

# HIGH SPEED STEEL THREADED SHANK ADAPTER DRILLS

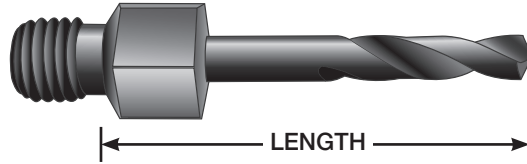
ICS USA

HEAVY DUTY

135° SPLIT POINT

NAS 965, TYPE B SPECIFICATIONS

1/4 - 28  
THREAD



Type "B" HSS Threaded Shank Adapter Drills are used for medium duty drilling in low tensile strength materials in confined areas. They are manufactured with true concentricity for more accurate holes. They are often referred to as Snake Drills.

| SIZE                           | DEC. EQUIV. | ITEM NO.  | PRICE |
|--------------------------------|-------------|-----------|-------|
| <b>STUB LENGTH 1/2" - 5/8"</b> |             |           |       |
| #3                             | .2130       | TSADSM#03 | 5.26  |
| #5                             | .2055       | TSADSM#05 | 5.14  |
| #10                            | .1935       | TSADSM#10 | 4.28  |
| #11                            | .1910       | TSADSM#11 | 4.30  |
| #12                            | .1890       | TSADSM#12 | 5.04  |
| #13                            | .1850       | TSADSM#13 | 4.28  |
| #16                            | .1770       | TSADSM#16 | 4.22  |
| #19                            | .1660       | TSADSM#19 | 4.20  |
| #20                            | .1610       | TSADSM#20 | 4.24  |
| #21                            | .1590       | TSADSM#21 | 4.24  |
| #27                            | .1440       | TSADSM#27 | 4.24  |
| #30                            | .1285       | TSADSM#30 | 4.16  |
| #40                            | .0980       | TSADSM#40 | 4.00  |
| 1/8                            | .1250       | TSADSM008 | 4.10  |
| 5/32                           | .1562       | TSADSM010 | 4.20  |
| 3/16                           | .1875       | TSADSM012 | 4.94  |
| 7/32                           | .2188       | TSADSM014 | 5.26  |
| 1/4                            | .2500       | TSADSM016 | 4.62  |
| "D"                            | .2460       | TSADSM"D" | 4.72  |
| "F"                            | .2570       | TSADSM"F" | 4.72  |
| <b>SHORT LENGTH 1-1/4"</b>     |             |           |       |
| #5                             | .2055       | TSADS#05  | 5.56  |
| #8                             | .1990       | TSADS#08  | 5.46  |
| #10                            | .1935       | TSADS#10  | 4.00  |
| #11                            | .1910       | TSADS#11  | 4.02  |
| #12                            | .1890       | TSADS#12  | 5.36  |
| #13                            | .1850       | TSADS#13  | 3.92  |
| #16                            | .1770       | TSADS#16  | 3.88  |
| #19                            | .1660       | TSADS#19  | 4.30  |
| #20                            | .1610       | TSADS#20  | 3.82  |
| #21                            | .1590       | TSADS#21  | 3.82  |
| #27                            | .1440       | TSADS#27  | 3.72  |
| #30                            | .1285       | TSADS#30  | 3.72  |
| #40                            | .0980       | TSADS#40  | 3.62  |
| 3/32                           | .0938       | TSADS006  | 5.14  |
| 7/64                           | .1094       | TSADS007  | 4.10  |
| 1/8                            | .1250       | TSADS008  | 3.68  |
| 9/64                           | .1406       | TSADS009  | 4.20  |
| 5/32                           | .1562       | TSADS010  | 4.10  |
| 11/64                          | .1719       | TSADS011  | 4.72  |
| 3/16                           | .1875       | TSADS012  | 4.20  |
| 7/32                           | .2188       | TSADS014  | 5.68  |
| 1/4                            | .2500       | TSADS016  | 4.30  |
| 5/16                           | .3125       | TSADS020  | 10.50 |
| "D"                            | .2460       | TSADS"D"  | 4.72  |
| "F"                            | .2570       | TSADS"F"  | 4.72  |

| SIZE                        | DEC. EQUIV. | ITEM NO.  | PRICE |
|-----------------------------|-------------|-----------|-------|
| <b>LONG LENGTH 2-1/8"</b>   |             |           |       |
| #3                          | .2130       | TSADL#03  | 6.10  |
| #5                          | .2055       | TSADL#05  | 6.10  |
| #8                          | .1990       | TSADL#08  | 5.98  |
| #10                         | .1935       | TSADL#10  | 4.58  |
| #11                         | .1910       | TSADL#11  | 4.56  |
| #12                         | .1890       | TSADL#12  | 5.46  |
| #13                         | .1850       | TSADL#13  | 4.50  |
| #16                         | .1770       | TSADL#16  | 4.54  |
| #19                         | .1660       | TSADL#19  | 4.84  |
| #20                         | .1610       | TSADL#20  | 4.36  |
| #21                         | .1590       | TSADL#21  | 4.36  |
| #27                         | .1440       | TSADL#27  | 4.26  |
| #30                         | .1285       | TSADL#30  | 4.30  |
| #40                         | .0980       | TSADL#40  | 4.20  |
| 3/32                        | .0938       | TSADL006  | 5.46  |
| 7/64                        | .1094       | TSADL007  | 4.20  |
| 1/8                         | .1250       | TSADL008  | 4.22  |
| 9/64                        | .1406       | TSADL009  | 4.52  |
| 5/32                        | .1562       | TSADL010  | 4.42  |
| 11/64                       | .1719       | TSADL011  | 4.94  |
| 3/16                        | .1875       | TSADL012  | 4.20  |
| 7/32                        | .2188       | TSADL014  | 6.20  |
| 1/4                         | .2500       | TSADL016  | 4.84  |
| 5/16                        | .3125       | TSADL020  | 10.50 |
| "D"                         | .2460       | TSADL"D"  | 5.04  |
| "F"                         | .2570       | TSADL"F"  | 5.04  |
| <b>EXTRA LONG LENGTH 3"</b> |             |           |       |
| #13                         | .1850       | TSADXL#13 | 8.46  |
| #20                         | .1610       | TSADXL#20 | 7.10  |
| #30                         | .1285       | TSADXL#30 | 6.52  |
| 3/32                        | .0938       | TSADXL006 | 7.38  |
| 5/32                        | .1562       | TSADXL010 | 7.76  |
| 3/16                        | .1875       | TSADXL012 | 8.20  |
| 5/16                        | .3125       | TSADXL020 | 16.92 |
| "F"                         | .2570       | TSADXL"F" | 9.46  |

**NOTE:** Different sizes, lengths and thread sizes are available. Inquire for pricing.