

HIGH SPEED STEEL
3/8" SHANK JOBBER LENGTH DRILLS

ICS USA

GENERAL PURPOSE

118° POINT



Fractional Sizes (Reduced Shank) 25/64" to 3/4" Dia.

SIZE	DEC. EQUIV.	HIGH SPEED STEEL					
		OXIDE FINISH	PRICE	OXIDE FINISH	PRICE	BRIGHT FINISH	PRICE
25/64	.3906	JDGTS025	6.66	JDRTS025	6.12	JDPTS025	6.66
13/32	.4062	JDGTS026	6.72	JDRTS026	6.48	JDPTS026	6.72
27/64	.4219	JDGTS027	7.62	JDRTS027	6.96	JDPTS027	7.62
7/16	.4375	JDGTS028	7.72	JDRTS028	6.96	JDPTS028	7.72
29/64	.4531	JDGTS029	8.34	JDRTS029	7.92	JDPTS029	8.34
15/32	.4688	JDGTS030	8.82	JDRTS030	7.92	JDPTS030	8.82
31/64	.4844	JDGTS031	9.28	JDRTS031	8.60	JDPTS031	9.28
1/2	.5000	JDGTS032	9.34	JDRTS032	8.90	JDPTS032	9.34
33/64	.5156	JDGTS033	17.96	JDRTS033	17.96		
17/32	.5312	JDGTS034	17.96	JDRTS034	17.96		
35/64	.5469	JDGTS035	19.88	JDRTS035	19.88		
9/16	.5625	JDGTS036	19.88	JDRTS036	19.88		
37/64	.5781	JDGTS037	20.74				
19/32	.5931	JDGTS038	21.76				
39/64	.6094	JDGTS039	23.40				
5/8	.6250	JDGTS040	23.40				
41/64	.6406	JDGTS041	24.86				
21/32	.6562	JDGTS042	24.86				
43/64	.6719	JDGTS043	27.96				
11/16	.6875	JDGTS044	27.96				
45/64	.7031	JDGTS045	30.30				
23/32	.7188	JDGTS046	30.30				
47/64	.7344	JDGTS047	31.76				
3/4	.7500	JDGTS048	31.76				

HIGH SPEED STEEL
1/2" SHANK JOBBER LENGTH DRILLS

ICS WIS

GENERAL PURPOSE

118° POINT



Fractional Sizes (Reduced Shank) 33/64" to 1" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
33/64	.5156	4-13/16	6-5/8	JDGRS033	17.96
17/32	.5312	4-13/16	6-5/8	JDGRS034	17.96
35/64	.5469	4-13/16	6-5/8	JDGRS035	19.88
9/16	.5625	4-13/16	6-5/8	JDGRS036	19.88
37/64	.5781	4-13/16	6-5/8	JDGRS037	20.74
19/32	.5938	5-3/16	7-1/8	JDGRS038	21.76
39/64	.6094	5-3/16	7-1/8	JDGRS039	23.40
5/8	.6250	5-3/16	7-1/8	JDGRS040	23.40
41/64	.6406	5-3/16	7-1/8	JDGRS041	24.86
21/32	.6562	5-3/16	7-1/8	JDGRS042	24.86
43/64	.6719	5-5/8	7-5/8	JDGRS043	27.96

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
11/16	.6875	5-5/8	7-5/8	JDGRS044	27.96
45/64	.7031	5-5/8	7-5/8	JDGRS045	30.30
23/32	.7188	5-5/8	7-5/8	JDGRS046	30.30
47/64	.7344	5-5/8	7-5/8	JDGRS047	31.76
3/4	.7500	5-5/8	7-5/8	JDGRS048	31.76
49/64	.7656	6	8-1/8	JDGRS049	35.16
25/32	.7812	6	8-1/8	JDGRS050	35.16
13/16	.8125	6-1/8	8-3/8	JDGRS052	48.14
7/8	.8750	6-1/8	8-3/8	JDGRS056	52.34
15/16	.9375	6-1/8	8-3/8	JDGRS060	59.62
1	1.0000	6-3/8	9	JDGRS100	68.10

NOTE

Reduced shank drills are used for drilling holes larger than the capacity of a 1/4, 3/8, or 1/2" drill chuck. A reduced shank drill should only be used for light to medium duty drilling applications as they do not have the torque strength of a straight shank drill. The shank is not as hard as the body of the drill to allow more flex and less breakage.