

HIGH SPEED STEEL AUTOMOTIVE (TANG) JOBBER LENGTH DRILLS

ICS USA

SPECIAL PURPOSE

118° POINT



Wire Gauge Sizes (Straight Shank) #1 to #50 Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
1	.2280	2-5/8	3-7/8	JDAT#01	4.26
2	.2210	2-5/8	3-7/8	JDAT#02	4.26
3	.2130	2-1/2	3-3/4	JDAT#03	3.82
4	.2090	2-1/2	3-3/4	JDAT#04	3.82
5	.2055	2-1/2	3-3/4	JDAT#05	3.82
6	.2040	2-1/2	3-3/4	JDAT#06	3.82
7	.2010	2-7/16	3-5/8	JDAT#07	3.82
8	.1990	2-7/16	3-5/8	JDAT#08	3.38
9	.1960	2-7/16	3-5/8	JDAT#09	3.38
10	.1935	2-7/16	3-5/8	JDAT#10	3.38
11	.1910	2-5/16	3-1/2	JDAT#11	3.00
12	.1890	2-5/16	3-1/2	JDAT#12	3.00
13	.1850	2-5/16	3-1/2	JDAT#13	3.00
14	.1820	2-3/16	3-3/8	JDAT#14	3.00
15	.1800	2-3/16	3-3/8	JDAT#15	3.00
16	.1770	2-3/16	3-3/8	JDAT#16	3.00
17	.1730	2-3/16	3-3/8	JDAT#17	3.00
18	.1695	2-1/8	3-1/4	JDAT#18	2.66
19	.1660	2-1/8	3-1/4	JDAT#19	2.66
20	.1610	2-1/8	3-1/4	JDAT#20	2.66

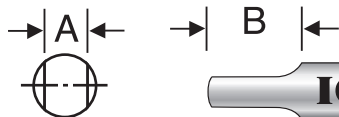
SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
21	.1590	2-1/8	3-1/4	JDAT#21	2.66
22	.1570	2	3-1/8	JDAT#22	2.66
23	.1540	2	3-1/8	JDAT#23	2.80
24	.1520	2	3-1/8	JDAT#24	2.24
25	.1495	1-7/8	3	JDAT#25	2.24
26	.1470	1-7/8	3	JDAT#26	2.18
27	.1440	1-7/8	3	JDAT#27	2.18
28	.1405	1-3/4	2-7/8	JDAT#28	2.00
29	.1360	1-3/4	2-7/8	JDAT#29	2.00
30	.1285	1-5/8	2-3/4	JDAT#30	2.00
32	.1160	1-5/8	2-3/4	JDAT#32	2.00
37	.1040	1-7/16	2-1/2	JDAT#37	2.08
43	.0890	1-1/4	2-1/4	JDAT#43	2.08
46	.0810	1-1/8	2-1/8	JDAT#46	2.08
48	.0760	1	2	JDAT#48	2.08
50	.0700	1	2	JDAT#50	2.08

* Prices quoted on request

PACKAGING

1 to #50 - 12 Drills/Envelope

TANG SPECIFICATIONS



All Automotive Drills and other Straight SHANK Drills will be furnished with tapered shanks as follows:

DIMENSIONS OF TANGS

SHANK DIAMETER INCHES	THICKNESS		LENGTH
	A	B	
	MIN	MAX	
1/8 through 3/16	.090	.094	9/32
Over 3/16 through 1/4	.118	.122	5/16
Over 1/4 through 5/16	.158	.162	11/32
Over 5/16 through 3/8	.199	.203	3/8
Over 3/8 through 15/32	.239	.243	7/16
Over 15/32 through 9/16	.297	.303	1/2

SHANK DIAMETER INCHES	THICKNESS		LENGTH
	A	B	
	MIN	MAX	
Over 9/16 through 21/32	.367	.373	9/16
Over 21/32 through 3/4	.437	.443	5/8
Over 3/4 through 7/8	.508	.514	11/16
Over 7/8 through 1	.601	.609	3/4
Over 1 through 1-3/16	.692	.700	13/16
Over 1-3/16 through 1-3/8	.809	.817	7/8