

HIGH SPEED STEEL
METRIC TAPER SHANK DRILLS

ICS USA

GENERAL PURPOSE

118° POINT

Metric Sizes (Regular Shank) 23.00mm to 100.00mm Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
#3 MT SHANK					
23.00	.9055	6-1/8	10	TSD-M23.0	95.04
23.50	.9252	6-1/8	10-7/8	TSD-M23.5	97.74
24.00	.9449	6-1/4	11	TSD-M24.0	97.74
24.50	.9646	6-1/4	11	TSD-M24.5	102.02
25.00	.9843	6-1/4	11	TSD-M25.0	102.02
25.50	1.0039	6-1/2	11-1/4	TSD-M25.5	107.46
26.00	1.0236	6-1/2	11-1/4	TSD-M26.0	107.46
26.50	1.0433	6-1/2	11-1/4	TSD-M26.5	130.40
27.00	1.0630	6-5/8	11-3/8	TSD-M27.0	130.40
27.50	1.0827	6-5/8	11-3/8	TSD-M27.5	135.20
28.00	1.1024	6-5/8	11-3/8	TSD-M28.0	135.20
28.50	1.1220	6-7/8	11-5/8	TSD-M28.5	145.70
29.00	1.1417	6-7/8	11-5/8	TSD-M29.0	149.50
29.50	1.1614	6-7/8	11-5/8	TSD-M29.5	152.86
30.00	1.1811	6-7/8	11-5/8	TSD-M30.0	152.86
30.50	1.2008	7-1/8	11-7/8	TSD-M30.5	166.36
31.00	1.2205	7-1/8	11-7/8	TSD-M31.0	166.36
31.50	1.2402	7-1/8	11-7/8	TSD-M31.5	190.70
#4 MT SHANK					
32.00	1.2598	7-1/4	13-1/8	TSD-M32.0	190.70
32.50	1.2795	7-1/4	13-1/8	TSD-M32.5	215.34
33.00	1.2992	7-1/4	13-1/8	TSD-M33.0	218.82
33.50	1.3189	7-1/4	13-1/8	TSD-M33.5	224.92
34.00	1.3386	7-1/2	13-3/8	TSD-M34.0	224.92
34.50	1.3583	7-1/2	13-3/8	TSD-M34.5	242.60
35.00	1.3780	7-1/2	13-3/8	TSD-M35.0	242.60
35.50	1.3976	7-1/2	13-3/8	TSD-M35.5	256.50
36.00	1.4173	7-5/8	13-1/2	TSD-M36.0	256.50
36.50	1.4370	7-5/8	13-1/2	TSD-M36.5	274.04
37.00	1.4567	7-5/8	13-1/2	TSD-M37.0	274.04
37.50	1.4764	7-5/8	13-1/2	TSD-M37.5	284.52
38.00	1.4961	7-7/8	13-3/4	TSD-M38.0	284.52
38.50	1.5157	7-7/8	13-3/4	TSD-M38.5	381.24
39.00	1.5354	7-7/8	13-3/4	TSD-M39.0	357.00
39.50	1.5551	7-7/8	13-3/4	TSD-M39.5	381.24
40.00	1.5748	7-7/8	13-3/4	TSD-M40.0	357.00
40.50	1.5945	7-7/8	13-3/4	TSD-M40.5	381.24
41.00	1.6142	8-1/8	14	TSD-M41.0	381.24
41.50	1.6338	8-1/8	14	TSD-M41.5	429.96
42.00	1.6535	8-1/8	14	TSD-M42.0	409.30
42.50	1.6732	8-1/8	14	TSD-M42.5	478.54

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
#4 MT SHANK					
43.00	1.6929	8-1/4	14-1/8	TSD-M43.0	409.30
43.50	1.7125	8-1/4	14-1/8	TSD-M43.5	478.54
44.00	1.7323	8-1/4	14-1/8	TSD-M44.0	478.54
44.50	1.7519	8-1/4	14-1/8	TSD-M44.5	478.54
45.00	1.7717	8-1/4	14-1/8	TSD-M45.0	478.54
46.00	1.8110	8-1/2	14-3/8	TSD-M46.0	547.48
47.00	1.8504	8-1/2	14-3/8	TSD-M47.0	519.84
48.00	1.8898	8-5/8	14-1/2	TSD-M48.0	534.10
49.00	1.9291	8-5/8	14-1/2	TSD-M49.0	534.10
49.50	1.9488	8-5/8	14-1/2	TSD-M49.5	534.10
50.00	1.9685	8-5/8	14-1/2	TSD-M50.0	534.10
#5 MT SHANK					
51.00	2.0079	8-7/8	14-3/4	TSD-M51.0	623.70
52.00	2.0472	8-7/8	14-3/4	TSD-M52.0	-
54.00	2.1260	9	16-3/8	TSD-M54.0	-
55.00	2.1653	9	16-3/8	TSD-M55.0	754.68
56.00	2.2047	9	16-3/8	TSD-M56.0	-
57.00	2.2441	9-1/4	16-5/8	TSD-M57.0	788.98
58.00	2.2835	9-1/4	16-5/8	TSD-M58.0	-
59.00	2.3228	9-1/4	16-5/8	TSD-M59.0	847.30
60.00	2.3622	9-1/4	16-5/8	TSD-M60.0	1200.62
62.00	2.4409	9-1/2	16-7/8	TSD-M62.0	-
65.00	2.5591	9-5/8	17	TSD-M65.0	1200.62
66.00	2.5984	9-5/8	17	TSD-M66.0	1256.80
69.00	2.7165	9-7/8	17-1/4	TSD-M69.0	1509.58
70.00	2.7559	9-7/8	17-1/4	TSD-M70.0	1595.20
72.00	2.8346	10	17-3/8	TSD-M72.0	1657.14
76.00	2.9921	10-1/4	17-5/8	TSD-M76.0	-
80.00	3.1496	10-1/4	20-1/4	TSD-M80.0	-
90.00	3.5433	10-5/8	20-5/8	TSD-M90.0	-
#6 MT SHANK					
81.00	3.1890	10-3/8	20-3/8	TSD-M81.0	-
83.00	3.2677	10-3/8	20-3/8	TSD-M83.0	1806.00
85.00	3.3465	10-3/8	20-3/8	TSD-M85.0	-
88.00	3.4646	10-5/8	20-5/8	TSD-M88.0	-
90.00	3.5433	10-5/8	20-5/8	TSD-M90.0*	-
95.00	3.7402	10-7/8	20-7/8	TSD-M95.0	-
100.00	3.9370	11	21	TSD-M100.0	-

Please inquire for price and delivery for sizes listed without pricing.