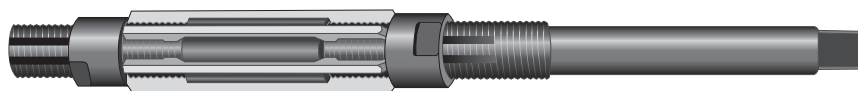


# HIGH SPEED STEEL ADJUSTABLE HAND REAMERS

ICS WIS

GENERAL PURPOSE

RIGHT HAND CUT



High Speed Steel Adjustable Hand Reamers are designed with enough of an adjustment range to ream almost any odd size hole encountered in reaming. The blades are made of high speed steel for long life and can be adjusted by loosening one nut while tightening the other. They are used mostly for repair work in the field. They are also known as Adjustable King Pin Reamers. Ends are center drilled so blades can be sharpened in place.

INDUSTRY SIZE	RANGE OF ADJUSTMENT		BLADE LENGTH	OVERALL LENGTH	NO. OF BLADES	ITEM NO.	PRICE
	FRACTIONAL	METRIC					
8A	1/4 to 9/32	6.30mm to 7.14mm	1-11/32	3-1/4	4	AHR016	37.46
7A	9/32 to 5/16	7.14mm to 7.93mm	1-11/32	3-1/2	4	AHR018	37.46
6A	5/16 to 11/32	7.93mm to 8.73mm	1-1/2	4-1/8	4	AHR020	36.32
5A	11/32 to 3/8	8.73mm to 9.52mm	1-1/2	4-3/8	4	AHR022	36.32
4A	3/8 to 13/32	9.52mm to 10.31mm	1-1/2	4-3/4	4	AHR024	36.32
3A	13/32 to 7/16	10.31mm to 11.11mm	1-1/2	5	6	AHR026	36.32
2A	7/16 to 15/32	11.11mm to 11.90mm	1-5/8	5-1/4	6	AHR028	36.32
A	15/32 to 17/32	11.90mm to 13.49mm	1-5/8	5-1/2	6	AHR030	37.04
B	17/32 to 19/32	13.49mm to 15.08mm	1-13/16	5-3/4	6	AHR034	39.36
C	19/32 to 21/32	15.08mm to 16.66mm	2-1/16	6-1/2	7	AHR038	40.88
D	21/32 to 23/32	16.66mm to 18.25mm	2-3/16	6-3/4	7	AHR042	42.40
E	23/32 to 25/32	18.25mm to 19.84mm	2-1/2	7	7	AHR046	44.66
F	25/32 to 27/32	19.84mm to 21.43mm	2-5/8	7-3/8	7	AHR050	46.70
G	27/32 to 15/16	21.43mm to 23.81mm	3	8	7	AHR054	50.70
H	15/16 to 1-1/16	23.81mm to 26.98mm	3-1/4	9	7	AHR060	56.74
I	1-1/16 to 1-3/16	26.98mm to 30.16mm	3-3/8	10	7	AHR104	79.44
J	1-3/16 to 1-11/32	30.16mm to 34.13mm	3-7/8	11	7	AHR112	86.98
K	1-11/32 to 1-1/2	34.13mm to 38.10mm	4-1/4	12	7	AHR122	109.68
L	1-1/2 to 1-13/16	38.10mm to 46.03mm	4-7/16	14	7	AHR132	162.72
M	1-13/16 to 2-7/32	46.03mm to 56.35mm	5	16	7	AHR152	234.56
N	2-7/32 to 2-3/4	56.35mm to 69.85mm	4-13/16	18	7	AHR214	423.36
O	2-3/4 to 3-11/32	69.85mm to 84.93mm	5-3/16	20	7	AHR248	529.20

## ADJUSTABLE HAND REAMER SETS

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PLASTIC CASE

RIGHT HAND CUT

ILLUSTRATION	DESCRIPTION	ITEM NO.	PRICE
	<b>4 PC SET</b> Sizes 8A to 5A	RS-AHR-4	232.42
	<b>8 PC SET</b> Sizes A to H	RS-AHR-8	559.08
	<b>11 PC SET</b> Sizes A to K	RS-AHR-11	839.08

\* Custom sets can be made per customer requirements. Inquire for pricing.