

HIGH SPEED STEEL EXTRA LENGTH (LONG BOY) DRILLS

ICS USA

HEAVY DUTY

135° SPLIT POINT



High Speed Steel Extra Length (Long Boy) Drills with a heavy duty 135° split point are designed for deep hole drilling in tougher materials or drilling in difficult to reach locations. 135° split point improves penetration rates, reduces location error, and helps maintain accuracy. They are also known as Contractor's Long Boy Drills or simply as Long Boy Drills.

Fractional Sizes (Straight Shank) 1/8" to 1" Dia.

SIZE	DEC. EQUIV.	HIGH SPEED STEEL	
		12" OVERALL LENGTH 9" FLUTE LENGTH	18" OVERALL LENGTH 14" FLUTE LENGTH
		OXIDE FINISH 135° SPLIT POINT	OXIDE FINISH 135° SPLIT POINT
		LBDHB12L	LBDHB18L
1/8	.1250	20.14	-
5/32	.1562	21.66	-
3/16	.1875	22.58	44.86
7/32	.2188	23.96	44.86
1/4	.2500	24.74	46.40
9/32	.2812	25.64	49.40
5/16	.3125	26.30	49.40
11/32	.3438	27.98	52.26
3/8	.3750	28.48	52.26
13/32	.4062	31.28	56.54
7/16	.4375	35.28	60.72
15/32	.4688	41.88	70.32
1/2	.5000	37.64	73.50

SIZE	DEC. EQUIV.	HIGH SPEED STEEL	
		12" OVERALL LENGTH 9" FLUTE LENGTH	18" OVERALL LENGTH 14" FLUTE LENGTH
		OXIDE FINISH 135° SPLIT POINT	OXIDE FINISH 135° SPLIT POINT
		LBDHB12L	LBDHB18L
17/32	.5321	51.26	84.62
9/16	.5625	51.26	85.94
19/32	.5938	54.88	88.72
5/8	.6250	57.14	92.84
21/32	.6562	61.58	102.04
11/16	.6875	64.84	108.92
23/32	.7188	69.90	118.50
3/4	.7500	72.38	125.32
25/32	.7812	91.50	143.98
13/16	.8125	96.82	149.08
7/8	.8750	114.12	153.44
15/16	.9375	131.50	160.78
1	1.0000	135.04	169.92

HIGH SPEED STEEL

1/2" SHANK EXTRA LENGTH (LONG BOY) DRILLS

ICS USA

HEAVY DUTY

135° SPLIT POINT



High Speed Steel 1/2" Shank Extra Length (Long Boy) Drills with a heavy duty 135° split point are designed for deep hole drilling in tougher materials or drilling in difficult to reach locations using any 1/2" or larger 3-jaw chuck drill. They are also used by roofing and framing contractors for drilling beams. 135° split point improves penetration rates, reduces location error, and helps maintain accuracy. They are also known as Contractor's Long Boy Drills or simply as Long Boy Drills.

Fractional Sizes (Straight Shank) 1/8" to 1" Dia.

SIZE	DEC. EQUIV.	HIGH SPEED STEEL	
		12" OVERALL LENGTH 9" FLUTE LENGTH	18" OVERALL LENGTH 14" FLUTE LENGTH
		OXIDE FINISH 135° SPLIT POINT	OXIDE FINISH 135° SPLIT POINT
		LBDHRS12L	LBDHRS18L
17/32	.5321	-	-
9/16	.5625	-	-
19/32	.5938	CALL FOR PRICE	CALL FOR PRICE
5/8	.6250	FOR PRICE	FOR PRICE
21/32	.6562	PRICE	PRICE
11/16	.6875	-	-
23/32	.7188	-	-

SIZE	DEC. EQUIV.	HIGH SPEED STEEL	
		12" OVERALL LENGTH 9" FLUTE LENGTH	18" OVERALL LENGTH 14" FLUTE LENGTH
		OXIDE FINISH 135° SPLIT POINT	OXIDE FINISH 135° SPLIT POINT
		LBDHRS12L	LBDHRS18L
3/4	.7500	-	-
25/32	.7812	-	-
13/16	.8125	CALL FOR PRICE	CALL FOR PRICE
7/8	.8750	FOR PRICE	FOR PRICE
15/16	.9375	PRICE	PRICE
1	1.0000	-	-