


COBALT METRIC JOBBER LENGTH DRILLS

ICS USA

HEAVY DUTY

135° SPLIT POINT

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA	SHANK
JDCM	 GOLD COBALT FINISH	For portable or machine drilling in stainless steel, titanium, and other work hardening metals. Mfr. to NAS 907-J specs.	M42	135° Split Pt. Std. Spiral Hvy. Duty Web	Straight 3/8

Metric Sizes (Straight Shank) 1.00mm to 8.40mm Dia.

SIZE mm	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
1.00	.0394	11/16	1-5/8	JDCM01.00	2.72
1.05	.0413	11/16	1-5/8	JDCM01.05	2.72
1.10	.0433	3/4	1-3/4	JDCM01.05	2.72
1.15	.0452	3/4	1-3/4	JDCM01.15	2.72
1.20	.0472	7/8	1-7/8	JDCM01.20	2.72
1.25	.0492	7/8	1-7/8	JDCM01.25	2.72
1.30	.0512	7/8	1-7/8	JDCM01.30	2.72
1.35	.0531	7/8	1-7/8	JDCM01.35	2.72
1.40	.0551	7/8	1-7/8	JDCM01.40	2.72
1.45	.0570	7/8	1-7/8	JDCM01.45	2.72
1.50	.0591	7/8	1-7/8	JDCM01.50	2.72
1.55	.0610	7/8	1-7/8	JDCM01.55	2.72
1.60	.0630	7/8	1-7/8	JDCM01.60	2.72
1.65	.0650	1	2	JDCM01.65	2.72
1.70	.0669	1	2	JDCM01.70	2.72
1.75	.0689	1	2	JDCM01.75	2.72
1.80	.0709	1	2	JDCM01.80	2.72
1.85	.0728	1	2	JDCM01.85	2.72
1.90	.0748	1	2	JDCM01.90	2.72
1.95	.0767	1	2	JDCM01.95	2.72
2.00	.0787	1	2-1/8	JDCM02.00	2.72
2.05	.0807	1-1/8	2-1/8	JDCM02.05	2.72
2.10	.0827	1-1/8	2-1/8	JDCM02.10	2.72
2.15	.0846	1-1/8	2-1/8	JDCM02.15	2.72
2.20	.0866	1-1/4	2-1/4	JDCM02.20	2.72
2.25	.0886	1-1/4	2-1/4	JDCM02.25	2.72
2.30	.0906	1-1/4	2-1/4	JDCM02.30	2.72
2.35	.0925	1-1/4	2-1/4	JDCM02.35	2.72
2.40	.0945	1-3/8	2-3/8	JDCM02.40	2.72
2.45	.0964	1-3/8	2-3/8	JDCM02.45	2.72
2.50	.0984	1-3/8	2-3/8	JDCM02.50	2.72
2.60	.1024	1-7/16	2-1/2	JDCM02.60	2.72
2.65	.1043	1-7/16	2-1/2	JDCM02.65	2.72
2.70	.1063	1-7/16	2-1/2	JDCM02.70	2.72
2.80	.1102	1-1/2	2-5/8	JDCM02.80	3.20
2.90	.1142	1-5/8	2-3/4	JDCM02.90	3.20
3.00	.1181	1-5/8	2-3/4	JDCM03.00	3.20
3.10	.1220	1-5/8	2-3/4	JDCM03.10	3.20
3.20	.1260	1-5/8	2-3/4	JDCM03.20	3.20
3.25	.1280	1-5/8	2-3/4	JDCM03.25	3.20
3.30	.1299	2	3-1/8	JDCM03.30	3.20
3.40	.1339	2	3-1/8	JDCM03.40	3.20
3.50	.1378	2	3-1/8	JDCM03.50	3.20
3.60	.1417	2	3-1/8	JDCM03.60	3.78
3.70	.1457	2	3-1/8	JDCM03.70	3.78
3.75	.1476	2	3-1/8	JDCM03.75	3.78
3.80	.1496	2	3-1/8	JDCM03.80	3.78
3.90	.1536	2	3-1/8	JDCM03.90	3.78

