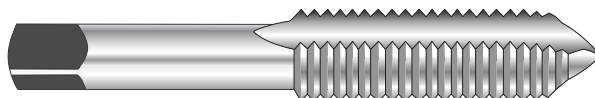


SOLID CARBIDE SPIRAL POINT TAPS

ICS USA

HEAVY DUTY

CNC GROUND



PLUG CHAMFER

Micrograin Solid Carbide Spiral Point Taps are designed for machine tapping through holes or blind holes in difficult to machine materials and tough work hardening metals such as stainless steel, titanium alloys, Inconel, powdered metals, cast iron, plastics, and steels up to Rockwell hardness C45. Used whenever high speed steel spiral point taps cannot handle the job. Solid Carbide Spiral Point Taps have a plug chamfer and must have a rigid setup for use. Do not use for hand tapping.

SIZE	THREADS PER INCH	NO. OF FLUTES	LIMIT NO.	ITEM NO.
6	32	2	H3	SCSPT#06-32
8	32	2	H3	SCSPT#08-32
10	24	2	H3	SCSPT#10-24
10	32	2	H3	SCSPT#10-32
12	24	2	H3	SCSPT#12-24
12	28	2	H3	SCSPT#12-28
1/4	20	2	H3	SCSPT016-20
1/4	28	2	H3	SCSPT016-28
5/16	18	2	H3	SCSPT020-18
5/16	24	2	H3	SCSPT020-24
3/8	16	3	H3	SCSPT024-16
3/8	24	3	H3	SCSPT024-24
7/16	14	3	H3	SCSPT028-14
7/16	20	3	H3	SCSPT028-20

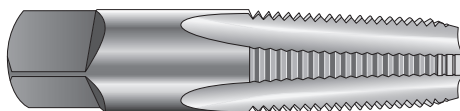
Special Thread Solid Carbide Spiral Point Taps can be made to your requirements. Consult factory for price and quick delivery.

SOLID CARBIDE TAPER (NPT) PIPE TAPS

ICS USA

HEAVY DUTY

CNC GROUND



Micrograin Solid Carbide Taper Pipe Taps are designed to tap pipe fittings made of difficult to machine materials and tough work hardening metals such as stainless steel, titanium alloys, Inconel, powdered metals, cast iron, plastics, and steels up to Rockwell hardness C45. Use when high speed steel taper pipe taps (NPT) cannot handle the job. Solid Carbide Taper Pipe Taps (NPT) have a taper chamfer and must have a rigid setup for use.

SIZE	THREADS PER INCH	NO. OF FLUTES	ITEM NO.
1/4	18	4	SCNPT016-18
3/8	18	4	SCNPT024-18
1/2	14	4	SCNPT032-18
3/4	14	5	SCNPT048-14
1	11-1/2	5	SCNPT100-11.5