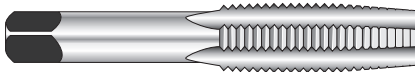


# HIGH SPEED STEEL METRIC (SPECIAL THREAD) HAND TAPS

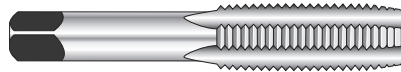
**ICS** **WIS**

**GENERAL PURPOSE**

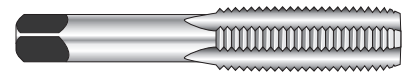
**GROUND THREAD**



**TAPER TAP (T)**  
7-10 Thread Chamfer  
at 5 degrees per side



**PLUG TAP (P)**  
3-5 Thread Chamfer  
at 8 degrees per side



**BOTTOMING TAP (B)**  
1-2 Thread Chamfer  
at 18 degrees per side

Metric Special Thread Hand Taps are designed for applications where standard coarse, fine, or extra-fine thread taps are not applicable or where design considerations require non-standard pitches. Most sizes are available in taper, bottoming or plug chamfer. When taper or bottoming chamfer taps are not available in size ordered, plug chamfer taps will be substituted to complete order.

## Sizes 1.4mm to 19mm

SIZE	PITCH	CHAMFER	ITEM NO.	PRICE
1.4	0.3	BOTTOM	STTM01.4X0.30B	16.00
1.4	0.3	PLUG	STTM01.4X0.30P	16.00
1.4	0.3	TAPER	STTM01.4X0.30T	16.00
1.7	0.2	BOTTOM	STTM01.7X0.20B	16.00
1.7	0.2	PLUG	STTM01.7X0.20P	16.00
1.7	0.2	TAPER	STTM01.7X0.20T	16.00
1.7	0.35	BOTTOM	STTM01.7X0.35B	16.00
1.7	0.35	PLUG	STTM01.7X0.35P	16.00
1.7	0.35	TAPER	STTM01.7X0.35T	16.00
2	0.25	BOTTOM	STTM02.0X0.25B	12.82
2	0.25	PLUG	STTM02.0X0.25P	12.82
2	0.25	TAPER	STTM02.0X0.25T	12.82
2	0.45	BOTTOM	STTM02.0X0.45B	12.82
2	0.45	PLUG	STTM02.0X0.45P	12.82
2	0.45	TAPER	STTM02.0X0.45T	12.82
2.2	0.4	BOTTOM	STTM02.2X0.40B	10.36
2.2	0.4	PLUG	STTM02.2X0.40P	10.36
2.2	0.4	TAPER	STTM02.2X0.40T	10.36
2.5	0.5	BOTTOM	STTM02.5X0.50B	10.36
2.5	0.5	PLUG	STTM02.5X0.50P	10.36
2.5	0.5	TAPER	STTM02.5X0.50T	10.36
2.6	0.35	BOTTOM	STTM02.6X0.35B	10.36
2.6	0.35	PLUG	STTM02.6X0.35P	10.36
