## CARBON STEEL

## INTERNAL RETHREADING TOOL SETS

SINGLE HANDLE

SINGLE
HANDLE

Internal Rethreading Tool Sets are available with either a single handle or two handles. The two handle set can be used to clean and rethread all internal threads from 3/4" to 6" ID capacity and the single handle works with any size internal thread over 3/4" ID. Both tools will rethread right hand, left hand, straight and taper threads. Two handle style automatically lines up with threads and can be locked into place. The rethreaded fit is like new with no undercut. Dies are interchangeable and can be replaced when worn. These are also known as Hand Chasers.

ITEM NO.	SET CONTENTS							PRICE		
IRTS-1H-16	One Handle Rethreader							30.46		
NC, NF & NPT Set	8, 9, 10, 11, 11-1/2, 12, 13, 14, 16, 18, 20, 24, 27, 28, 32 TPI dies									
IRTS-1H-9M	One Handle Rethreader									18.90
Metric Set	.80, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00mm pitch dies									
IRTS-1H-24C	One Handle Rethreader								37.80	
NC, NF, NPT	8, 9, 10, 11, 11-1/2, 12, 13, 14, 16, 18, 20, 24, 27, 28, 32 TPI dies									
& Metric Set	.80, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00mm pitch dies									
IRTS-2H-4NPT	Two Handle Rethreader							30.46		
Pipe Set	14 TPI die for 3/4" diameter pipe • 11-1/2 TPI die for 1" to 2" diameter pipe									
	8 TPI die for up to 6" diameter pipe									
IRTS-2H-4M	Two Handle Rethreader							30.46		
Metric Set	1.25, 1.50, 1.75mm pitch dies									
IRTS-2H-8M	Two Handle Rethreader							60.90		
Metric Set	.80, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00mm pitch dies									
IRTS-2H-12C	Two Handle Rethreader							69.30		
NC & NF Set	9, 10, 11, 12, 13, 16, 18, 20, 24, 27, 28, 32 TPI dies									
IRTS-2H-24C	Two Handle Rethreader							81.90		
NC ,NF, NPT,	8, 9, 10, 11, 11-1/2, 12, 13, 14, 16, 18, 20, 24, 27, 28, 32 TPI dies									
& Metric Set	.80, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00mm pitch dies									
IRTDS-12	One pair each							30.46		
Die Set Only	9, 10, 11, 12, 13, 16, 18, 20, 24, 27, 28, 32 TPI dies									
IRTDS-8M									21.00	
Die Set Only - Metric	.80, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00mm pitch dies									
IRTDP	IRTDP-08	IRTDP-09	IRTDP-10	IRTDP-11	IRTDP-11.5	IRTDP-12	IRTDP-13	IRTDP-14	IRTDP-16	3.16
Replacement Die Pairs	8 TPI	9 TPI	10 TPI	11 TPI	11-1/2 TPI	12 TPI	13 TPI	14 TPI	16 TPI	per die pair size
- NC, NF & NPT -	IRTDP-18	IRTDP-20	IRTDP-24	IRTDP-27	IRTDP-28	IRTDP-32				
	18 TPI	20 TPI	24 TPI	27 TPI	28 TPI	32 TPI				
IRTDPM	IRTDPM-0.75	IRTDPM-0.80	IRTDPM-1.00	IRTDPM-1.25	IRTDPM-1.50	IRTDPM-1.75	IRTDPM-2.00	IRTDPM-2.50	IRTDPM-3.00	3.16
Replacement Die Pairs	FIIOII						per die pair size			
- Metric Pitches -	0.75	0.80	1.00	1.25	1.50	1.75	2.00	2.50	3.00	

## THREAD RESTORING FILES

ICS USA

**SPECIAL PURPOSE** 

PRECISION CUT



Thread Restoring Files are designed to restore damaged external and internal threads of any diameter with one tool. They can be used on right or left hand threads or even be used as a thread gauge. Each file restores eight of the most popular sizes.

THREAD TYPE	LENGTH x SIZE	THREADS	ITEM NO.	PRICE
Regular	9-1/4 x 3/8	11, 12, 13, 14, 16, 18, 20, 24	TRF-R	48.44
Extra Fine/Coarse	9-1/4 x 3/8	9, 10, 12, 16, 20, 27, 28, 32	TRF-X	48.44
Metric	9-1/4 x 3/8	.80, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00	TRF-M	48.44
Pipe	9-1/4 x 3/8	8, 10, 11-1/2, 14, 16, 18, 24, 27	TRF-P	48.44