

HSS - V PREMIUM VANADIUM

**HIGH PERFORMANCE SPIRAL POINT TAPS**

ICS USA

SPECIAL PURPOSE

GROUND THREAD

STEAM OXIDE FINISH



PLUG CHAMFER

Premium Vanadium High Speed High Performance Spiral Point Taps are designed for through hole tapping in heat treated steels up to 45 RC, tough alloys, and stainless steels. They are manufactured with a reduced neck design specifically for use on CNC equipment.

SIZE	THREADS PER INCH	NO. OF FLUTES	LIMIT NO.	ITEM NO.	PRICE
4	40	2	2	HPSPT#04-40	15.76
6	32	2	2	HPSPT#06-32	13.12
8	32	3	3	HPSPT#08-32	13.12
10	24	3	3	HPSPT#10-24	13.12
10	32	3	3	HPSPT#10-32	13.12
1/4	20	3	3	HPSPT016-20	14.56
1/4	28	3	3	HPSPT016-28	14.56
5/16	18	3	3	HPSPT020-18	16.38
5/16	24	3	3	HPSPT020-24	16.38
3/8	16	3	3	HPSPT024-16	18.48
3/8	24	3	3	HPSPT024-24	18.48

SIZE	THREADS PER INCH	NO. OF FLUTES	LIMIT NO.	ITEM NO.	PRICE
7/16	14	3	3	HPSPT028-14	24.16
7/16	20	3	3	HPSPT028-20	24.16
1/2	13	3	3	HPSPT032-13	27.82
1/2	20	3	3	HPSPT032-20	27.82
5/8	11	3	3	HPSPT040-11	50.40
5/8	18	3	3	HPSPT040-18	50.40
3/4	10	3	3	HPSPT048-10	78.76
3/4	16	3	3	HPSPT048-16	78.76
7/8	9	4	4	HPSPT056-09	117.60
7/8	14	4	4	HPSPT056-14	117.60
1	8	4	4	HPSPT100-08	156.46

HSS - V PREMIUM VANADIUM

**LONG LENGTH HIGH PERFORMANCE SPIRAL POINT TAPS**

ICS USA

SPECIAL PURPOSE

GROUND THREAD

STEAM OXIDE FINISH



PLUG CHAMFER

Long Length Premium Vanadium High Speed High Performance Spiral Point Taps are designed for through hole tapping in heat treated steels up to 45 RC, tough alloys, and stainless steels. They are manufactured with a reduced neck design specifically for use on CNC equipment.

SIZE	TPI	NO. OF FLUTES	LIMIT NO.	OAL	ITEM NO.	PRICE
4	40	2	2	6	HPSPT06L#04-40	35.70
6	32	2	2	6	HPSPT06L#06-32	33.60
8	32	3	3	6	HPSPT06L#08-32	33.60
10	24	3	3	6	HPSPT06L#10-24	33.60
10	32	3	3	6	HPSPT06L#10-32	33.60
1/4	20	3	3	6	HPSPT06L016-20	34.86
1/4	28	3	3	6	HPSPT06L016-28	34.86
5/16	18	3	3	6	HPSPT06L020-18	36.34

SIZE	TPI	NO. OF FLUTES	LIMIT NO.	OAL	ITEM NO.	PRICE
5/16	24	3	3	6	HPSPT06L020-24	36.34
3/8	16	3	3	6	HPSPT06L024-16	37.80
3/8	24	3	3	6	HPSPT06L024-24	37.80
7/16	14	3	3	6	HPSPT06L028-14	42.00
7/16	20	3	3	6	HPSPT06L028-20	42.00
1/2	13	3	3	6	HPSPT06L032-13	45.36
1/2	20	3	3	6	HPSPT06L032-20	45.36
5/8	11	3	3	6	HPSPT06L040-11	-

Special Thread Solid Carbide Spiral Point Taps can be made to your requirements. Consult factory for price and quick delivery.

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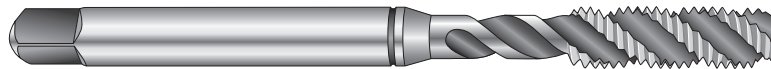
**HIGH PERFORMANCE SPIRAL FLUTE TAPS**

ICS USA

SPECIAL PURPOSE

GROUND THREAD

STEAM OXIDE FINISH



SEMI-BOTTOMING CHAMFER

Premium Vanadium High Speed High Performance Spiral Flute Taps are designed for through hole tapping in heat treated steels up to 45 RC, tough alloys, and stainless steels. Ideally suited for blind hole tapping. They are manufactured with a reduced neck design specifically for use on CNC equipment.

SIZE	THREADS PER INCH	NO. OF FLUTES	LIMIT NO.	ITEM NO.	PRICE
4	40	2	2	HPSFT#04-40	25.30
6	32	2	2	HPSFT#06-32	20.48
8	32	3	3	HPSFT#08-32	20.48
10	24	3	3	HPSFT#10-24	20.48
10	32	3	3	HPSFT#10-32	20.48
1/4	20	3	3	HPSFT016-20	22.24
1/4	28	3	3	HPSFT016-28	22.24
5/16	18	3	3	HPSFT020-18	27.30
5/16	24	3	3	HPSFT020-24	27.30
3/8	16	3	3	HPSFT024-16	31.74
3/8	24	3	3	HPSFT024-24	31.74

SIZE	THREADS PER INCH	NO. OF FLUTES	LIMIT NO.	ITEM NO.	PRICE
7/16	14	3	3	HPSFT028-14	47.42
7/16	20	3	3	HPSFT028-20	47.42
1/2	13	3	3	HPSFT032-13	55.88
1/2	20	3	3	HPSFT032-20	55.88
5/8	11	4	3	HPSFT040-11	98.44
5/8	18	4	3	HPSFT040-18	98.44
3/4	10	4	3	HPSFT048-10	126.60
3/4	16	4	3	HPSFT048-16	126.60
7/8	9	4	4	HPSFT056-09	175.78
7/8	14	4	4	HPSFT056-14	184.00
1	8	4	4	HPSFT100-08	222.48