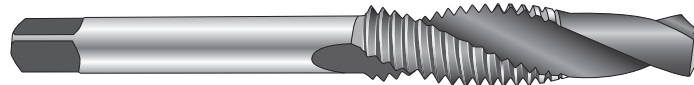


**HIGH SPEED STEEL
COMBINED DRILL AND TAPS**

ICS USA

HEAVY DUTY

118° NOTCHED POINT



**RIGHT HAND
CUT**

High Speed Steel Fractional Combined Drill and Taps are designed to drill and tap a threaded hole up to two times the tap diameter in one operation. Drill should protrude through material before tapping. The tap section has ground threads and a bottoming chamfer for easier tapping. They are designed to operate at speeds between the normal tapping speed and drilling speed for the specific type of material it is used in.

Machine Screw and Fractional Sizes (#4 To 3/4" Dia.)

TAP SIZE	THREADS PER INCH	NO. OF FLUTES	THREAD LENGTH	OVERALL LENGTH	DRILL DIAMETER	DRILL LENGTH	ITEM NO.	PRICE
4	40	2	9/16	1-7/8	.0930	1/4	CDT#04-40	-
4	48	2	9/16	1-7/8	.0930	1/4	CDT#04-48	-
5	40	2	5/8	1-15/16	.1040	9/32	CDT#05-40	-
5	44	2	5/8	1-15/16	.1040	9/32	CDT#05-44	-
6	32	2	11/16	2	.1150	5/16	CDT#06-32	-
6	40	2	11/16	2	.1150	5/16	CDT#06-40	-
8	32	2	7/16	2-1/8	.1385	5/16	CDT#08-32	-
8	36	2	3/4	2-1/8	.1385	3/8	CDT#08-36	-
10	24	2	5/8	2-3/8	.1535	3/8	CDT#10-24	-
10	32	2	5/8	2-3/8	.1535	3/8	CDT#10-32	-
12	24	2	5/8	2-3/8	.1772	3/8	CDT#12-24	-
12	28	2	7/8	2-3/8	.1772	15/32	CDT#12-28	-
1/4	20	2	11/16	2-3/8	.2008	1/2	CDT016-20	CALL FOR PRICE
1/4	28	2	11/16	2-1/2	.2008	1/2	CDT016-28	CALL FOR PRICE
5/16	18	2	13/16	3	.2559	5/8	CDT020-18	CALL FOR PRICE
5/16	24	2	13/16	3	.2559	5/8	CDT020-24	-
3/8	16	2	7/8	3-1/2	.3150	3/4	CDT024-16	-
3/8	24	2	7/8	3-1/2	.3150	3/4	CDT024-24	-
7/16	14	2	1	3-7/8	.3622	7/8	CDT028-14	-
7/16	20	2	1	3-7/8	.3622	7/8	CDT028-20	-
1/2	13	2	1-1/8	4-1/4	.4252	1	CDT032-13	-
1/2	20	2	1-1/8	4-1/4	.4252	1	CDT032-20	-
9/16	12	2	1-3/16	4-7/8	.4803	1-3/16	CDT036-12	-
9/16	18	2	1-3/16	4-7/8	.4803	1-3/16	CDT036-18	-
5/8	11	2	1-1/4	5-1/4	.5315	1-1/4	CDT040-11	-
5/8	18	2	1-1/4	5-1/4	.5315	1-1/4	CDT040-18	-
3/4	10	2	1-3/8	5-5/8	.6920	1-3/8	CDT048-10	-
3/4	16	2	1-3/8	5-5/8	.6920	1-3/8	CDT048-16	-

NOTE: Combined Drill and Taps are available in longer lengths. Inquire for sizes and pricing.

High Speed Steel Metric Combined Drill and Taps are designed to drill and tap a threaded hole up to two times the tap diameter in one operation. Drill should protrude through material before tapping. The tap section has ground threads and a bottoming chamfer for easier tapping. They are designed to operate at speeds between the normal tapping speed and drilling speed for the specific type of material it is used in.

Metric Sizes (4.0mm To 12.0mm Dia.)

TAP SIZE	THREADS PER INCH	NO. OF FLUTES	THREAD LENGTH	OVERALL LENGTH	DRILL DIAMETER	DRILL LENGTH	ITEM NO.	PRICE
M4	0.70	2	7/16	2-9/16	.1299	5/16	CDTM04.0X0.70	-
M5	0.80	2	5/8	2-3/4	.1654	3/8	CDTM05.0X0.80	CALL FOR PRICE
M6	1.00	2	11/16	3-3/8	.1969	1/2	CDTM06.0X1.00	CALL FOR PRICE
M8	1.25	2	13/16	3-3/4	.2677	5/8	CDTM08.0X1.25	CALL FOR PRICE
M10	1.50	2	7/8	4-3/16	.3346	3/4	CDTM10.0X1.50	-
M12	1.75	2	1-1/8	4-1/2	.4016	1	CDTM12.0X1.75	-