

**HIGH SPEED STEEL
AIRCRAFT EXTENSION DRILLS**

HEAVY DUTY

ICS WIS

SPLIT POINT



Wire Gauge Sizes (Straight Shank) #1 to #52 Dia.

SIZE	DEC. EQUIV.	HIGH SPEED STEEL				COBALT		TIN COATED	
		6" LENGTH Jobber Flute Length 135° Split Point	12" LENGTH Jobber Flute Length 135° Split Point	12" LENGTH Jobber Flute Length 118° Split Point	12" LENGTH Screw Machine Flute Length 135° Split Point	6" LENGTH Jobber Flute Length 135° Split Point	12" LENGTH Jobber Flute Length 135° Split Point	6" LENGTH Jobber Flute Length 135° Split Point	12" LENGTH Jobber Flute Length 135° Split Point
		AC-06B	AC-12B	AC-12A	AC-12S	AC-06C	AC-12C	AC-06T	AC-12T
1	.2280	5.98	8.48	8.48	8.36	8.54	12.84	10.28	11.76
2	.2210	5.98	8.48	8.48	8.36	8.54	12.84	10.28	11.76
3	.2130	5.36	7.96	7.96	7.88	7.52	11.72	9.64	11.26
4	.2090	5.36	7.96	7.96	7.88	7.52	12.08	9.64	11.26
5	.2055	5.36	7.96	7.96	7.88	7.52	12.08	9.64	11.26
6	.2040	5.36	7.96	7.96	7.88	7.52	12.08	9.64	11.26
7	.2010	5.36	7.50	7.50	7.34	7.72	10.12	9.64	10.78
8	.1990	5.26	7.50	7.50	7.34	7.72	10.18	9.32	10.78
9	.1960	5.18	7.50	7.50	7.34	7.42	10.94	9.46	10.78
10	.1935	4.84	7.24	7.24	7.20	6.94	10.18	9.12	10.54
11	.1910	4.48	7.24	7.24	7.20	6.48	10.54	8.76	10.54
12	.1890	4.48	7.24	7.24	7.20	6.48	10.54	8.76	10.54
13	.1850	4.48	7.24	7.24	7.14	6.48	9.96	8.76	10.54
14	.1820	4.48	7.06	7.06	7.06	6.48	11.54	6.64	8.74
15	.1800	4.48	7.06	7.06	7.06	6.48	10.12	6.64	8.74
16	.1770	4.48	7.06	7.06	7.06	6.48	9.72	6.64	8.74
17	.1730	4.48	7.02	7.02	7.02	6.48	9.66	6.64	8.70
18	.1695	4.48	7.02	6.66	6.64	6.48	8.82	6.64	8.34
19	.1660	4.48	7.02	6.66	6.64	6.48	8.78	6.64	8.34
20	.1610	4.06	6.56	6.56	6.58	5.84	8.68	6.22	8.22
21	.1590	4.06	6.56	6.56	6.58	5.84	8.42	6.22	8.22
22	.1570	4.06	6.48	6.48	6.58	5.84	8.96	6.22	8.16
23	.1549	4.06	6.20	6.20	6.16	5.84	9.60	6.22	7.88
24	.1520	4.06	6.20	6.20	6.16	5.84	8.24	6.22	7.88
25	.1490	4.06	5.88	5.88	5.96	5.84	7.90	6.22	7.56
26	.1470	4.06	5.88	5.88	5.96	5.84	7.74	6.22	7.56
27	.1440	4.06	5.88	5.88	5.96	5.84	7.90	6.22	7.56
28	.1405	4.06	5.84	5.84	5.84	5.84	7.54	6.22	7.52
29	.1360	4.06	5.54	5.54	5.52	5.84	7.24	6.22	7.20
30	.1285	3.36	5.48	5.48	5.46	4.76	7.02	5.52	7.16
31	.1200	3.36	5.02	5.02	5.08	4.76	6.82	5.52	6.70
32	.1160	3.36	5.02	5.02	5.08	4.76	6.72	5.52	6.70
33	.1130	3.36	5.02	5.02	5.02	4.76	6.66	5.52	6.70
34	.1110	3.36	5.02	5.02	5.02	4.76	6.66	5.52	6.70
35	.1100	3.36	5.02	5.02	5.02	4.76	6.66	5.52	6.70
36	.1055	3.42	5.38	5.38	5.52	4.94	7.02	5.60	6.70
37	.1040	3.42	5.38	5.38	5.52	4.94	7.14	5.60	6.70
38	.1010	3.42	5.38	5.38	5.52	4.94	6.92	5.60	6.70
39	.0995	3.54	5.38	5.38	5.60	4.94	6.92	5.72	6.70
40	.0980	3.04	5.38	5.38	5.60	4.40	6.92	5.22	6.70
41	.0960	3.04	5.42	5.42	5.72	4.40	6.92	5.22	6.74
42	.0935	3.04	5.42	5.42	5.66	4.68	6.82	5.22	6.74
43	.0890	3.86	5.42	5.42	5.66	5.48	7.54	6.04	6.74
44	.0860	3.86	5.42	5.42	5.66	5.48	6.82	6.04	6.74
45	.0820	3.86	5.42	5.42	5.66	5.48	6.82	6.04	6.74
46	.0810	3.86	5.42	5.42	5.66	5.48	6.82	6.04	6.74
47	.0785	3.86	5.84	5.84	6.08	5.48	7.24	6.04	7.52
48	.0760	3.86	5.84	5.84	6.08	5.48	7.24	6.04	7.52
49	.0730	3.86	5.84	5.84	6.08	5.48	7.24	6.04	7.52
50	.0700	3.86	5.84	5.84	6.08	5.48	7.24	6.04	7.52
51	.0670	3.86	5.84	5.84	6.08	5.48	7.24	6.04	7.52
52	.0635	3.86	5.84	5.84	6.08	5.48	7.24	6.04	7.52

Minimum order 12 each. Add 15% for orders accepted in less than standard packaging.