

HIGH SPEED STEEL JOBBER LENGTH DRILLS

ICS USA

HEAVY DUTY

135° SPLIT POINT



Letter Sizes (Straight Shank) "A" to "Z" Dia.

SIZE	DECIMAL EQUIVALENT	FLUTE LENGTH	OVERALL LENGTH	HIGH SPEED STEEL				TIN COATED	PACKAGE QUANTITY
				OXIDE FINISH	BRIGHT FINISH	GOLD FINISH	BLACK/GOLD	GOLD FINISH	
				135° S/P	135° S/P	135° S/P	135° S/P	135° S/P	
				JDHB	JDHP	JDHGF	JDHDF	JDHT	
A	.234	2-5/8	3-7/8	3.00	3.00	3.08	3.08	6.30	12
B	.238	2-3/4	4	3.00	3.00	3.08	3.08	6.30	12
C	.242	2-3/4	4	3.00	3.00	3.08	3.08	6.30	12
D	.246	2-3/4	4	3.00	3.00	3.08	3.08	6.30	12
E	.250	2-3/4	4	3.10	3.10	3.10	3.10	6.38	12
F	.257	2-7/8	4-1/8	3.50	3.50	3.58	3.58	10.36	12
G	.261	2-7/8	4-1/8	3.50	3.50	3.58	3.58	10.36	12
H	.266	2-7/8	4-1/8	3.60	3.60	3.66	3.66	10.46	12
I	.272	2-7/8	4-1/8	3.60	3.60	3.66	3.66	10.46	12
J	.277	2-7/8	4-1/8	3.88	3.88	3.98	3.98	10.76	12
K	.281	2-15/16	4-1/4	4.20	4.20	4.28	4.28	11.08	12
L	.290	2-15/16	4-1/4	4.20	4.20	4.28	4.28	11.08	12
M	.295	3-1/16	4-3/8	4.82	4.82	4.90	4.90	11.68	12
N	.302	3-1/16	4-3/8	4.82	4.82	4.90	4.90	11.68	6
O	.316	3-3/16	4-1/2	4.82	4.82	4.90	4.90	11.68	6
P	.323	3-5/16	4-5/8	5.18	5.18	5.26	5.26	12.04	6
Q	.332	3-7/16	4-3/4	5.18	5.18	5.26	5.26	12.04	6
R	.339	3-7/16	4-3/4	5.40	5.40	5.52	5.52	12.26	6
S	.348	3-1/2	4-7/8	5.68	5.68	5.80	5.80	14.02	6
T	.358	3-1/2	4-7/8	6.22	6.22	6.34	6.34	14.56	6
U	.368	3-5/8	5	6.44	6.44	6.58	6.58	14.76	6
V	.377	3-5/8	5	6.44	6.44	6.58	6.58	17.52	6
W	.386	3-3/4	5-1/8	7.12	7.12	7.24	7.24	18.20	6
X	.397	3-3/4	5-1/8	8.34	8.34	8.50	8.50	19.40	6
Y	.404	3-7/8	5-1/4	9.54	9.54	9.72	9.72	20.62	6
Z	.413	3-7/8	5-1/4	9.74	9.74	9.96	9.96	20.84	6

HIGH SPEED STEEL 3/8" SHANK JOBBER LENGTH DRILLS

ICS USA

HEAVY DUTY

135° SPLIT POINT



Letter Sizes (Reduced Shank) "W" to "Z" Dia.

SIZE	DECIMAL EQUIVALENT	FLUTE LENGTH	OVERALL LENGTH	HIGH SPEED STEEL			TIN COAT	PACKAGE QUANTITY
				OXIDE FINISH	BRIGHT FINISH	GOLD FINISH	GOLD FINISH	
				135° S/P	135° S/P	135° S/P	135° S/P	
				JDHBTS	JDHPTS	JDHGFTS	JDHTTS	
W	.386	3-3/4	5-1/8	9.48	9.48	9.60	20.54	6
X	.397	3-3/4	5-1/8	10.70	10.70	10.86	21.76	6
Y	.404	3-7/8	5-1/4	11.90	11.90	12.08	22.98	6
Z	.413	3-7/8	5-1/4	12.10	12.10	12.32	23.18	6

Quick Reference for Heavy Duty Letter Size Drills

DRILL TYPE	DRILL SETS	STUB LENGTH	JOBBER LENGTH	REDUCED SHANK	TAPER LENGTH	EXTRA LENGTH
High Speed Steel	65	14	31, 37, 47	37	-	112
Cobalt	65	19	43	-	83	112
TiN Coated	65	-	37, 39	37	-	-