

HIGH SPEED STEEL

DOUBLE MARGIN JOBBER LENGTH DRILLS

ICS USA

HEAVY DUTY

118° SPLIT POINT




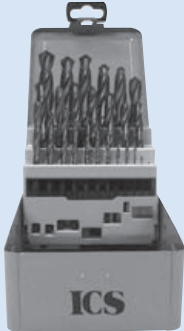
Double Margin Jobber Drills are designed for drilling close tolerance holes. Their use often eliminates reaming. They are manufactured with two margins on each land. One on the leading edge and one on the heel. This gives four guide points for straighter and more accurate holes.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
1/8	.1250	1-5/8	2-3/4	JDDMHA008	2.10
9/64	.1406	1-3/4	2-7/8	JDDMHA009	2.34
5/32	.1562	2	3-1/8	JDDMHA010	2.42
11/64	.1719	2-1/8	3-1/4	JDDMHA011	2.60
3/16	.1875	2-5/16	3-1/2	JDDMHA012	2.80
13/64	.2031	2-7/16	3-5/8	JDDMHA013	3.28
7/32	.2188	2-1/2	3-3/4	JDDMHA014	3.44
15/64	.2344	2-5/8	3-7/8	JDDMHA015	3.70
1/4	.2500	2-3/4	4	JDDMHA016	3.84
17/64	.2656	2-7/8	4-1/8	JDDMHA017	4.90
9/32	.2812	2-15/16	4-1/4	JDDMHA018	5.28
19/64	.2969	3-1/16	4-3/8	JDDMHA019	5.88
5/16	.3125	3-3/16	4-1/2	JDDMHA020	6.18

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
21/64	.3281	3-5/16	4-5/8	JDDMHA021	6.82
11/32	.3438	3-7/16	4-3/4	JDDMHA022	7.56
23/64	.3594	3-1/2	4-7/8	JDDMHA023	8.40
3/8	.3750	3-5/8	5	JDDMHA024	8.92
25/64	.3906	3-3/4	5-1/8	JDDMHA025	9.86
13/32	.4062	3-7/8	5-1/4	JDDMHA026	10.28
27/64	.4219	3-15/16	5-3/8	JDDMHA027	11.28
7/16	.4375	4-1/16	5-1/2	JDDMHA028	11.90
29/64	.4531	4-3/16	5-5/8	JDDMHA029	13.20
15/32	.4688	4-5/16	5-3/4	JDDMHA030	14.26
31/64	.4844	4-3/8	5-7/8	JDDMHA031	14.80
1/2	.5000	4-1/2	6	JDDMHA032	15.12

DOUBLE MARGIN JOBBER LENGTH DRILL SETS

METAL INDEX

DESCRIPTION	TYPE OF DRILL	ITEM NO.	PRICE
<p><b>7 PC DRILL SET</b></p>  <p>Sizes 1/8 to 1/2 by 16ths (Wt. 1.40 lbs.)</p>	Bright Finish Double Margin Jobber Drill 118° S/P	DS-JDDMHA-7	65.92
<p><b>25 PC DRILL SET</b></p>  <p>Sizes 1/8 to 1/2 by 64ths (Wt. 3.30 lbs.)</p>	Bright Finish Double Margin Jobber Drill 118° S/P	DS-JDDMHA-25	184.12