| ICS |  |  | H |
| :---: | :---: | :---: | :---: |
| 'Die Cast Steel' and 'Heavy Duty Steel' Three-Screw Type Solid Die Stocks are designed to hold round adjustable dies of any construction. (Open style adjustment or internal screw adjustment type). |  |  |  |
| SIZE OF DIE | LENGTH | ITEM NO. | PRICE |
| DIE CAST STEEL |  |  |  |
| 13/16 | 7 | DSH052 | 7.88 |
| 1 | 8 | DSH100 | 7.88 |
| 1-1/2 | 12-1/2 | DSH132 | 14.56 |
| 2 | 15 | DSH200 | 26.82 |
| 2-1/2 | 20 | DSH232 | 48.20 |
| 3 | 22 | DSH300 | 87.68 |
| HEAVY DUTY STEEL |  |  |  |
| 4 | 29 | DSH400 | 152.26 |
| 5 | 33 | DSH500 | 288.76 |

## HEXAGON DIE ADAPTERS SPECIAL PURPOSE

Hexagon Die Adapters convert round dies to hexagon dies when space limitations rule out use of die stocks. Round dies easily lock in position with two set screws.


| SIZE OF DIE | LENGTH | ITEM NO. | PRICE |
| :--- | :--- | :--- | :--- |
| $13 / 16$ | $1-1 / 2$ | HDA052 | 11.00 |
| 1 | $1-1 / 2$ | HDA100 | 11.06 |
| $1-1 / 2$ | 2 | HDA132 | 13.52 |
| 2 | $2-1 / 2$ | HDA200 | 19.82 |

## FLOATING ROUND DIE HOLDERS

## SPECIAL PURPOSE

Floating Round Die Holders are designed for short or medium run threading of shafts on lathes, milling machines, and tapping heads. Main body is counterbored for chip clearance. Through hole design can be used to rethread studs. Die holders must be indicated in that they do not self center and are not designed for CNC. They are also known as Round Die Holders.


| SIZE <br> OF DIE | SHANK <br> DIE | OVERALL |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| LENGTH | THREAD |  | THROUGH HOLE | ITEM |  |  |
| $13 / 16$ | $1 / 2$ | 3 | $\# 0$ to $3 / 8$ | $25 / 64$ | FDH052 | 28.52 |
| 1 | $1 / 2$ | 3 | $\# 0$ to $3 / 8$ | $25 / 64$ | FDH100 | 28.52 |
| $1-1 / 2$ | $3 / 4$ | 3 | $1 / 4$ to $3 / 4$ | $37 / 64$ | FDH132 | 39.60 |

