

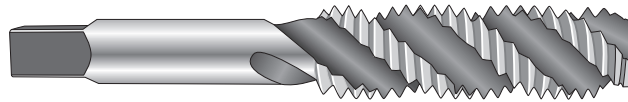
HIGH SPEED STEEL SPIRAL FLUTED (FAST) TAPS

ICS WIS

SPECIAL PURPOSE

GROUND THREAD

FAST SPIRAL
(APPROX. 52°)



PLUG & BOTTOMING
CHAMFER

Fast Spiral Fluted Taps have continuous spiral flutes to lift and discharge chips from deep blind holes in softer metals.

SIZE	THREADS PER INCH		NO. OF FLUTES	LIMIT NO.	PRICE	
	NC UNC	NF UNF			HSS	SFTF
	4	40			-	2
5	40	-	2	H2	14.84	
6	32	-	2	H3	12.00	
8	32	-	3	H3	12.00	
10	24	32	3	H3	12.00	
12	24	-	3	H3	12.00	

SIZE	THREADS PER INCH		NO. OF FLUTES	LIMIT NO.	PRICE	
	NC UNC	NF UNF			HSS	SFTF
	1/4	20			28	3
5/16	18	24	3	H3	16.36	
3/8	16	24	3	H3	18.54	
7/16	14	20	3	H3	27.70	
1/2	13	20	3	H3	33.42	
5/8	11	18	4	H3	51.70	
3/4	10	16	4	H3	66.36	

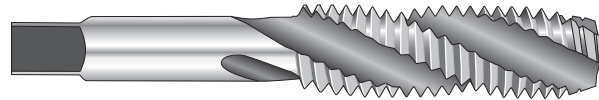
HIGH SPEED STEEL SPIRAL FLUTED (REGULAR) TAPS

ICS WIS

SPECIAL PURPOSE

GROUND THREAD

REGULAR SPIRAL
(APPROX. 30°)



PLUG & BOTTOMING
CHAMFER

Regular Spiral Fluted Taps have continuous 30° spiral flutes to lift and discharge chips from deep blind holes in steels and tough grades of aluminum.

SIZE	THREADS PER INCH		NO. OF FLUTES	LIMIT NO.	PRICE	
	NC UNC	NF UNF			HSS	SFTR
	4	40			-	2
5	40	-	2	H2	14.84	
6	32	-	2	H3	12.00	
8	32	-	3	H3	12.00	
10	24	32	3	H3	12.00	
12	24	-	3	H3	12.00	

SIZE	THREADS PER INCH		NO. OF FLUTES	LIMIT NO.	PRICE	
	NC UNC	NF UNF			HSS	SFTR
	1/4	20			28	3
5/16	18	24	3	H3	16.36	
3/8	16	24	3	H3	18.54	
7/16	14	20	3	H3	27.70	
1/2	13	20	3	H3	33.42	
5/8	11	18	4	H3	51.70	
3/4	10	16	4	H3	66.36	