


HIGH SPEED STEEL TAPER LENGTH DRILLS

ICS USA

HEAVY DUTY

135° SPLIT POINT

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA
TLDHB	 OXIDE FINISH	For deep hole drilling in hard steels, stainless steels and other hard materials. Mfr. to NAS 907-B specs.	M2	135° Split Pt. Std. Spiral Hvy. Duty Web

Fractional Sizes (Straight Shank) 1/16" to 1/2" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
* 1/16	.0625	1-3/4	3	TLDHB004	4.30
* 5/64	.0781	2	3-3/4	TLDHB005	4.30
3/32	.0938	2-1/4	4-1/4	TLDHB006	5.22
7/64	.1094	2-1/2	4-5/8	TLDHB007	7.06
1/8	.1250	2-3/4	5-1/8	TLDHB008	7.90
9/64	.1406	3	5-3/8	TLDHB009	8.80
5/32	.1562	3	5-3/8	TLDHB010	8.80
11/64	.1719	3-3/8	5-3/4	TLDHB011	9.98
3/16	.1875	3-3/8	5-3/4	TLDHB012	9.98
13/64	.2031	3-5/8	6	TLDHB013	11.08
7/32	.2188	3-5/8	6	TLDHB014	11.08
15/64	.2344	3-3/4	6-1/8	TLDHB015	11.34
1/4	.2500	3-3/4	6-1/8	TLDHB016	11.34
17/64	.2656	3-7/8	6-1/4	TLDHB017	12.22
9/32	.2812	3-7/8	6-1/4	TLDHB018	12.22
19/64	.2969	4	6-3/8	TLDHB019	12.66
5/16	.3125	4	6-3/8	TLDHB020	12.66
21/64	.3281	4-1/8	6-1/2	TLDHB021	13.96
11/32	.3438	4-1/8	6-1/2	TLDHB022	13.96
23/64	.3594	4-1/4	6-3/4	TLDHB023	15.34
3/8	.3750	4-1/4	6-3/4	TLDHB024	15.34
25/64	.3906	4-3/8	7	TLDHB025	18.06
13/32	.4062	4-3/8	7	TLDHB026	18.06
27/64	.4219	4-5/8	7-1/4	TLDHB027	19.70
7/16	.4375	4-5/8	7-1/4	TLDHB028	19.70
29/64	.4531	4-3/4	7-1/2	TLDHB029	23.52
15/32	.4688	4-3/4	7-1/2	TLDHB030	23.52
31/64	.4844	4-3/4	7-3/4	TLDHB031	25.18
1/2	.5000	4-3/4	7-3/4	TLDHB032	25.18

* Not Split Point