

# HIGH SPEED STEEL SPIRAL POINT PULLEY TAPS

ICS WIS

SPECIAL PURPOSE

GROUND THREAD



PLUG CHAMFER

Spiral Point Pulley Taps are used for machine tapping the hubs of pulleys for oil caps or set screws. The long shank is also ideal for reaching holes inaccessible with standard length taps. Thread length is the same length as a standard hand tap.

SIZE	NO. OF FLUTES	LIMIT NO	OVERALL LENGTH	NC UNC - COARSE THREAD		NF UNF - FINE THREAD		PRICE EACH
				TPI	ITEM NO.	TPI	ITEM NO.	
6	2	H3	6	32	SPPT#06-32			30.92
8	2	H3	6	32	SPPT#08-32			30.92
10	2	H3	6	24	SPPT#10-24	32	SPPT#10-32	30.92
1/4	2	H3	6	20	SPPT016-20	28	SPPT016-28	30.92
5/16	3	H3	6	18	SPPT020-18	24	SPPT020-24	39.20
3/8	3	H3	6	16	SPPT024-16	24	SPPT024-24	43.90
7/16	3	H3	6	14	SPPT028-14	20	SPPT028-20	44.46
1/2	3	H3	6	13	SPPT032-13	20	SPPT032-20	46.98

# HIGH SPEED STEEL METRIC SPIRAL POINT PULLEY TAPS

ICS WIS

SPECIAL PURPOSE

GROUND THREAD



PLUG CHAMFER

Metric Spiral Point Pulley Taps are used for machine tapping the hubs of pulleys for oil caps or set screws. The long shank is also ideal for reaching holes inaccessible with standard length taps. Thread length is the same length as a standard hand tap.

SIZE (mm)	PITCH (mm)	NO. OF FLUTES	OVERALL LENGTH	ITEM NO.	PRICE
M3.5	.60	2	6	SPPTM03.5X0.60	37.28
M4	.70	2	6	SPPTM04.0X0.70	37.28
M4.5	.75	2	6	SPPTM04.5X0.75	37.28
M5	.80	2	6	SPPTM05.0X0.80	37.28
M6	1.00	2	6	SPPTM06.0X1.00	37.28
M7	1.00	2	6	SPPTM07.0X1.00	40.14
M8	1.25	2	6	SPPTM08.0X1.25	40.14
M10	1.50	3	6	SPPTM10.0X1.50	43.66
M12	1.75	3	6	SPPTM10.0X1.75	43.66