

TOOL STEEL

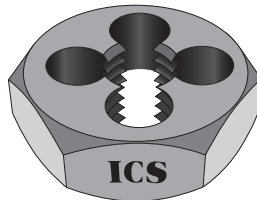
HEXAGON (STANDARD SIZES) RETHREADING DIES

ICS WIS

GENERAL PURPOSE

CUT THREAD

Hexagon (Hex Nut Diameter) Rethreading Dies are designed extra thick for rethreading damaged or jammed threads and can be used to work in places where round die stocks cannot be used. They are not intended for producing new threads on unthreaded bars, bolts, or pipes. Available in almost any threading size. All sizes are manufactured to be the same size as a Hex Nut of equal thread size.



HEX NUT DIA.
ACROSS FLATS

RIGHT HAND
CUT

SIZE	TPI	DIA. ACROSS FLATS		ITEM NO.	PRICE
2	56	19/32		HRD#02-56	7.98
2	64	19/32		HRD#02-64	7.98
3	48	19/32		HRD#03-48	7.98
3	56	19/32		HRD#03-56	7.98
4	36	19/32		HRD#04-36	7.98
4	40	19/32		HRD#04-40	7.98
4	48	19/32		HRD#04-48	7.98
5	40	19/32		HRD#05-40	7.98
5	44	19/32		HRD#05-44	7.98
6	32	19/32		HRD#06-32	7.98
6	40	19/32		HRD#06-40	7.98
8	32	19/32		HRD#08-32	7.98
8	36	19/32		HRD#08-36	7.98
10	24	19/32		HRD#10-24	7.98
10	32	19/32		HRD#10-32	7.98
12	24	19/32		HRD#12-24	7.98
12	28	19/32		HRD#12-28	7.98
1/4	20	19/32		HRD016-20	7.98
1/4	28	19/32		HRD016-28	7.98
5/16	18	11/16		HRD020-18	8.96
5/16	24	11/16		HRD020-24	8.96

SIZE	TPI	DIA. ACROSS FLATS		ITEM NO.	PRICE
3/8	16	25/32		HRD024-16	10.00
3/8	24	25/32		HRD024-24	10.00
7/16	14	7/8		HRD028-14	11.54
7/16	20	7/8		HRD028-20	11.54
1/2	13	1-1/16		HRD032-13	13.52
1/2	20	1-1/16		HRD032-20	13.52
9/16	12	1-1/16		HRD036-12	15.94
9/16	18	1-1/16		HRD036-18	15.94
5/8	11	1-1/4		HRD040-11	18.54
5/8	18	1-1/4		HRD040-18	18.54
11/16	11	1-7/16		HRD044-11	23.52
11/16	16	1-7/16		HRD044-16	23.52
3/4	10	1-7/16		HRD048-10	23.52
3/4	16	1-7/16		HRD048-16	23.52
7/8	9	1-5/8		HRD056-09	27.28
7/8	14	1-5/8		HRD056-14	27.28
1	8	1-13/16		HRD100-08	34.58
1	12	1-13/16		HRD100-12	34.58
1	14	1-13/16		HRD100-14	34.58
1-1/8	7	2		HRD108-07	47.36
1-1/8	12	2		HRD108-12	47.36

SIZE	TPI	DIA. ACROSS FLATS		ITEM NO.	PRICE
1-1/4	7	2-3/16		HRD116-07	54.52
1-1/4	12	2-3/16		HRD116-12	54.52
1-3/8	6	2-3/8		HRD124-06	70.46
1-3/8	12	2-3/8		HRD124-12	70.46
1-1/2	6	2-9/16		HRD132-06	78.40
1-1/2	12	2-9/16		HRD132-12	78.40
1-5/8	5-1/2	3-1/8		HRD140-05.5	110.20
1-3/4	5	3-1/8		HRD148-05	128.08
1-7/8	5	3-1/8		HRD156-05	178.28
2	4-1/2	3-1/2		HRD200-04.5	178.28
2-1/4	4-1/2	3-1/2		HRD216-04.5	193.12
2-1/2	4	4-1/2		HRD232-04	278.56
2-3/4	4	4-1/2		HRD248-04	337.56
3	4	5		HRD300-04	416.02
3-1/4	4	5		HRD316-04	484.64
3-1/2	4	5		HRD332-04	484.64
3-3/4	4	6		HRD348-04	566.24
4	4	6		HRD400-04	623.54

TOOL STEEL

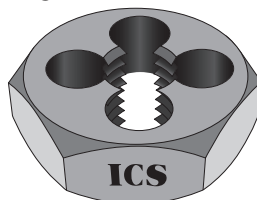
LEFT HAND HEXAGON RETHREADING DIES

ICS WIS

SPECIAL PURPOSE

CUT THREAD

Left Hand Hexagon (Hex Nut Diameter) Rethreading Dies are designed extra thick for rethreading damaged or jammed threads and can be used to work in places where round die stocks cannot be used. They are not intended for producing new threads on unthreaded bars, bolts, or pipes. All sizes are manufactured to be the same size as a Hex Nut of equal thread size. They are available in almost any threading size. If size needed is not listed, contact us for price and availability.



HEX NUT DIA.
ACROSS FLATS

RIGHT HAND
CUT

SIZE	TPI	DIA. ACROSS FLATS		ITEM NO.	PRICE
1/4	20	19/32		HRDL016-20	11.50
1/4	28	19/32		HRDL016-28	11.50
5/16	18	11/16		HRDL020-18	12.74
5/16	24	11/16		HRDL020-24	12.74
3/8	16	25/32		HRDL024-16	14.20
3/8	24	25/32		HRDL024-24	14.20
7/16	14	7/8		HRDL028-14	16.60
7/16	20	7/8		HRDL028-20	16.60
1/2	13	1-1/16		HRDL032-13	19.46
1/2	20	1-1/16		HRDL032-20	19.46
9/16	12	1-1/16		HRDL036-12	22.88

SIZE	TPI	DIA. ACROSS FLATS		ITEM NO.	PRICE
9/16	18	1-1/16		HRDL036-18	22.88
5/8	11	1-1/4		HRDL040-11	26.60
5/8	18	1-1/4		HRDL040-18	26.60
11/16	11	1-7/16		HRDL044-11	31.50
11/16	16	1-7/16		HRDL044-16	31.50
3/4	10	1-7/16		HRDL048-10	33.70
3/4	16	1-7/16		HRDL048-16	33.70
7/8	9	1-5/8		HRDL056-09	39.10
7/8	14	1-5/8		HRDL056-14	39.10
1	8	1-13/16		HRDL100-08	49.54
1	12	1-13/16		HRDL100-12	49.54

SIZE	TPI	DIA. ACROSS FLATS		ITEM NO.	PRICE
1	14	1-13/16		HRDL100-14	49.54
1-1/8	7	2		HRDL108-07	67.72
1-1/8	12	2		HRDL108-12	67.72
1-1/4	7	2-3/16		HRDL116-07	77.72
1-1/4	12	2-3/16		HRDL116-12	77.72
1-3/8	6	2-3/8		HRDL124-06	102.48
1-3/8	12	2-3/8		HRDL124-12	102.48
1-1/2	6	2-9/16		HRDL132-06	111.46
1-1/2	12	2-9/16		HRDL132-12	111.46
1-3/4	5	3-1/2		HRDL148-05	207.40
2	4-1/2	3-1/2		HRDL200-04.5	254.44