

HIGH SPEED STEEL
TAPER PIN DRILL/REAMERS

ICS WIS

SPECIAL PURPOSE

118° POINT

DUAL PURPOSE



TAPERED FLUTES

High Speed Steel Taper Pin Drill/Reamers are designed to drill and ream tapered holes in metal to fit taper pins in one operation. They are made with an included taper of 1 in 48 (1/4" per foot) and have chip breakers along the cutting edge.

SIZE	DIAMETER		FLUTE LENGTH	OVERALL LENGTH	FOR NO. SIZE	ITEM NO.	PRICE
	SMALL END	LARGE END					
3/32	.0664	.095	1-3/8	2-9/16	5/0	TPD/R006	54.48
7/64	.0772	.111	1-5/8	2-7/8	4/0	TPD/R007	54.48
1/8	.0879	.127	1-7/8	3-1/8	3/0	TPD/R008	55.22
9/64	.1013	.143	2	3-1/4	2/0	TPD/R009	70.04
5/32	.1137	.158	2-1/8	3-3/8	0	TPD/R010	63.20
11/64	.1245	.174	2-3/8	3-3/4	1	TPD/R011	79.60
3/16	.1325	.195	3	4-3/8	2	TPD/R012	79.68
7/32	.1575	.220	3	4-1/2	3	TPD/R014	102.86
1/4	.1775	.253	3-5/8	5-1/4	4	TPD/R016	82.26
9/32	.1983	.292	4-1/2	6-1/4	5	TPD/R018	129.04
5/16	.2223	.316	4-1/2	6-3/8	-	TPD/R020	129.04
11/32	.2455	.347	4-7/8	6-7/8	6	TPD/R022	187.48
3/8	.2664	.381	5-1/2	7-3/4	-	TPD/R024	187.48
13/32	.2818	.412	6-1/4	8-1/2	7	TPD/R026	207.36
7/16	.3128	.443	6-1/4	8-7/8	-	TPD/R028	207.36
1/2	.3600	.506	7	9-3/4	8	TPD/R032	219.92
5/8	.4638	.633	8-1/8	11-3/8	9	TPD/R040	414.72
3/4	.5647	.760	9-3/8	12-7/8	10	TPD/R048	467.10
7/8	.7060	.878	8-1/4	11-1/4	11	TPD/R056	663.40
1-1/32	.8420	1.050	10	13-5/8	12	TPD/R102	798.00
1-1/4	1.009	1.259	12	14	13	TPD/R116	840.00
1-1/2	1.250	1.342	14	18-1/4	14	TPD/R132	945.00