

HIGH SPEED STEEL

AUTOMOTIVE STEERING AND SUSPENSION REAMERS

ICS WIS

SPECIAL PURPOSE

RIGHT HAND CUT

3 FLAT
1/2" SHANK



LEFT HAND
FLUTE

20° SPIRAL FLUTE

High Speed Steel Automotive Steering and Suspension Reamers are designed for rebuilding and repairing automotive suspension systems. They are used to deburr and enlarge tapered holes for tie rod ends, steering arms, and ball joint applications. They are also referred to as Automotive Taper Reamers or Ball Joint Taper Reamers.

DIAMETER		FLUTE LENGTH	OVERALL LENGTH	SHANK DIAMETER	TAPER	ITEM NO.	PRICE
SMALL END	LARGE END						
.4375 (7/16)	.8125 (13/16)	3	5-1/2	1/2	1-1/2"/ft. (7.15°)	ASSR028	57.50
.7500 (3/4)	1.3125 (1-5/16)	4-1/2	7	1/2	1-1/2"/ft. (7.15°)	ASSR048	148.40
.9375 (15/16)	1.5000 (1-1/2)	4-1/2	6-1/2	1/2	1-1/2"/ft. (7.15°)	ASSR060	162.60
.3750 (3/8)	1.1250 (1-1/8)	4-1/2	6-1/2	1/2	2"/ft. (9.56°)	ASSRA024	118.34
.4370 (11.1mm)	0.8870 (22.8mm)	4-1/2	6-1/2	1/2	10:1 (5.71°)	ASSRM11.1	75.50

HIGH SPEED STEEL

AUTOMOTIVE STEERING AND SUSPENSION REAMER SET

ICS WIS

PLASTIC CASE

RIGHT HAND CUT

DESCRIPTION	SIZES IN SET	ITEM NO.	PRICE
2 PC AUTOMOTIVE STEERING & SUSPENSION REAMER SET 	2 PIECE SET .4375, .7500 (7/16) (3/4)	RS-ASSR-2	237.34
	3 PIECE SET .4375, .7500, .9375 (7/16) (3/4) (15/16)	RS-ASSR-3	399.94
	4 PIECE SET .4375, .7500, .9375, .3750 (7/16) (3/4) (15/16) (3/8)	RS-ASSR-4	518.28
	5 PIECE SET .4375, .7500, .9375, .3750, .4370 (7/16) (3/4) (15/16) (3/8) (11.1mm)	RS-ASSR-5	593.78