

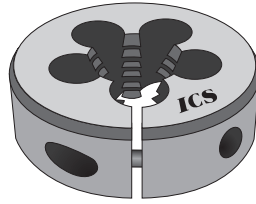
ROUND ADJUSTABLE (METRIC) DIES

ICS WIS

GENERAL PURPOSE

GROUND THREAD

SCREW ADJUSTING TYPE



RIGHT HAND CUT

BLACK & GOLD FINISH

Standard Metric Sizes (1.0mm to 52.0mm Dia.)

SIZE	PITCH	ITEM NO.	PRICE
13/16" ROUND DIE			
M1.0	0.25	RADM01.0X0.25	25.88
M1.2	0.25	RADM01.2X0.25	25.88
M1.6	0.35	RADM01.6X0.35	25.88
M1.8	0.35	RADM01.8X0.35	25.88
M2.0	0.40	RADM02.0X0.40	23.52
M2.2	0.45	RADM02.2X0.45	23.52
M2.5	0.45	RADM02.5X0.45	23.52
M3.0	0.35	RADM03.0X0.35	23.52
M3.0	0.50	RADM03.0X0.50*	23.52
M3.5	0.35	RADM03.5X0.35	23.52
M3.5	0.60	RADM03.5X0.60*	23.52
M4.0	0.50	RADM04.0X0.50*	23.52
M4.0	0.70	RADM04.0X0.70*	23.52
M4.5	0.50	RADM04.5X0.50	23.52
M4.5	0.75	RADM04.5X0.75*	23.52
M5.0	0.50	RADM05.0X0.50*	23.52
M5.0	0.80	RADM05.0X0.80*	23.52
M6.0	0.75	RADM06.0X0.75.	23.52
M6.0	1.00	RADM06.0X01.	23.52
1" ROUND DIE			
M1.6	0.35	RADM01.6X0.35*	22.12
M1.8	0.35	RADM01.8X0.35*	22.12
M2.0	0.40	RADM02.0X0.40*	22.12
M2.2	0.45	RADM02.2X0.45*	22.12
M2.5	0.45	RADM02.5X0.45*	22.12
M3.0	0.35	RADM03.0X0.35*	22.12
M3.0	0.50	RADM03.0X0.50	22.12
M3.5	0.35	RADM03.5X0.35*	22.12
M3.5	0.60	RADM03.5X0.60	22.12
M4.0	0.50	RADM04.0X0.50	22.12
M4.0	0.70	RADM04.0X0.70	22.12
M4.5	0.50	RADM04.5X0.50	22.12
M4.5	0.75	RADM04.5X0.75	22.12
M5.0	0.50	RADM05.0X0.50	22.12
M5.0	0.80	RADM05.0X0.80	22.12
M6.0	0.75	RADM06.0X0.75	22.12
M6.0	1.00	RADM06.0X1.0	22.12

SIZE	PITCH	ITEM NO.	PRICE
1" ROUND DIE			
M6.3	1.00	RADM06.3X1.0	22.12
M7.0	0.75	RADM07.0X0.75	22.12
M7.0	1.00	RADM07.0X1.0	22.12
M8.0	1.00	RADM08.0X1.0	22.12
M8.0	1.25	RADM08.0X1.25	22.12
M9.0	1.00	RADM09.0X1.0	22.12
M9.0	1.25	RADM09.0X1.25	22.12
M10.0	1.25	RADM10.0X1.25	22.12
M10.0	1.50	RADM10.0X1.5	22.12
M11.0	1.25	RADM11.0X1.25	22.12
M11.0	1.50	RADM11.0X1.5	22.12
M12.0	1.25	RADM12.0X1.25	22.12
M12.0	1.75	RADM12.0X1.75	22.12
1-1/2" ROUND DIE			
M6.0	0.75	RADM06.0X0.75*	34.70
M6.0	1.00	RADM06.0X1.0*	34.70
M7.0	0.75	RADM07.0X0.75*	34.70
M7.0	1.00	RADM07.0X1.0*	34.70
M8.0	1.00	RADM08.0X1.0*	34.70
M8.0	1.25	RADM08.0X1.25*	34.70
M9.0	1.00	RADM09.0X1.0*	34.70
M9.0	1.25	RADM09.0X1.25*	34.70
M10.0	1.25	RADM10.0X1.25*	34.70
M10.0	1.50	RADM10.0X1.5*	34.70
M11.0	1.25	RADM11.0X1.25*	34.70
M11.0	1.50	RADM11.0X1.5*	34.70
M12.0	1.25	RADM12.0X1.25*	34.70
M12.0	1.75	RADM12.0X1.75*	34.70
M14.0	1.50	RADM14.0X1.5	41.16
M14.0	2.00	RADM14.0X2.0	41.16
M16.0	1.50	RADM16.0X1.5	34.70
M16.0	2.00	RADM16.0X2.0	34.70
M18.0	1.50	RADM18.0X1.5	41.16
M18.0	2.50	RADM18.0X2.5	34.70
M20.0	1.50	RADM20.0X1.5	34.70
M20.0	2.50	RADM20.0X2.5	34.70

SIZE	PITCH	ITEM NO.	PRICE
2" ROUND DIE			
M16.0	1.50	RADM16.0X1.5*	61.74
M16.0	2.00	RADM16.0X2.0*	61.74
M18.0	1.50	RADM18.0X1.5*	61.74
M18.0	2.50	RADM18.0X2.5*	61.74
M20.0	1.50	RADM20.0X1.5*	61.74
M20.0	2.50	RADM20.0X2.5*	61.74
M22.0	1.50	RADM22.0X1.5	61.74
M22.0	2.50	RADM22.0X2.5	61.74
M24.0	2.00	RADM24.0X2.0	61.74
M24.0	3.00	RADM24.0X3.0	61.74
M27.0	2.00	RADM27.0X2.0	61.74
M27.0	3.00	RADM27.0X3.0	61.74
M30.0	2.00	RADM30.0X2.0	61.74
M30.0	3.50	RADM30.0X3.5	61.74
2-1/2" ROUND DIE			
M24.0	2.00	RADM24.0X2.0*	105.52
M24.0	3.00	RADM24.0X3.0*	105.52
M27.0	2.00	RADM27.0X2.0*	105.52
M27.0	3.00	RADM27.0X3.0*	105.52
M30.0	2.00	RADM30.0X2.0*	105.52
M30.0	3.50	RADM30.0X3.5*	105.52
M33.0	2.00	RADM33.0X2.0	105.52
M33.0	3.50	RADM33.0X3.5	105.52
M36.0	3.00	RADM36.0X3.00	105.52
M36.0	4.00	RADM36.0X4.0	105.52
3" ROUND DIE			
M36.0	3.00	RADM36.0X3.0*	200.02
M36.0	4.00	RADM36.0X4.0*	200.02
M39.0	3.00	RADM39.0X3.0	200.02
M39.0	4.00	RADM39.0X4.0	200.02
M42.0	4.50	RADM42.0X4.5	200.02
M45.0	4.50	RADM45.0X4.5	200.02
M48.0	5.00	RADM48.0X5.0	200.02
M52.0	5.00	RADM52.0X5.0	200.02

NOTE: Fine Thread Pitches are shown in **BOLD TYPE**.

Asterisks * show they are alternate diameters. If unsure, specify diameter when ordering • Larger Metric Size Dies are available upon request.

Die Stocks, Holders, and Adapters are on page 248.