




**HIGH SPEED STEEL
JOBBER LENGTH DRILLS**

ICS USA

HEAVY DUTY

135° SPLIT POINT

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA
JDHTC	 Gray Carbonitride Titanium Coated	Used for alloy steels, tool steels, and abrasive materials like cast iron and high silicon aluminum alloys.	M2, M7	135° Split Pt. Std. Spiral Hvy. Duty Web
JDHTA	 Purple Titanium Aluminum Nitride Coated	Used for titanium and nickel alloys, stainless steels, hard abrasive materials, and whenever excessive heat is generated on the cutting edge.	M2, M7	135° Split Pt. Std. Spiral Hvy. Duty Web
JDHZ	 Silver-Gold Zirconium Coated	Used for aluminum alloys, cast iron, high temperature alloys, stainless steels, and non-ferrous metals. Also very effective in glass filled plastics and wood.	M2, M7	135° Split Pt. Std. Spiral Hvy. Duty Web

Fractional Sizes (Straight Shank) 1/16" to 1/2" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE	ITEM NO.	PRICE	ITEM NO.	PRICE
				TiCN (Gray Finish)		TiAlN (Purple Finish)		ZrN (Silver/Gold)	
1/16	.0625	7/8	1-7/8	JDHTC004	3.40	JDHTA004	3.54	JDHZ004	3.40
5/64	.0781	1	2	JDHTC005	3.40	JDHTA005	3.54	JDHZ005	3.40
3/32	.0938	1-1/4	2-1/4	JDHTC006	3.40	JDHTA006	3.54	JDHZ006	3.40
7/64	.1094	1-1/2	2-5/8	JDHTC007	3.40	JDHTA007	3.54	JDHZ007	3.40
1/8	.1250	1-5/8	2-3/4	JDHTC008	3.44	JDHTA008	3.60	JDHZ008	3.44
9/64	.1406	1-3/4	2-7/8	JDHTC009	3.54	JDHTA009	3.68	JDHZ009	3.54
5/32	.1562	2	3-1/8	JDHTC010	3.82	JDHTA010	3.98	JDHZ010	3.82
11/64	.1719	2-1/8	3-1/4	JDHTC011	3.96	JDHTA011	4.08	JDHZ011	3.96
3/16	.1875	2-5/16	3-1/2	JDHTC012	4.08	JDHTA012	4.22	JDHZ012	4.08
13/64	.2031	2-7/16	3-5/8	JDHTC013	6.62	JDHTA013	6.96	JDHZ013	6.62
7/32	.2188	2-1/2	3-3/4	JDHTC014	6.76	JDHTA014	7.10	JDHZ014	6.76
15/64	.2344	2-5/8	3-7/8	JDHTC015	6.92	JDHTA015	7.22	JDHZ015	6.92
1/4	.2500	2-3/4	4	JDHTC016	7.00	JDHTA016	7.34	JDHZ016	7.00
17/64	.2656	2-7/8	4-1/8	JDHTC017	12.68	JDHTA017	13.38	JDHZ017	12.68
9/32	.2812	2-15/16	4-1/4	JDHTC018	12.94	JDHTA018	13.64	JDHZ018	12.94
19/64	.2969	3-1/16	4-3/8	JDHTC019	13.32	JDHTA019	14.02	JDHZ019	13.32
5/16	.3125	3-3/16	4-1/2	JDHTC020	13.46	JDHTA020	14.16	JDHZ020	13.46
21/64	.3281	3-5/16	4-5/8	JDHTC021	13.86	JDHTA021	14.56	JDHZ021	13.86
11/32	.3438	3-7/16	4-3/4	JDHTC022	14.42	JDHTA022	15.08	JDHZ022	14.42
23/64	.3594	3-1/2	4-7/8	JDHTC023	17.14	JDHTA023	17.84	JDHZ023	17.14
3/8	.3750	3-5/8	5	JDHTC024	17.22	JDHTA024	18.06	JDHZ024	17.22
25/64	.3906	3-3/4	5-1/8	JDHTC025	21.62	JDHTA025	22.72	JDHZ025	21.62
13/32	.4062	3-7/8	5-1/4	JDHTC026	21.90	JDHTA026	23.04	JDHZ026	21.90
27/64	.4219	3-15/16	5-3/8	JDHTC027	22.32	JDHTA027	23.46	JDHZ027	22.32
7/16	.4375	4-1/16	5-1/2	JDHTC028	23.18	JDHTA028	24.30	JDHZ028	23.18
29/64	.4531	4-3/16	5-5/8	JDHTC029	23.96	JDHTA029	25.08	JDHZ029	23.96
15/32	.4688	4-5/16	5-3/4	JDHTC030	24.50	JDHTA030	25.62	JDHZ030	24.50
31/64	.4844	4-3/8	5-7/8	JDHTC031	24.74	JDHTA031	25.86	JDHZ031	24.74
1/2	.5000	4-1/2	6	JDHTC032	25.12	JDHTA032	26.24	JDHZ032	25.12

PACKAGING

1/64 to 17/64 - 12 Drills/Envelope • 9/32 to 1/2 - 6 Drills/Envelope

ORDERING NOTE

Orders accepted in less than package quantity are subject to a 15% surcharge.

DRILL SETS

A variety of Jobber Length Drill Sets can be found on pages 53 to 58.