SIZE mm	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
4.00	.1575	2	3-1/8	JDCM04.00	4.02
4.10	.1614	2-5/16	3-1/2	JDCM04.10	4.02
4.20	.1654	2-5/16	3-1/2	JDCM04.20	4.02
4.25	.1673	2-5/16	3-1/2	JDCM04.25	4.02
4.30	.1693	2-5/16	3-1/2	JDCM04.30	4.02
4.40	.1732	2-5/16	3-1/2	JDCM04.40	4.38
4.50	.1772	2-5/16	3-1/2	JDCM04.50	4.38
4.60	.1811	2-5/16	3-1/2	JDCM04.60	4.38
4.70	.1850	2-5/16	3-1/2	JDCM04.70	4.38
4.80	.1890	2-5/16	3-1/2	JDCM04.80	4.38
4.90	.1929	2-1/2	3-3/4	JDCM04.90	5.30
5.00	.1969	2-1/2	3-3/4	JDCM05.00	5.30
5.10	.2008	2-1/2	3-3/4	JDCM05.10	5.30
5.20	.2047	2-1/2	3-3/4	JDCM05.20	5.88
5.25	.2067	2-1/2	3-3/4	JDCM05.25	5.88
5.30	.2087	2-1/2	3-3/4	JDCM05.30	5.88
5.40	.2126	2-1/2	3-3/4	JDCM05.40	5.88
5.50	.2165	2-1/2	3-3/4	JDCM05.50	6.24
5.60	.2205	2-1/2	3-3/4	JDCM05.60	6.24
5.70	.2244	2-3/4	4	JDCM05.70	6.24
5.80	.2283	2-3/4	4	JDCM05.80	6.24
5.90	.2323	2-3/4	4	JDCM05.90	6.24
6.00	.2362	2-3/4	4	JDCM06.00	6.60
6.10	.2402	2-3/4	4	JDCM06.10	6.60
6.20	.2441	2-3/4	4	JDCM06.20	6.60
6.30	.2480	2-3/4	4	JDCM06.30	6.60
6.40	.2520	2-3/4	4	JDCM06.40	7.42
6.50	.2560	2-15/16	4-1/4	JDCM06.50	7.42
6.60	.2598	2-15/16	4-1/4	JDCM06.60	7.42
6.70	.2638	2-15/16	4-1/4	JDCM06.70	7.42
6.75	.2657	2-15/16	4-1/4	JDCM06.75	7.78
6.80	.2677	2-15/16	4-1/4	JDCM06.80	7.78
6.90	.2717	2-15/16	4-1/4	JDCM06.90	7.78
7.00	.2756	2-15/16	4-1/4	JDCM07.00	7.78
7.10	.2795	2-15/16	4-1/4	JDCM07.10	7.78
7.20	.2835	2-15/16	4-1/4	JDCM07.20	9.66
7.30	.2874	3-3/16	4-1/2	JDCM07.30	9.66
7.40	.2913	3-3/16	4-1/2	JDCM07.40	9.66
7.50	.2953	3-3/16	4-1/2	JDCM07.50	9.66
7.60	.2992	3-3/16	4-1/2	JDCM07.60	10.26
7.70	.3031	3-3/16	4-1/2	JDCM07.70	10.26
7.80	.3071	3-3/16	4-1/2	JDCM07.80	10.26
7.90	.3110	3-3/16	4-1/2	JDCM07.90	10.26
8.00	.3150	3-3/16	4-1/2	JDCM08.00	11.18
8.10	.3189	3-7/16	4-3/4	JDCM08.10	11.18
8.20	.3228	3-7/16	4-3/4	JDCM08.20	11.18
8.30	.3268	3-7/16	4-3/4	JDCM08.30	11.18
8.40	.3307	3-7/16	4-3/4	JDCM08.40	12.24