2.6	0.35	TAPER	STTM02.6X0.35T	10.36
2.6	0.45	BOTTOM	STTM02.6X0.45B	CALL
2.6	0.45	PLUG	STTM02.6X0.45P	FOR
2.6	0.45	TAPER	STTM02.6X0.45T	PRICE
3	0.35	BOTTOM	STTM03.0X0.35B	8.00
3	0.35	PLUG	STTM03.0X0.35P	8.00
3	0.35	TAPER	STTM03.0X0.35T	8.00
3	0.6	BOTTOM	STTM03.0X0.60B	8.00
3	0.6	PLUG	STTM03.0X0.60P	8.00
3	0.6	TAPER	STTM03.0X0.60T	8.00
3.5	0.5	BOTTOM	STTM03.5X0.50B	8.00
3.5	0.5	PLUG	STTM03.5X0.50P	8.00
3.5	0.5	TAPER	STTM03.5X0.50T	8.00
4	0.5	BOTTOM	STTM04.0X0.50B	6.82
4	0.5	PLUG	STTM04.0X0.50P	6.82
4	0.5	TAPER	STTM04.0X0.50T	6.82
4	0.75	BOTTOM	STTM04.0X0.75B	6.82
4	0.75	PLUG	STTM04.0X0.75P	6.82
4	0.75	TAPER	STTM04.0X0.75T	6.82
4.5	0.5	BOTTOM	STTM04.5X0.50B	6.82
4.5	0.5	PLUG	STTM04.5X0.50P	6.82
4.5	0.5	TAPER	STTM04.5X0.50T	6.82
5	0.5	BOTTOM	STTM05.0X0.50B	6.82
5	0.5	PLUG	STTM05.0X0.50P	6.82
5	0.5	TAPER	STTM05.0X0.50T	6.82
5	0.7	BOTTOM	STTM05.0X0.70B	6.82
5	0.7	PLUG	STTM05.0X0.70P	6.82
5	0.7	TAPER	STTM05.0X0.70T	6.82
5	0.9	BOTTOM	STTM05.0X0.90B	6.82
5	0.9	PLUG	STTM05.0X0.90P	6.82
5	0.9	TAPER	STTM05.0X0.90T	6.82
5.5	0.7	BOTTOM	STTM05.5X0.70B	6.82
5.5	0.7	PLUG	STTM05.5X0.70P	6.82
5.5	0.7	TAPER	STTM05.5X0.70T	6.82
5.5	0.9	BOTTOM	STTM05.5X0.90B	6.82
5.5	0.9	PLUG	STTM05.5X0.90P	6.82
5.5	0.9	TAPER	STTM05.5X0.90T	6.82
6	0.5	BOTTOM	STTM06.0X0.50B	6.82
6	0.5	PLUG	STTM06.0X0.50P	6.82
6	0.5	TAPER	STTM06.0X0.50T	6.82
6	0.75	BOTTOM	STTM06.0X0.75B	6.96
6	0.75	PLUG	STTM06.0X0.75P	6.96
6	0.75	TAPER	STTM06.0X0.75T	6.96
7	0.5	BOTTOM	STTM07.0X0.50B	7.40
7	0.5	PLUG	STTM07.0X0.50P	7.40
7	0.5	TAPER	STTM07.0X0.50T	7.40
7	0.75	BOTTOM	STTM07.0X0.75B	7.40
7	0.75	PLUG	STTM07.0X0.75P	7.40
7	0.75	TAPER	STTM07.0X0.75T	7.40
7	1.25	BOTTOM	STTM07.0X1.25B	7.40
7	1.25	PLUG	STTM07.0X1.25P	7.40
7	1.25	TAPER	STTM07.0X1.25T	7.40

