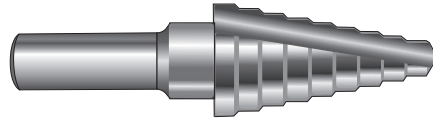


## HIGH SPEED STEEL STEPPED CONE DRILLS

**ICS USA**

**SPECIAL PURPOSE**

**SELF-STARTING POINT**



TWO  
FLUTE

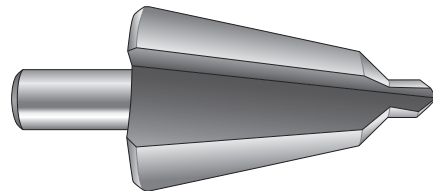
High Speed Steel 2 Flute Stepped Cone Drills are designed for drilling and enlarging perfectly round holes from 1/8" to 1-1/2" diameter in thin materials up to 1/8" thick. No pilot hole is required. Self-starting split point prevents walking. Each hole is automatically deburred by the cutting edge of the next larger size. Ideal for drilling sheet metal, non-ferrous metals, plastics, PVC, laminates, or wood. They are also known as Step Drill Bits or Step Drills.

LARGE						
DIAMETER	SHANK	SIZE RANGE	APPLICATION	HOLES	ITEM NO.	PRICE
<b>HIGH SPEED STEEL</b>						
1/2A	1/4	1/8 - 1/2 by 32nds	Common Size Holes	13	<b>SCD032A</b>	17.20
1/2B	1/4	3/16 - 1/2 by 16ths	Common Size Holes	6	<b>SCD032B</b>	18.26
3/4	3/8	1/4 - 3/4 by 16ths	Medium Size Holes	9	<b>SCD048</b>	25.20
7/8	3/8	3/16 - 7/8 by 16ths	1/2 Conduit	12	<b>SCD056</b>	33.04
1	3/8 - 1/2	9/16 - 1 by 16ths	Common Size Holes	8	<b>SCD100</b>	38.08
1-1/8	3/8	7/16 - 1-1/8 by 16ths	1/2 & 3/4 Conduit	11	<b>SCD108</b>	46.10
1-3/8	1/2	3/4 - 1-3/8 by 16ths	1" Conduit/Tubing	11	<b>SCD124</b>	58.30
1-1/2	1/2	1/4 - 1-1/2 by 8ths	Large Holes	11	<b>SCD132</b>	105.00
<b>HIGH SPEED STEEL</b>						
1/2A	1/4	1/8 - 1/2 by 32nds	Common Size Holes	13	<b>SCDT032A</b>	25.66
1/2B	1/4	3/16 - 1/2 by 16ths	Common Size Holes	6	<b>SCDT032B</b>	28.00
3/4	3/8	1/4 - 3/4 by 16ths	Medium Size Holes	9	<b>SCDT048</b>	37.34
7/8	3/8	3/16 - 7/8 by 16ths	1/2 Conduit	12	<b>SCDT056</b>	46.66
1	3/8 - 1/2	9/16 - 1 by 16ths	Common Size Holes	8	<b>SCDT100</b>	48.30
1-1/8	3/8	7/16 - 1-1/8 by 16ths	1/2 & 3/4 Conduit	11	<b>SCDT108</b>	58.34
1-3/8	1/2	3/4 - 1-3/8 by 16ths	1" Conduit/Tubing	11	<b>SCDT124</b>	65.34
1-1/2	1/2	1/4 - 1-1/2 by 8ths	Large Holes	11	<b>SCDT132</b>	136.50

## HIGH SPEED STEEL TAPERED CONE DRILLS

**ICS WIS**

**SELF-STARTING POINT**



TWO  
FLUTE

High Speed Steel 2 Flute Tapered Cone Drills are designed to drill burr free holes from 1/8" to 1-1/8" diameter in metal, plastic, PVC, laminates, or wood. A washer can be placed on the cone to act as a simple stop gauge. Ideal for sheet metal and hole enlarging work. Also used for holes for knockout punches and holes for push buttons and indicator lights. They are also known as Sheet and Tube Drills, Conical Drills, Concut Drills, and Sheet Drills.

LARGE					
DIAMETER	SHANK	SIZE RANGE	APPLICATION	ITEM NO.	PRICE
<b>HIGH SPEED STEEL</b>					
7/8	3/8	3/8 - 7/8	Auto Body Work, Conduit Holes	<b>TCD056</b>	26.68
1-1/8	3/8	5/8 - 1-1/8	Holes for Knockout Punches	<b>TCD108</b>	41.04
<b>TIN COATED</b>					
7/8	3/8	3/8 - 7/8	Auto Body Work, Conduit Holes	<b>TCDT056</b>	52.58
1-1/8	3/8	5/8 - 1-1/8	Holes for Knockout Punches	<b>TCDT108</b>	78.90