


# COBALT JOBBER LENGTH DRILLS

ICS WIS

HEAVY DUTY

135° SPLIT POINT

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA	SHANK
<b>JDC</b>	 GOLD COBALT FINISH	For portable or machine drilling in stainless steel, titanium, and other work hardening metals. Mfr. to NAS 907-J specs.	M42	135° Split Pt. Std. Spiral Hvy. Duty Web	Straight 3/8

## Fractional Sizes (Straight Shank) 1/64" to 11/16" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
*1/64	.0156	3/16	3/4	JDC001	4.02
*1/32	.0313	1/2	1-3/8	JDC002	3.20
*3/64	.0469	3/4	1-3/4	JDC003	2.36
1/16	.0625	7/8	1-7/8	JDC004	1.72
5/64	.0781	1	2	JDC005	1.72
3/32	.0938	1-1/4	2-1/4	JDC006	1.72
7/64	.1094	1-1/2	2-5/8	JDC007	1.92
1/8	.1250	1-5/8	2-3/4	JDC008	2.28
9/64	.1406	1-3/4	2-7/8	JDC009	2.32
5/32	.1562	2	3-1/8	JDC010	2.58
11/64	.1719	2-1/8	3-1/4	JDC011	2.82
3/16	.1875	2-5/16	3-1/2	JDC012	3.10
13/64	.2031	2-7/16	3-5/8	JDC013	3.68
7/32	.2188	2-1/2	3-3/4	JDC014	4.18
15/64	.2344	2-5/8	3-7/8	JDC015	4.66
1/4	.2500	2-3/4	4	JDC016	4.82
17/64	.2656	2-7/8	4-1/8	JDC017	5.52
9/32	.2812	2-15/16	4-1/4	JDC018	6.12
19/64	.2969	3-1/16	4-3/8	JDC019	6.78
5/16	.3125	3-3/16	4-1/2	JDC020	7.16
21/64	.3281	3-5/16	4-5/8	JDC021	8.00
11/32	.3438	3-7/16	4-3/4	JDC022	8.76

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
23/64	.3594	3-1/2	4-7/8	JDC023	9.96
3/8	.3750	3-5/8	5	JDC024	10.12
25/64	.3906	3-3/4	5-1/8	JDC025	11.54
13/32	.4062	3-7/8	5-1/4	JDC026	12.08
27/64	.4219	3-15/16	5-3/8	JDC027	13.30
7/16	.4375	4-1/16	5-1/2	JDC028	13.62
29/64	.4531	4-3/16	5-5/8	JDC029	16.32
15/32	.4688	4-5/16	5-3/4	JDC030	16.60
31/64	.4844	4-3/8	5-7/8	JDC031	17.40
1/2	.5000	4-1/2	6	JDC032	17.40
33/64	.5156	4-13/16	6-5/8	JDC033	44.94
17/32	.5312	4-13/16	6-5/8	JDC034	47.26
35/64	.5469	4-13/16	6-5/8	JDC035	51.22
9/16	.5629	4-13/16	6-5/8	JDC036	53.56
37/64	.5781	4-13/16	6-5/8	JDC037	53.76
19/32	.5938	5-3/16	7-1/8	JDC038	55.12
39/64	.6094	5-3/16	7-1/8	JDC039	59.12
5/8	.6250	5-3/16	7-1/8	JDC040	59.12
41/64	.6406	5-3/16	7-1/8	JDC041	63.32
21/32	.6562	5-3/16	7-1/8	JDC042	66.38
43/64	.6719	5-5/8	7-5/8	JDC043	71.76
11/16	.6875	5-5/8	7-5/8	JDC044	71.76

\* Not split point

## COBALT 3/8" SHANK JOBBER LENGTH DRILLS

ICS USA

HEAVY DUTY

135° SPLIT POINT



## Fractional Sizes (Straight Shank) 25/64" to 11/16" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
25/64	.3906	3-3/4	5-1/8	JDCTS025	14.62
13/32	.4062	3-7/8	5-1/4	JDCTS026	15.20
27/64	.4219	3-15/16	5-3/8	JDCTS027	16.52
7/16	.4375	4-1/16	5-1/2	JDCTS028	16.82
29/64	.4531	4-3/16	5-5/8	JDCTS029	19.70
15/32	.4688	4-5/16	5-3/4	JDCTS030	20.00
31/64	.4844	4-3/8	5-7/8	JDCTS031	20.86
1/2	.5000	4-1/2	6	JDCTS032	20.86
33/64	.5156	4-13/16	6-5/8	JDCTS033	47.04
17/32	.5312	4-13/16	6-5/8	JDCTS034	49.36

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
35/64	.5469	4-13/16	6-5/8	JDCTS035	53.32
9/16	.5629	4-13/16	6-5/8	JDCTS036	55.66
37/64	.5781	4-13/16	6-5/8	JDCTS037	55.86
19/32	.5938	5-3/16	7-1/8	JDCTS038	57.22
39/64	.6094	5-3/16	7-1/8	JDCTS039	61.22
5/8	.6250	5-3/16	7-1/8	JDCTS040	61.22
41/64	.6406	5-3/16	7-1/8	JDCTS041	65.42
21/32	.6562	5-3/16	7-1/8	JDCTS042	68.48
43/64	.6719	5-5/8	7-5/8	JDCTS043	73.86
11/16	.6875	5-5/8	7-5/8	JDCTS044	73.86