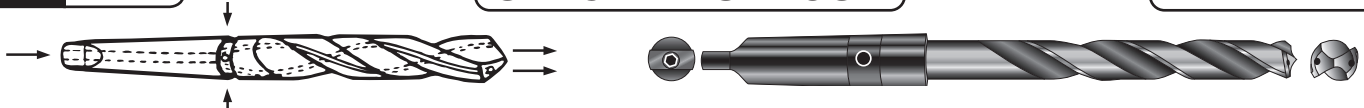


# HIGH SPEED STEEL TAPER SHANK OIL HOLE DRILLS

ICS USA

SPECIAL PURPOSE

PERFECT POINT



Perfect Point® Taper Shank Oil Hole Drills are designed for hole drilling and where heavy feed conditions are required. Coolant flow virtually eliminates chip packing and other problems common to deep hole drilling applications. The Perfect Point® was specifically designed for high production work in steel drilling machines and will drill twice as many holes as cobalt oil hole drills. Up to 1500 drilled holes per drill is not uncommon.

## Fractional Sizes (Regular MT Shanks) 3/8" to 2" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS	TiN COAT
				OHD-TS	OHD-TST
<b>#2 MT SHANK</b>					
3/8	.3750	3-1/2	7-5/8	375.92	-
25/64	.3906	3-5/8	8	375.92	-
13/32	.4062	3-5/8	8	375.92	-
27/64	.4219	3-7/8	8-1/8	375.92	-
7/16	.4375	3-7/8	8-3/8	375.92	-
29/64	.4531	4-1/8	8-3/4	375.92	-
<b>#3 MT SHANK</b>					
15/32	.4688	4-1/8	8-3/4	352.36	-
31/64	.4844	4-3/8	9	352.36	-
1/2	.5000	4-3/8	9	352.36	-
33/64	.5156	4-5/8	9-1/4	352.36	-
17/32	.5312	4-5/8	9-1/4	352.36	-
35/64	.5469	4-7/8	9-1/2	352.36	-
9/16	.5625	4-7/8	9-1/2	315.32	-
37/64	.5781	4-7/8	9-1/2	352.36	-
19/32	.5938	4-7/8	9-1/2	315.32	-
39/64	.6094	4-7/8	9-1/2	315.32	-
5/8	.6250	4-7/8	9-1/2	315.32	-
41/64	.6406	5-1/8	9-3/4	315.32	CALL FOR PRICE
21/32	.6562	5-1/8	9-3/4	315.32	CALL FOR PRICE
43/64	.6719	5-3/8	10	320.24	-
11/16	.6875	5-3/8	10	320.24	-
45/64	.7031	5-5/8	10-1/4	324.64	-
23/32	.7188	5-5/8	10-1/4	324.64	-
47/64	.7344	5-7/8	10-1/2	324.64	-
3/4	.7500	5-7/8	10-1/2	324.64	-
49/64	.7656	6	10-5/8	327.82	-
25/32	.7812	6	10-5/8	327.82	-
51/64	.7969	6-1/8	10-3/4	327.82	-
13/16	.8125	6-1/8	10-3/4	327.82	-
53/64	.8281	6-1/8	10-3/4	356.74	-
27/32	.8438	6-1/8	10-3/4	356.74	-
55/64	.8594	6-1/8	10-3/4	356.74	-
7/8	.8750	6-1/8	10-3/4	356.74	-
57/64	.8906	6-1/8	10-3/4	357.80	-
29/32	.9062	6-1/8	10-3/4	357.80	-
59/64	.9219	6-1/8	10-3/4	357.80	-
15/16	.9375	6-1/8	10-3/4	357.80	-
61/64	.9531	6-3/8	11	421.88	-
31/32	.9688	6-3/8	11	421.88	-
63/64	.9844	6-3/8	11	421.88	-

PACKAGING: 1Drill/Plastic Tube

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS	TiN COAT
				OHD-TS	OHD-TST
<b>#3 MT SHANK</b>					
1	1.0000	6-3/8	11	421.88	-
1-1/64	1.0156	6-1/2	11-1/8	457.00	-
1-1/32	1.0312	6-1/2	11-1/8	457.00	-
1-3/64	1.0469	6-5/8	11-1/4	457.00	-
1-1/16	1.0625	6-5/8	11-1/4	457.00	-
<b>#4 MT SHANK</b>					
1-5/64	1.0781	6-7/8	12-1/2	539.84	-
1-3/32	1.0938	6-7/8	12-1/2	539.84	-
1-7/64	1.1094	7-1/8	12-3/4	590.46	-
1-1/8	1.1250	7-1/8	12-3/4	590.46	-
1-9/64	1.1406	7-1/4	12-7/8	590.46	-
1-5/32	1.1562	7-1/4	12-7/8	590.46	-
1-11/64	1.1719	7-3/8	13	594.10	-
1-3/16	1.1875	7-3/8	13	594.10	-
1-13/64	1.2031	7-1/2	13-1/8	676.06	-
1-7/32	1.2188	7-1/2	13-1/8	676.06	-
1-15/64	1.2344	7-7/8	13-1/2	676.06	-
1-1/4	1.2500	7-7/8	13-1/2	676.06	-
1-17/64	1.2656	8-1/2	14-1/8	821.78	CALL FOR PRICE
1-9/32	1.2812	8-1/2	14-1/8	821.78	CALL FOR PRICE
1-19/64	1.2969	8-5/8	14-1/4	982.24	-
1-5/16	1.3125	8-5/8	14-1/4	884.14	-
1-21/64	1.3281	8-3/4	14-3/8	884.14	-
1-11/32	1.3437	8-3/4	14-3/8	884.14	-
1-23/64	1.3594	8-7/8	14-1/2	978.66	-
1-3/8	1.3750	8-7/8	14-1/2	978.66	-
1-13/32	1.4062	9	14-5/8	978.66	-
1-7/16	1.4375	9-1/8	14-3/4	978.66	-
1-15/32	1.4688	9-1/4	14-7/8	1021.62	-
1-1/2	1.5000	9-3/8	15	1021.62	-
1-9/16	1.5625	9-5/8	15-1/4	1070.18	-
1-5/8	1.6250	10	15-5/8	1150.98	-
1-11/16	1.6875	10-1/8	15-3/4	1352.90	-
1-3/4	1.7500	10-1/8	16	1393.30	-
<b>#5 MT SHANK</b>					
1-13/16	1.8125	10-1/8	17-1/8	1453.84	-
1-7/8	1.8750	10-3/8	17-3/8	1534.64	-
1-15/16	1.9375	10-3/8	17-3/8	1625.48	-
2	2.0000	10-3/8	17-3/8	1665.88	-

Special size oil hole drills can be made to your requirements. Left hand, cobalt, and slow helix oil hole drills are also available.