


HIGH SPEED STEEL 3/8" SHANK SILVER & DEMING DRILLS

ICS WIS

GENERAL PURPOSE

118° POINT

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA
RSD	 OXIDE FINISH	For portable or machine drilling in ferrous or non-ferrous metals. Ground oxide finish flutes retain lubricants and ease chip welding when drilling cast iron, steel, etc.	M2	118° Point Std. Spiral

When ordering, specify 3/8" shank with 1/2" step shank (illustrated above) or 3/8" straight shank.

Fractional Sizes (Reduced Shank) 33/64" to 1" Dia.

DEC. SIZE	EQUIV.	ITEM NO.	PRICE
33/64	.5156	RSD033	18.74
17/32	.5312	RSD034	18.74
35/64	.5469	RSD035	19.82
9/16	.5625	RSD036	19.82
37/64	.5781	RSD037	21.08
19/32	.5938	RSD038	21.08
39/64	.6094	RSD039	21.94
5/8	.6250	RSD040	21.94
41/64	.6460	RSD041	23.08
21/32	.6562	RSD042	23.08
43/64	.6719	RSD043	24.10

DEC. SIZE	EQUIV.	ITEM NO.	PRICE
11/16	.6875	RSD044	24.10
45/64	.7031	RSD045	25.14
23/32	.7188	RSD046	25.14
47/64	.7344	RSD047	26.24
3/4	.7500	RSD048	26.24
49/64	.7656	RSD049	27.38
25/32	.7812	RSD050	27.38
51/64	.7969	RSD051	28.46
13/16	.8125	RSD052	28.46
53/64	.8281	RSD053	29.48
27/32	.8438	RSD054	29.48

DEC. SIZE	EQUIV.	ITEM NO.	PRICE
55/64	.8594	RSD055	30.54
7/8	.8750	RSD056	30.54
57/64	.8906	RSD057	31.68
29/32	.9062	RSD058	31.68
59/64	.9219	RSD059	33.84
15/16	.9375	RSD060	33.84
61/64	.9531	RSD061	35.72
31/32	.9688	RSD062	35.72
63/64	.9844	RSD063	39.10
1	1.0000	RSD100	39.10


*All S & D Drills are 6" overall length with 3" flute length.

HIGH SPEED STEEL 3/8" SHANK SILVER & DEMING DRILLS

ICS WIS

HEAVY DUTY

135° SPLIT POINT

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA
RSDHB	 OXIDE FINISH	For portable or machine drilling in hard steels, stainless steels and other hard materials. The split point is self centering and breaks up chips.	M2	135° Split Point

When ordering, specify 3/8" shank with 1/2" step shank (illustrated above) or 3/8" straight shank.

Fractional Sizes (Reduced Shank) 33/64" to 1" Dia.

DEC. SIZE	EQUIV.	ITEM NO.	PRICE
33/64	.5156	RSDHB033	24.28
17/32	.5312	RSDHB034	24.28
35/64	.5469	RSDHB035	25.38
9/16	.5625	RSDHB036	25.38
37/64	.5781	RSDHB037	26.64
19/32	.5938	RSDHB038	26.64
39/64	.6094	RSDHB039	27.52
5/8	.6250	RSDHB040	27.52
41/64	.6460	RSDHB041	28.64
21/32	.6562	RSDHB042	28.64
43/64	.6719	RSDHB043	29.66

DEC. SIZE	EQUIV.	ITEM NO.	PRICE
11/16	.6875	RSDHB044	29.66
45/64	.7031	RSDHB045	30.68
23/32	.7188	RSDHB046	30.68
47/64	.7344	RSDHB047	31.80
3/4	.7500	RSDHB048	31.80
49/64	.7656	RSDHB049	37.76
25/32	.7812	RSDHB050	37.76
51/64	.7969	RSDHB051	38.82
13/16	.8125	RSDHB052	38.82
53/64	.8281	RSDHB053	39.86
27/32	.8438	RSDHB054	39.86

DEC. SIZE	EQUIV.	ITEM NO.	PRICE
55/64	.8594	RSDHB055	40.92
7/8	.8750	RSDHB056	40.92
57/64	.8906	RSDHB057	42.04
29/32	.9062	RSDHB058	42.04
59/64	.9219	RSDHB059	44.20
15/16	.9375	RSDHB060	44.20
61/64	.9531	RSDHB061	46.10
31/32	.9688	RSDHB062	46.10
63/64	.9844	RSDHB063	49.48
1	1.0000	RSDHB100	49.48

*All S & D Drills are 6" overall length with 3" flute length.