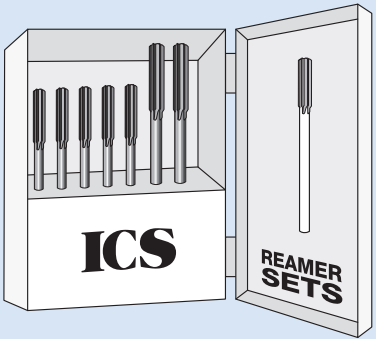


# HIGH SPEED STEEL CHUCKING REAMER SETS

STRAIGHT  
SHANK

METAL INDEX

STRAIGHT  
FLUTE

ILLUSTRATION	DESCRIPTION	TYPE OF REAMER	ITEM NO.	PRICE
	14 PC REAMER SETS Dowel Pin Sizes .1230 to .4995	Chuckling Reamers-SF-SS	RS-CRSFDP-14	321.54
	14 PC REAMER SETS Over & Under Sizes .1240 to .5010	Chuckling Reamers-SF-SS	RS-CRSFOU-14	321.16
	26 PC REAMER SETS Letter Sizes A to Z	Chuckling Reamers-SF-SS	RS-CRSF-26	523.78
	29 PC REAMER SETS Sizes 1/16 to 1/2 by 64ths	Chuckling Reamers-SF-SS	RS-CRSF-29	489.86
	60 PC REAMER SETS Wire Gauge Sizes 1 to 60	Chuckling Reamers-SF-SS	RS-CRSF-60	733.96

## HIGH SPEED STEEL EXTRA LENGTH CHUCKING REAMERS

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SPECIAL PURPOSE

RIGHT HAND CUT

STRAIGHT  
SHANKSTRAIGHT  
FLUTE

Extra Length Chucking Reamers are designed for reaming and sizing holes in inaccessible places which cannot be reached with standard length chucking reamers. Various combinations of diameter and overall lengths are available.

SIZE	DEC EQUIV.	SHANK DIA.	FLUTE LENGTH	12" LENGTH		16" LENGTH	
				OAL	ITEM NO.	OAL	ITEM NO.
1/8	.1250	.1190	7/8	12	CRSFXL008X12	16	CRSFXL008X16
5/32	.1562	.1510	1	12	CRSFXL010X12	16	CRSFXL010X16
3/16	.1875	.1805	1-1/8	12	CRSFXL012X12	16	CRSFXL012X16
7/32	.2188	.2075	1-1/4	12	CRSFXL014X12	16	CRSFXL014X16
1/4	.2500	.2405	1-1/2	12	CRSFXL016X12	16	CRSFXL016X16
9/32	.2812	.2485	1-1/2	12	CRSFXL018X12	16	CRSFXL018X16
5/16	.3125	.2807	1-1/2	12	CRSFXL020X12	16	CRSFXL020X16
11/32	.3438	.2807	1-1/2	12	CRSFXL022X12	16	CRSFXL022X16
3/8	.3750	.3120	1-3/4	12	CRSFXL024X12	16	CRSFXL024X16
13/32	.4062	.3120	1-3/4	12	CRSFXL026X12	16	CRSFXL026X16
7/16	.4375	.3745	1-3/4	12	CRSFXL028X12	16	CRSFXL028X16
15/32	.4688	.3745	1-3/4	12	CRSFXL030X12	16	CRSFXL030X16
1/2	.5000	.4375	2	12	CRSFXL032X12	16	CRSFXL032X16
17/32	.5313	.4375	2	12	CRSFXL034X12	16	CRSFXL034X16
9/16	.5625	.4375	2	12	CRSFXL036X12	16	CRSFXL036X16
19/32	.5938	.4375	2	12	CRSFXL038X12	16	CRSFXL038X16
5/8	.6250	.5620	2-1/4	12	CRSFXL040X12	16	CRSFXL040X16
21/32	.6562	.5620	2-1/4	12	CRSFXL042X12	16	CRSFXL042X16
11/16	.6875	.5620	2-1/4	12	CRSFXL044X12	16	CRSFXL044X16
23/32	.7188	.5620	2-1/4	12	CRSFXL046X12	16	CRSFXL046X16
3/4	.7500	.6245	2-1/2	12	CRSFXL048X12	16	CRSFXL048X16
13/16	.8125	.6245	2-1/2	12	CRSFXL052X12	16	CRSFXL052X16

### REGARDING USAGE

Extended reamers are designed for use in drill presses, turret lathes, screw machines, etc. **They are not designed for CNC machines.** The best results are obtained with a floating type holder which permits the reamer to align itself with the hole being reamed.