/8	HRDM42.0X4.5	177.08
M45	1.50	3-1/8	HRDM45.0X1.5	177.08
M45	3.00	3-1/8	HRDM45.0X3.0	177.08
M45	4.50	3-1/8	HRDM45.0X4.5	177.08
M48	1.50	3-1/8	HRDM48.0X1.5	220.68
M48	3.00	3-1/8	HRDM48.0X3.0	220.68
M48	5.00	3-1/8	HRDM48.0X5.0	220.68
M50	1.50	3-1/2	HRDM50.0X1.5	220.68
M52	1.50	3-1/2	HRDM52.0X1.5	239.70
M52	3.00	3-1/2	HRDM52.0X3.0	239.70
M52	5.00	3-1/2	HRDM52.0X5.0	239.70

LEFT HAND SIZES

SIZE	DIA. ACROSS		ITEM NO.	PRICE
	PITCH	FLATS		
M5	.80	19/32	HRDML05.0X0.80	12.38
M6	1.00	19/32	HRDML0.60X1.00	12.38
M7	1.00	11/16	HRDML0.70X1.00	13.94
M8	1.25	11/16	HRDML0.80X1.25	13.94
M10	1.25	7/8	HRDML10.0X1.25	15.34
M10	1.50	7/8	HRDML10.0X1.50	15.34

SIZE	DIA. ACROSS		ITEM NO.	PRICE
	PITCH	FLATS		
M12	1.25	1-1/16	HRDML12.0X1.25	17.24
M12	1.75	1-1/16	HRDML12.0X1.75	17.24
M16	1.50	1-1/4	HRDML16.0X1.50	23.46
M16	2.00	1-1/4	HRDML16.0X2.00	23.46
M18	1.50	1-7/16	HRDML18.0X1.50	26.84
M18	2.50	1-7/16	HRDML18.0X2.50	26.84

SIZE	DIA. ACROSS		ITEM NO.	PRICE
	PITCH	FLATS		
M20	1.50	1-5/8	HRDML20.0X1.50	33.00
M20	2.50	1-5/8	HRDML20.0X2.50	33.00
M24	1.50	1-13/16	HRDML24.0X1.50	48.84
M24	2.00	1-13/16	HRDML24.0X2.00	49.14
M24	3.00	1-13/16	HRDML24.0X3.00	49.14