

HIGH SPEED STEEL

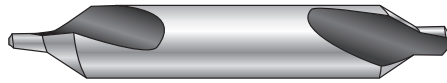
COMBINED DRILL & COUNTERSINKS - METRIC

ICS WIS

GENERAL PURPOSE

118° POINT

PLAIN TYPE



60° INCLUDED ANGLE

High Speed Steel Plain Type Metric Combined Drill and Countersinks are designed to produce accurate center holes in components which require machining between centers.

SIZE	BODY DIA.	DRILL DIA.	DRILL LENGTH	OVERALL LENGTH	ITEM NO.	PRICE	PKG. QTY.
1.00	3.15	1.00	1.00	33.50	CDCM01.00	CALL	10
1.25	3.15	1.25	1.25	33.50	CDCM01.25	FOR	10
1.60	4.00	1.60	1.60	37.50	CDCM01.60	PRICE	10
2.00	5.00	2.00	2.00	42.00	CDCM02.00	3.20	10
2.50	6.30	2.50	2.50	47.00	CDCM02.50	3.96	10
3.15	8.00	3.15	3.15	52.00	CDCM03.15	4.62	10
4.00	10.00	4.00	4.00	59.00	CDCM04.00	7.06	10
5.00	12.50	5.00	5.00	66.00	CDCM05.00	10.02	5
6.30	16.00	6.30	6.30	74.00	CDCM06.30	16.66	5
8.00	20.00	8.00	8.00	83.00	CDCM08.00	32.20	1
10.00	25.00	10.00	10.00	103.00	CDCM10.00	46.62	1

SOLID CARBIDE COMBINED DRILL & COUNTERSINKS

ICS WIS

HEAVY DUTY

118° POINT

PLAIN ANGLE



60° INCLUDED ANGLE

SIZE	BODY DIA.	DRILL DIA.	DRILL LENGTH	OVERALL LENGTH	ITEM NO.	PRICE EACH	PKG. QTY.
00	1/8	.025	.025	1-1/4	SCCDC#00	25.76	1
0	1/8	1/32	1/32	1-1/4	SCCDC#0	25.76	1
1	1/8	3/64	3/64	1-1/4	SCCDC#01	23.30	1
2	3/16	5/64	5/64	1-7/8	SCCDC#02	26.96	1
3	1/4	7/64	7/64	2	SCCDC#03	38.98	1
4	5/16	1/8	1/8	2-1/8	SCCDC#04	55.64	1
5	7/16	3/16	3/16	2-3/4	SCCDC#05	92.86	1
6	1/2	7/32	7/32	3	SCCDC#06	108.56	1

PREMIUM (10% COBALT) MICROGRAIN CARBIDE

SOLID CARBIDE COMBINED DRILL & COUNTERSINKS

ICS USA

GENERAL PURPOSE

118° POINT

PLAIN TYPE



INCLUDED ANGLES 60° - 82° - 90°

LONG LENGTH

Solid Carbide Long Length Combined Drill & Countersinks are designed to provide access to areas where standard lengths will not reach.

SIZE	BODY DIA.	DRILL DIA.	DRILL LENGTH	OVERALL LENGTH	UNCOATED			PRICE	TIN COATED		PKG. QTY.
					60°	82°	120°		60°	PRICE	
1	1/8	3/64	3/64	4	SCCDCL060-#01	SCCDCL082-#01	SCCDCL090-#01	-	SCCDCL060T-#01	-	1
2	3/16	5/64	5/64	4	SCCDCL060-#02	SCCDCL082-#02	SCCDCL090-#02	-	SCCDCL060T-#02	-	1
3	1/4	7/64	7/64	4	SCCDCL060-#03	SCCDCL082-#03	SCCDCL090-#03	CALL	SCCDCL060T-#03	CALL	1
4	5/16	1/8	1/8	4	SCCDCL060-#04	SCCDCL082-#04	SCCDCL090-#04	FOR	SCCDCL060T-#04	FOR	1
5	7/16	3/16	3/16	6	SCCDCL060-#05	SCCDCL082-#05	SCCDCL090-#05	PRICE	SCCDCL060T-#05	PRICE	1
6	1/2	7/32	7/32	6	SCCDCL060-#06	SCCDCL082-#06	SCCDCL090-#06	-	SCCDCL060T-#06	-	1
7	5/8	1/4	1/4	6	SCCDCL060-#07	SCCDCL082-#07	SCCDCL090-#07	-	SCCDCL060T-#07	-	1
8	3/4	5/16	5/16	6	SCCDCL060-#08	SCCDCL082-#08	SCCDCL090-#08	-	SCCDCL060T-#08	-	1