

HIGH SPEED STEEL METRIC TAPER LENGTH DRILLS

ICS WIS

GENERAL PURPOSE

118° POINT



Metric Sizes (Straight Shank) 14.50mm to 38.00mm Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
14.50	.5709	4-7/8	8-3/4	TLDM14.50	45.18
14.75	.5807	4-7/8	8-3/4	TLDM14.75	45.98
15.00	.5906	4-7/8	8-3/4	TLDM15.00	45.16
15.25	.6004	4-7/8	8-3/4	TLDM15.25	47.60
15.50	.6102	4-7/8	8-3/4	TLDM15.50	46.72
15.75	.6201	4-7/8	8-3/4	TLDM15.75	47.62
16.00	.6299	5-1/8	9	TLDM16.00	53.28
16.25	.6398	5-1/8	9	TLDM16.25	54.26
16.50	.6496	5-1/8	9	TLDM16.50	53.28
16.75	.6594	5-3/8	9-1/4	TLDM16.75	63.72
17.00	.6693	5-3/8	9-1/4	TLDM17.00	62.54
17.25	.6791	5-3/8	9-1/4	TLDM17.25	64.52
17.50	.6890	5-5/8	9-1/2	TLDM17.50	66.78
18.00	.7087	5-5/8	9-1/2	TLDM18.00	66.78
18.50	.7283	5-7/8	9-3/4	TLDM18.50	76.36
19.00	.7480	5-7/8	9-3/4	TLDM19.00	73.16
19.50	.7677	6	9-7/8	TLDM19.50	77.68
20.00	.7874	6-1/8	10	TLDM20.00	83.38
20.50	.8071	6-1/8	10	TLDM20.50	88.60
21.00	.8268	6-1/8	10	TLDM21.00	90.10
21.50	.8465	6-1/8	10	TLDM21.50	96.36
22.00	.8661	6-1/8	10	TLDM22.00	90.70
22.50	.8858	6-1/8	10	TLDM22.50	98.62
23.00	.9055	6-1/8	10	TLDM23.00	98.62
23.50	.9252	6-1/8	10-3/4	TLDM23.50	109.28
24.00	.9449	6-3/8	11	TLDM24.00	118.40
24.50	.9646	6-3/8	11	TLDM24.50	120.58

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
25.00	.9843	6-3/8	11	TLDM25.00	119.24
25.50	1.0039	6-1/2	11-1/8	TLDM25.50	150.44
26.00	1.0236	6-1/2	11-1/8	TLDM26.00	147.74
26.50	1.0433	6-5/8	11-1/4	TLDM26.50	155.64
27.00	1.0630	6-5/8	11-1/4	TLDM27.00	163.90
27.50	1.0827	6-5/8	11-1/2	TLDM27.50	166.94
28.00	1.1024	7-1/8	11-3/4	TLDM28.00	170.14
28.50	1.1220	7-1/8	11-3/4	TLDM28.50	173.30
29.00	1.1417	7-1/4	11-7/8	TLDM29.00	185.14
29.50	1.1614	7-3/8	12	TLDM29.50	203.06
30.00	1.1811	7-3/8	12	TLDM30.00	199.38
30.50	1.2008	7-1/2	12-1/8	TLDM30.50	211.22
31.00	1.2205	7-7/8	12-1/2	TLDM31.00	215.52
31.50	1.2402	7-7/8	12-1/2	TLDM31.50	219.52
32.00	1.2598	8-1/2	14-1/8	TLDM32.00	252.62
32.50	1.2795	8-1/2	14-1/8	TLDM32.50	252.62
33.00	1.2992	8-5/8	14-1/4	TLDM33.00	261.96
33.50	1.3189	8-3/4	14-3/8	TLDM33.50	269.32
34.00	1.3386	8-3/4	14-3/8	TLDM34.00	269.32
34.50	1.3583	8-7/8	14-1/2	TLDM34.50	280.66
35.00	1.3780	9	14-5/8	TLDM35.00	295.64
35.50	1.3976	9	14-5/8	TLDM35.50	295.64
36.00	1.4173	9-1/8	14-3/4	TLDM36.00	305.00
36.50	1.4370	9-1/8	14-3/4	TLDM36.50	305.00
37.00	1.4567	9-1/4	14-7/8	TLDM37.00	331.36
37.50	1.4764	9-3/8	15	TLDM37.50	339.08
38.00	1.4961	9-3/8	15	TLDM38.00	339.08

PACKAGING

1.00mm to 7.00mm - 12 Drills/Envelope • 7.20mm to 13.00mm - 6 Drills/Tube • 13.20mm to 38.00mm - 1 Drill/Tube

HIGH SPEED STEEL TAPER LENGTH DRILL SETS

METAL INDEX

ILLUSTRATION	DESCRIPTION	TYPE OF DRILL	ITEM NO.	PRICE
	16 PC DRILL SET Sizes: 33/64 to 3/4 by 64ths	Taper Length Drill - HSS	DS-TLD-16	651.50
	16 PC DRILL SET Sizes: 49/64 to 1 by 64ths	Taper Length Drill - HSS	DS-TLD-16A	1144.18
	26 PC DRILL SET Letter Sizes: A to Z	Taper Length Drill - HSS	DS-TLD-26	393.96
	29 PC DRILL SET Sizes: 1/16 to 1/2 by 64ths	Taper Length Drill - HSS	DS-TLD-29	340.46
	60 PC DRILL SET Wire Gauge Sizes: 1 to 60	Taper Length Drill - HSS	DS-TLD-16	488.04