BEARING LOCKNUT ROUND ADJUSTABLE DIES

ICS USA

HEAVY DUTY

GROUND THREAD

High Speed Steel Bearing Locknut Round Adjustable Dies are designed for cutting external threads and rethreading damaged threads on bearing locknut spindles and to clean out built up locking compound on threads. They can also be used to cut smaller or larger than factory setting by turning the adjusting screw in or out. All dies conform to ABMA (American Bearing Manufacturer's Association) standards.



ABMA		DIAMETER	
LOCKNUT	THREAD	OF	ITEM
NO.	SIZE	DIE	NO.
#00	.391 - 32	1	BLRAD#00
#01	.469 - 32	1-1/2	BLRAD#01
#02	.586 - 32	1-1/2	BLRAD#02
#03	.664 - 32	1-1/2	BLRAD#03
#04	.781 - 32	1-1/2	BLRAD#04
#05	.969 - 32	2	BLRAD#05
#06	1.173 - 18	2-1/2	BLRAD#06
#07	1.376 - 18	2-1/2	BLRAD#07
#08	1.563 - 18	3	BLRAD#08
#09	1.767 - 18	3	BLRAD#09
#10	1.967 - 18	3	BLRAD#10
#11	2.157 - 18	4	BLRAD#11
#12	2.360 - 18	4	BLRAD#12
#13	2.548 - 18	4	BLRAD#13

ABMA	DIAMETER				
LOCKNUT	THREAD	OF	ITEM		
NO.	SIZE	DIE	NO.		
#14	2.751 - 18	4	BLRAD#14		
#15	2.933 - 12	5	BLRAD#15		
#16	3.137 - 12	5	BLRAD#16		
#17	3.340 - 12	5	BLRAD#17		
#18	3.527 - 12	6	BLRAD#18		
#19	3.730 - 12	6	BLRAD#19		
#20	3.918 - 12	6	BLRAD#20		
#21	4.122 - 12	7	BLRAD#21		
#22	4.325 - 12	7	BLRAD#22		
#24	4.716 - 12	7	BLRAD#24		
#26	5.106 - 12	8	BLRAD#26		
#28	5.497 - 12	8	BLRAD#28		
#30	5.888 - 12	8	BLRAD#30		

COBALT

AUTOMATIC THREAD DIES

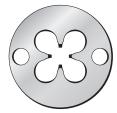
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SPECIAL PURPOSE

GROUND THREAD

Cobalt Automatic Thread Dies are designed for automatic thread cutting machines and lathes with 2 holding holes. Their solid cobalt construction design guarantees a precise repetitive accuracy and longer tool life than regular HSS dies.

2.60MM DIAMETER HOLDING HOLES



RIGHT HAND CUT

GOLD COBALT FINISH

THREAD	DIAMETER	THICKNESS	ITEM	
SIZE	OF DIE	OF DIE	NO.	PRICE
#0-80	16.00mm	3.75mm	ATDC#00-80	37.80
#2-56	16.00mm	3.75mm	ATDC#02-56	37.80
#4-40	16.00mm	3.75mm	ATDC#04-40	37.80
#6-32	16.00mm	3.75mm	ATDC#06-32	37.80
#8-32	16.00mm	3.75mm	ATDC#08-32	37.80
#10-32	16.00mm	3.75mm	ATDC#10-32	37.80
#12-28	16.00mm	3.75mm	ATDC#12-28	37.80