

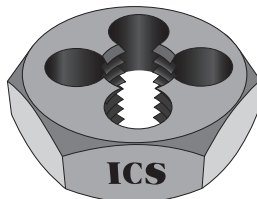
# ACME THREAD HEXAGON RETHREADING DIES

**ICS USA**

**HEAVY DUTY**

**GROUND THREAD**

Acme Thread Hexagon Rethreading Dies are of heavy duty construction for rethreading the broad, square threads on acme threaded rods and studs. They are used for general purpose acme threads with a class 2C thread fit. This is a looser fit than the class 2G precision acme thread.



HEX NUT DIAMETER ACROSS FLATS

## Right Hand Sizes 1/2" to 1-1/2"

SIZE	TPI	DIAMETER ACROSS FLATS	ITEM NO.
1/2	10	1-1/16	AHRD032-10
5/8	8	1-1/4	AHRD040-08
5/8	10	1-1/4	AHRD040-10
3/4	5	1-7/16	AHRD048-05
3/4	6	1-7/16	AHRD048-06
3/4	8	1-7/16	AHRD048-08
3/4	10	1-7/16	AHRD048-10
7/8	6	1-5/8	AHRD056-06

SIZE	TPI	DIAMETER ACROSS FLATS	ITEM NO.
1	4	1-13/16	AHRD100-04
1	5	1-13/16	AHRD100-05
1	10	1-13/16	AHRD100-10
1-1/8	5	2	AHRD108-05
1-1/4	4	2-3/16	AHRD116-04
1-1/4	5	2-3/16	AHRD116-05
1-1/2	4	2-9/16	AHRD132-04

## Left Hand Sizes 1/2" to 1-1/2"

SIZE	TPI	DIAMETER ACROSS FLATS	ITEM NO.
1/2	10	1-1/16	AHRDL032-10
5/8	8	1-1/4	AHRDL040-08
5/8	10	1-1/4	AHRDL040-10
3/4	5	1-7/16	AHRDL048-05
3/4	6	1-7/16	AHRDL048-06
3/4	8	1-7/16	AHRDL048-08
3/4	10	1-7/16	AHRDL048-10
7/8	6	1-5/8	AHRDL056-06

SIZE	TPI	DIAMETER ACROSS FLATS	ITEM NO.
1	4	1-13/16	AHRDL100-04
1	5	1-13/16	AHRDL100-05
1	10	1-13/16	AHRDL100-10
1-1/8	5	2	AHRDL108-05
1-1/4	4	2-3/16	AHRDL116-04
1-1/4	5	2-3/16	AHRDL116-05
1-1/2	4	2-9/16	AHRDL132-04

**NOTE:** Acme Thread Hexagon Rethreading Dies are manufactured to order.

**CALL FOR PRICE**