SIZE	PITCH	CHAMFER	ITEM NO.	PRICE
8	0.5	BOTTOM	STTM08.0X0.50B	8.20
8	0.5	PLUG	STTM08.0X0.50P	8.20
8	0.5	TAPER	STTM08.0X0.50T	8.20
8	0.75	BOTTOM	STTM08.0X0.75B	8.20
8	0.75	PLUG	STTM08.0X0.75P	8.20
8	0.75	TAPER	STTM08.0X0.75T	8.20
8	1.5	BOTTOM	STTM08.0X1.50B	8.20
8	1.5	PLUG	STTM08.0X1.50P	8.20
8	1.5	TAPER	STTM08.0X1.50T	8.20
9	0.5	BOTTOM	STTM09.0X0.50B	9.56
9	0.5	PLUG	STTM09.0X0.50P	9.56
9	0.5	TAPER	STTM09.0X0.50T	9.56
9	0.75	BOTTOM	STTM09.0X0.75B	9.56
9	0.75	PLUG	STTM09.0X0.75P	9.56
9	0.75	TAPER	STTM09.0X0.75T	9.56
9	1	BOTTOM	STTM09.0X1.00B	9.56
9	1	PLUG	STTM09.0X1.00P	9.56
9	1	TAPER	STTM09.0X1.00T	9.56
9	1.25	BOTTOM	STTM09.0X1.25B	9.56
9	1.25	PLUG	STTM09.0X1.25P	9.56
9	1.25	TAPER	STTM09.0X1.25T	9.56
10	0.5	BOTTOM	STTM10.0X0.50B	10.54
10	0.5	PLUG	STTM10.0X0.50P	10.54
10	0.5	TAPER	STTM10.0X0.50T	10.54
10	0.75	BOTTOM	STTM10.0X0.75B	10.54
10	0.75	PLUG	STTM10.0X0.75P	10.54
10	0.75	TAPER	STTM10.0X0.75T	10.54
10	1	BOTTOM	STTM10.0X1.00B	10.54
10	1	PLUG	STTM10.0X1.00P	10.54
10	1	TAPER	STTM10.0X1.00T	10.54
11	0.5	BOTTOM	STTM11.0X0.50B	12.70
11	0.5	PLUG	STTM11.0X0.50P	12.70
11	0.5	TAPER	STTM11.0X0.50T	12.70
11	0.75	BOTTOM	STTM11.0X0.75B	12.70
11	0.75	PLUG	STTM11.0X0.75P	12.70
11	0.75	TAPER	STTM11.0X0.75T	12.70
11	1	BOTTOM	STTM11.0X1.00B	12.70
11	1	PLUG	STTM11.0X1.00P	12.70
11	1	TAPER	STTM11.0X1.00T	12.70
11	1.25	BOTTOM	STTM11.0X1.25B	12.70
11	1.25	PLUG	STTM11.0X1.25P	12.70
11	1.25	TAPER	STTM11.0X1.25T	12.70
12	0.5	BOTTOM	STTM12.0X0.50B	18.74
12	0.5	PLUG	STTM12.0X0.50P	18.74
12	0.5	TAPER	STTM12.0X0.50T	18.74
12	0.75	BOTTOM	STTM12.0X0.75B	18.74
12	0.75	PLUG	STTM12.0X0.75P	18.74
12	0.75	TAPER	STTM12.0X0.75T	18.74
12	1	BOTTOM	STTM12.0X1.00B	18.74
12	1	PLUG	STTM12.0X1.00P	18.74
12	1	TAPER	STTM12.0X1.00T	18.74
12	1.5	BOTTOM	STTM12.0X1.50B	18.74
12	1.5	PLUG	STTM12.0X1.50P	18.74
12	1.5	TAPER	STTM12.0X1.50T	18.74
13	0.5	BOTTOM	STTM13.0X0.50B	26.44
13	0.5	PLUG	STTM13.0X0.50P	26.44
13	0.5	TAPER	STTM13.0X0.50T	26.44
13	1	BOTTOM	STTM13.0X1.00B	26.44
13	1	PLUG	STTM13.0X1.00P	26.44
13	1	TAPER	STTM13.0X1.00T	26.44
13	1.25	BOTTOM	STTM13.0X1.25B	26.44
13	1.25	PLUG	STTM13.0X1.25P	26.44
13	1.25	TAPER	STTM13.0X1.25T	26.44
13	1.5	BOTTOM	STTM13.0X1.50B	26.44
13	1.5	PLUG	STTM13.0X1.50P	26.44
13	1.5	TAPER	STTM13.0X1.50T	26.44
13	1.75	PLUG	STTM13.0X1.75P	26.44
13	2	BOTTOM	STTM13.0X2.00B	26.44
13	2	PLUG	STTM13.0X2.00P	26.44
13	2	TAPER	STTM13.0X2.00T	26.44
14	0.5	BOTTOM	STTM14.0X0.50B	28.00
14	0.5	PLUG	STTM14.0X0.50P	28.00
14	0.5	TAPER	STTM14.0X0.50T	28.00
14	0.75	BOTTOM	STTM14.0X0.75B	28.00
14	0.75	PLUG	STTM14.0X0.75P	28.00

