


# HIGH SPEED STEEL LEFT HAND SCREW MACHINE LENGTH DRILLS

ICS USA

GENERAL PURPOSE

118° POINT

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA
<b>SML</b>	 BRIGHT POLISHED FINISH	For portable or machine drilling where left hand rotation is required. Also used to drill out broken screws and bolts.	M2	118° Point Std. Spiral Hvy. Duty Web

## Fractional Sizes (Straight Shank) 3/64" to 1/2" Dia.

SIZE	DECIMAL EQUIVALENT	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
3/64	.0469	5/8	1-5/8	<b>SML003</b>	2.92
1/16	.0625	5/8	1-5/8	<b>SML004</b>	2.92
5/64	.0781	11/16	1-11/16	<b>SML005</b>	2.92
3/32	.0938	3/4	1-3/4	<b>SML006</b>	2.92
7/64	.1094	13/16	1-13/16	<b>SML007</b>	2.92
1/8	.1250	7/8	1-7/8	<b>SML008</b>	2.92
9/64	.1406	15/16	1-15/16	<b>SML009</b>	2.92
5/32	.1562	1	2-1/16	<b>SML010</b>	3.40
11/64	.1719	1-1/16	2-1/8	<b>SML011</b>	3.76
3/16	.1875	1-1/8	2-3/16	<b>SML012</b>	4.18
13/64	.2031	1-3/16	2-1/4	<b>SML013</b>	4.70
7/32	.2188	1-1/4	2-3/8	<b>SML014</b>	5.52
15/64	.2344	1-5/16	2-7/16	<b>SML015</b>	5.80
1/4	.2500	1-3/8	2-1/2	<b>SML016</b>	6.04
17/64	.2656	1-7/16	2-5/8	<b>SML017</b>	7.42
9/32	.2812	1-1/2	2-11/16	<b>SML018</b>	8.16
19/64	.2969	1-9/16	2-3/4	<b>SML019</b>	8.80
5/16	.3125	1-5/8	2-13/16	<b>SML020</b>	8.80
21/64	.3281	1-11/16	2-15/16	<b>SML021</b>	9.96
11/32	.3438	1-11/16	3	<b>SML022</b>	11.50
23/64	.3594	1-3/4	3-1/16	<b>SML023</b>	13.22
3/8	.3750	1-13/16	3-1/8	<b>SML024</b>	14.10
25/64	.3906	1-7/8	3-1/4	<b>SML025</b>	15.54
13/32	.4062	1-15/16	3-5/16	<b>SML026</b>	16.14
27/64	.4219	2	3-3/8	<b>SML027</b>	17.70
7/16	.4375	2-1/16	3-7/16	<b>SML028</b>	18.50
29/64	.4531	2-1/8	3-9/16	<b>SML029</b>	21.40
15/32	.4688	2-1/8	3-5/8	<b>SML030</b>	23.02
31/64	.4844	2-3/16	3-11/16	<b>SML031</b>	23.66
1/2	.5000	2-1/4	3-3/4	<b>SML032</b>	23.66

### PACKAGING

3/64 to 17/64 - 12 Drills/Envelope  
9/32 to 1/2 - 6 Drills/Envelope