


# HIGH SPEED STEEL LEFT HAND JOBBER LENGTH DRILLS

ICS USA

HEAVY DUTY

135° SPLIT POINT

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA	SHANK
<b>JDL</b>	 GOLD FINISH	For portable or machine drilling where left hand rotation is required. Often used to drill out broken studs and screws.	M2 M7	135° Split Pt. Std. Spiral Hvy. Duty Web	Straight 3/8

## Fractional Sizes (Straight Shank) 1/16" to 1/2" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
1/16	.0625	7/8	1-7/8	JDL004	2.60
5/64	.0781	1	2	JDL005	2.60
3/32	.0938	1-1/4	2-1/4	JDL006	2.60
7/64	.1094	1-1/2	2-5/8	JDL007	2.60
1/8	.1250	1-5/8	2-3/4	JDL008	2.60
9/64	.1406	1-3/4	2-7/8	JDL009	2.60
5/32	.1562	2	3-1/8	JDL010	3.02
11/64	.1719	2-1/8	3-1/4	JDL011	3.32
3/16	.1875	2-5/16	3-1/2	JDL012	3.62
13/64	.2031	2-7/16	3-5/8	JDL013	4.04
7/32	.2188	2-1/2	3-3/4	JDL014	4.64
15/64	.2344	2-5/8	3-7/8	JDL015	4.88
1/4	.2500	2-3/4	4	JDL016	5.00
17/64	.2656	2-7/8	4-1/8	JDL017	6.14
9/32	.2812	2-15/16	4-1/4	JDL018	6.74

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
19/64	.2969	3-1/16	4-3/8	JDL019	7.34
5/16	.3125	3-3/16	4-1/2	JDL020	7.56
21/64	.3281	3-5/16	4-5/8	JDL021	8.18
11/32	.3438	3-7/16	4-3/4	JDL022	9.46
23/64	.3594	3-1/2	4-7/8	JDL023	10.76
3/8	.3750	3-5/8	5	JDL024	11.54
25/64	.3906	3-3/4	5-1/8	JDL025	12.68
13/32	.4062	3-7/8	5-1/4	JDL026	13.18
27/64	.4219	3-15/16	5-3/8	JDL027	14.36
7/16	.4375	4-1/16	5-1/2	JDL028	15.14
29/64	.4531	4-3/16	5-5/8	JDL029	17.38
15/32	.4688	4-5/16	5-3/4	JDL030	18.56
31/64	.4844	4-3/8	5-7/8	JDL031	19.16
1/2	.5000	4-1/2	6	JDL032	19.16

# HIGH SPEED STEEL LEFT HAND 3/8" SHANK JOBBER LENGTH DRILLS

ICS USA

HEAVY DUTY

135° SPLIT POINT



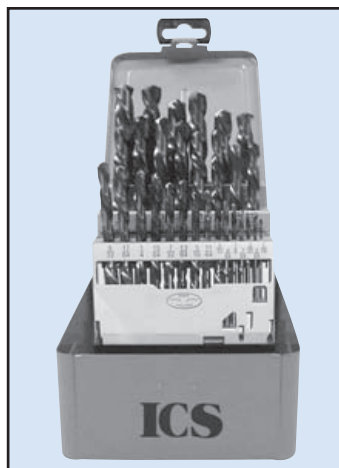
## Fractional Sizes (Straight Shank) 25/64" to 1/2" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
25/64	.3906	3-3/4	5-1/8	JDLTS025	14.56
13/32	.4062	3-7/8	5-1/4	JDLTS026	15.02
27/64	.4219	3-15/16	5-3/8	JDLTS027	16.20
7/16	.4375	4-1/16	5-1/2	JDLTS028	16.96

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
29/64	.4531	4-3/16	5-5/8	JDLTS029	19.14
15/32	.4688	4-5/16	5-3/4	JDLTS030	20.32
31/64	.4844	4-3/8	5-7/8	JDLTS031	20.90
1/2	.5000	4-1/2	6	JDLTS032	20.90

**NOTE**

Left Hand Jobber Drills are not designed to replace the use of Screw Extractors found in the Threading Tools Catalog.



**DRILLS SETS**

LEFT HAND  
JOBBER LENGTH  
Drill Sets on pages 60 - 64.