

HIGH SPEED STEEL CAR REAMERS - 1/2" ROUND SHANK

ICS WIS

HEAVY DUTY

RIGHT HAND CUT

3 FLAT SHANK



LEFT HAND FLUTE

FAST SPIRAL

High Speed Steel Round Shank Car Reamers are designed for lining up holes in structural steel fabrication bridgework, ship construction, automotive maintenance, and railroad car manufacture. Short Length makes it useful in close quarters with any 1/2" 3 jaw power tool. They are also known as Construction Reamers or Aligning Reamers.

SIZE	DEC. EQUIV.	SHANK		FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
		DIAMETER	LENGTH				
5/16	.3125	1/2	1-1/2	2-3/4	4-5/8	CR-RS020	43.36
3/8	.3750	1/2	1-1/2	2-3/4	4-5/8	CR-RS024	43.36
7/16	.4375	1/2	1-1/2	3-1/2	5-3/8	CR-RS028	43.36
1/2	.5000	1/2	1-1/2	4	5-7/8	CR-RS032	48.70
9/16	.5625	1/2	1-1/2	4	5-7/8	CR-RS036	53.00
5/8	.6250	1/2	1-1/2	4-1/2	6-3/8	CR-RS040	58.80
-	.6520	1/2	1-1/2	4-1/2	6-3/8	*BBBR.6520	61.96
11/16	.6875	1/2	1-1/2	4-1/2	6-3/8	CR-RS044	65.86
3/4	.7500	1/2	1-1/2	5	6-7/8	CR-RS048	78.92
-	.7760	1/2	1-1/2	5	6-7/8	*BBBR.7760	80.56
13/16	.8125	1/2	1-1/2	5	6-7/8	CR-RS052	80.56
7/8	.8750	1/2	1-1/2	5	6-7/8	CR-RS056	85.26
15/16	.9375	1/2	1-1/2	5	6-7/8	CR-RS060	89.38
1	1.0000	1/2	1-1/2	5	6-7/8	CR-RS100	103.50
1-1/16	1.0625	1/2	1-1/2	5	6-7/8	CR-RS104	119.96
1-1/8	1.1250	1/2	1-1/2	5	6-7/8	CR-RS108	133.38
1-3/16	1.1875	1/2	1-1/2	5	6-7/8	CR-RS112	144.34
1-1/4	1.2500	1/2	1-1/2	5	6-7/8	CR-RS116	157.72
1-5/16	1.3125	1/2	1-1/2	5	6-7/8	CR-RS120	171.08
1-3/8	1.3750	1/2	1-1/2	5	6-7/8	CR-RS124	203.60
1-7/16	1.4375	1/2	1-1/2	5	6-7/8	CR-RS128	215.36
1-1/2	1.5000	1/2	1-1/2	5	6-7/8	CR-RS132	239.90

* Body Bound Bolt Reamer sizes

HIGH SPEED STEEL JOBBER REAMER SET - TAPER SHANK

ICS WIS

PLASTIC CASE

RIGHT HAND CUT

LONG FLUTE



45° CHAMFER

High Speed Steel Taper Shank Jobber Reamers with Straight Flutes are designed for machine use in applications where long flutes are required. They have approximately the same flute length as hand reamers and are furnished with a 45° chamfer. For longer flutes and overall lengths, see our Machine Reamers on the following pages.

DESCRIPTION	SIZES IN SET	ITEM NO.	PRICE
10 PC TAPER SHANK JOBBER REAMER SET (not pictured)	Each set contains: 15/16, 1, 1-1/16, 1-1/8, 1-3/16 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2	RS-TSJRSF-10	2649.96