

# HIGH SPEED STEEL JOBBER LENGTH DRILLS

ICS USA

HEAVY DUTY

135° SPLIT POINT



## Wire Gauge Sizes (Straight Shank) #1 to #60 Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HIGH SPEED STEEL				TIN COATED
				OXIDE FINISH	BRIGHT FINISH	GOLD FINISH	BLACK/GOLD	GOLD FINISH
				135° S/P	135° S/P	135° S/P	135° S/P	135° S/P
				JDHB	JDHP	JDHGF	JDHDF	JDHT
1	.2280	2-5/8	3-7/8	2.88	2.88	2.94	2.94	7.16
2	.2210	2-5/8	3-7/8	2.88	2.88	2.94	2.94	7.16
3	.2130	2-1/2	3-3/4	2.88	2.88	2.94	2.94	7.16
4	.2090	2-1/2	3-3/4	2.88	2.88	2.94	2.94	7.16
5	.2055	2-1/2	3-3/4	2.88	2.88	2.94	2.94	7.16
6	.2040	2-1/2	3-3/4	2.88	2.88	2.94	2.94	7.16
7	.2010	2-7/16	3-5/8	2.24	2.24	2.28	2.44	4.40
8	.1990	2-7/16	3-5/8	2.24	2.24	2.28	2.44	4.40
9	.1960	2-7/16	3-5/8	2.46	2.46	2.50	2.44	4.62
10	.1935	2-7/16	3-5/8	2.46	2.46	2.50	2.44	4.62
11	.1910	2-5/16	3-1/2	2.46	2.46	2.50	2.44	4.62
12	.1890	2-5/16	3-1/2	2.46	2.46	2.50	2.44	4.62
13	.1850	2-5/16	3-1/2	2.08	2.08	2.12	2.44	4.24
14	.1820	2-3/16	3-3/8	2.08	2.08	2.12	2.18	4.24
15	.1800	2-3/16	3-3/8	2.08	2.08	2.12	2.18	4.24
16	.1770	2-3/16	3-3/8	2.08	2.08	2.12	2.18	4.24
17	.1730	2-3/16	3-3/8	1.94	1.94	2.00	2.04	4.10
18	.1695	2-1/8	3-1/4	1.76	1.76	1.84	2.00	3.96
19	.1660	2-1/8	3-1/4	1.76	1.76	1.84	2.00	3.96
20	.1610	2-1/8	3-1/4	1.76	1.76	1.84	1.96	3.96
21	.1590	2-1/8	3-1/4	1.60	1.60	1.64	1.96	3.76
22	.1570	2	3-1/8	1.60	1.60	1.64	1.90	3.76
23	.1540	2	3-1/8	1.60	1.60	1.64	1.90	3.76
24	.1520	2	3-1/8	1.60	1.60	1.64	1.90	3.76
25	.1495	1-7/8	3	1.48	1.48	1.52	1.62	3.64
26	.1470	1-7/8	3	1.52	1.52	1.56	1.62	3.68
27	.1440	1-7/8	3	1.48	1.48	1.52	1.62	3.64
28	.1405	1-3/4	2-7/8	1.44	1.44	1.48	1.52	3.60
29	.1360	1-3/4	2-7/8	1.44	1.44	1.48	1.52	3.60
30	.1285	1-5/8	2-3/4	1.44	1.44	1.48	1.52	3.60
31	.1200	1-5/8	2-3/4	1.22	1.22	1.24	1.30	3.38
32	.1160	1-5/8	2-3/4	1.22	1.22	1.24	1.30	3.38
33	.1130	1-1/2	2-5/8	1.22	1.22	1.24	1.30	3.38
34	.1110	1-1/2	2-5/8	1.22	1.22	1.24	1.30	3.38
35	.1100	1-1/2	2-5/8	1.22	1.22	1.24	1.30	3.38
36	.1065	1-7/16	2-1/2	1.22	1.22	1.24	1.30	3.38
37	.1040	1-7/16	2-1/2	1.22	1.22	1.24	1.30	3.38
38	.1015	1-7/16	2-1/2	1.22	1.22	1.24	1.30	3.38
39	.0995	1-3/8	2-3/8	1.22	1.22	1.24	1.30	3.38
40	.0980	1-3/8	2-3/8	1.22	1.22	1.24	1.30	3.38
41	.0960	1-3/8	2-3/8	1.16	1.16	1.18	1.30	3.32
42	.0935	1-1/4	2-1/4	1.16	1.16	1.18	1.30	3.32
43	.0890	1-1/4	2-1/4	1.16	1.16	1.18	1.30	3.32
44	.0860	1-1/8	2-1/8	1.16	1.16	1.18	1.30	3.32
45	.0820	1-1/8	2-1/8	1.16	1.16	1.18	1.30	3.32
46	.0810	1-1/8	2-1/8	1.16	1.16	1.18	1.30	3.32
47	.0785	1	2	1.16	1.16	1.18	1.30	3.32
48	.0760	1	2	1.16	1.16	1.18	1.30	3.32
49	.0730	1	2	1.16	1.16	1.18	1.30	3.32
50	.0700	1	2	1.16	1.16	1.18	1.30	3.32
51	.0670	1	2	1.16	1.16	1.18	1.30	3.32
52	.0635	7/8	1-7/8	1.16	1.16	1.18	1.30	3.32
53	.0595	7/8	1-7/8	1.16	1.16	1.18	1.30	3.32
54	.0550	7/8	1-7/8	1.16	1.16	1.18	1.30	3.32
55	.0520	7/8	1-7/8	1.16	1.16	1.18	1.30	3.32
56	.0465	3/4	1-3/4	1.52	1.52	1.54	1.54	3.68
57	.0430	3/4	1-3/4	1.52	1.52	1.54	1.54	3.68
58	.0420	11/16	1-5/8	1.52	1.52	1.54	1.54	3.68
59	.0410	11/16	1-5/8	1.52	1.52	1.54	1.54	3.68
60	.0400	11/16	1-5/8	1.52	1.52	1.54	1.54	3.68



Heavy Duty  
Wire Gauge Size  
Drill Sets are on  
page 64.

**PACKAGING**  
#1 to #60  
12 Drills/Envelope

**NOTE**

Add 15% for orders  
accepted in less than  
standard packaging.