SIZE	PITCH	CHAMFER	ITEM NO.	PRICE
14	0.75	TAPER	STTM14.0X0.75T	28.00
14	1	BOTTOM	STTM14.0X1.00B	28.00
14	1	PLUG	STTM14.0X1.00P	28.00
14	1	TAPER	STTM14.0X1.00T	28.00
14	1.25	BOTTOM	STTM14.0X1.25B	28.00
14	1.25	PLUG	STTM14.0X1.25P	28.00
14	1.25	TAPER	STTM14.0X1.25T	28.00
14	1.75	BOTTOM	STTM14.0X1.75B	28.00
14	1.75	PLUG	STTM14.0X1.75P	28.00
14	1.75	TAPER	STTM14.0X1.75T	28.00
15	0.5	BOTTOM	STTM15.0X0.50B	28.00
15	0.5	PLUG	STTM15.0X0.50P	28.00
15	0.5	TAPER	STTM15.0X0.50T	28.00
15	1	BOTTOM	STTM15.0X1.00B	28.00
15	1	PLUG	STTM15.0X1.00P	28.00
15	1	TAPER	STTM15.0X1.00T	28.00
15	1.5	BOTTOM	STTM15.0X1.50B	28.00
15	1.5	PLUG	STTM15.0X1.50P	28.00
15	1.5	TAPER	STTM15.0X1.50T	28.00
15	2	BOTTOM	STTM15.0X2.00B	28.00
15	2	PLUG	STTM15.0X2.00P	28.00
15	2	TAPER	STTM15.0X2.00T	28.00
16	0.5	BOTTOM	STTM16.0X0.50B	32.58
16	0.5	PLUG	STTM16.0X0.50P	32.58
16	0.5	TAPER	STTM16.0X0.50T	32.58
16	0.75	BOTTOM	STTM16.0X0.75B	32.58
16	0.75	PLUG	STTM16.0X0.75P	32.58
16	0.75	TAPER	STTM16.0X0.75T	32.58
16	1	BOTTOM	STTM16.0X1.00B	32.58
16	1	PLUG	STTM16.0X1.00P	32.58
16	1	TAPER	STTM16.0X1.00T	32.58
16	1.25	BOTTOM	STTM16.0X1.25B	32.58
16	1.25	PLUG	STTM16.0X1.25P	32.58
16	1.25	TAPER	STTM16.0X1.25T	32.58
16	1.75	BOTTOM	STTM16.0X1.75B	32.58
16	1.75	PLUG	STTM16.0X1.75P	32.58
16	1.75	TAPER	STTM16.0X1.75T	32.58
16	2.5	BOTTOM	STTM16.0X2.50B	CALL
16	2.5	PLUG	STTM16.0X2.50P	FOR
16	2.5	TAPER	STTM16.0X2.50T	PRICE
17	0.5	BOTTOM	STTM17.0X0.50B	33.80
17	0.5	PLUG	STTM17.0X0.50P	33.80
17	0.5	TAPER	STTM17.0X0.50T	33.80
17	1	BOTTOM	STTM17.0X1.00B	33.80
17	1	PLUG	STTM17.0X1.00P	33.80
17	1	TAPER	STTM17.0X1.00T	33.80
17	1.5	BOTTOM	STTM17.0X1.50B	33.80
17	1.5	PLUG	STTM17.0X1.50P	33.80
17	1.5	TAPER	STTM17.0X1.50T	33.80
17	2	BOTTOM	STTM17.0X2.00B	33.80
17	2	PLUG	STTM17.0X2.00P	33.80
17	2	TAPER	STTM17.0X2.00T	33.80
18	0.5	BOTTOM	STTM18.0X0.50B	38.68
18	0.5	PLUG	STTM18.0X0.50P	38.68
18	0.5	TAPER	STTM18.0X0.50T	38.68
18	1	BOTTOM	STTM18.0X1.00B	38.68
18	1	PLUG	STTM18.0X1.00P	38.68
18	1	TAPER	STTM18.0X1.00T	38.68
18	1.25	BOTTOM	STTM18.0X1.25B	38.68
18	1.25	PLUG	STTM18.0X1.25P	38.68
18	1.25	TAPER	STTM18.0X1.25T	38.68
18	1.75	BOTTOM	STTM18.0X1.75B	38.68
18	1.75	PLUG	STTM18.0X1.75P	38.68