

HIGH SPEED STEEL

CHUCKING REAMERS - DOWEL PIN SIZES

ICS WIS

SPECIAL PURPOSE

RIGHT HAND CUT

STRAIGHT SHANK



STRAIGHT FLUTE

High Speed Steel Dowel Pin Size Chucking Reamers are used to size holes in preparation for installing dowel pins. Listed below are two reamer sizes that can be used for each size dowel pin, depending on how tight a pin fit is required. Diameter tolerance is +.0000" -.0002". They are also available in 14 piece sets.

USE FOR SIZE	FLUTE DOWEL PIN	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
.1230	1/8	7/8	3-1/2	CRSFDP.1230	18.32
.1247	1/8	7/8	3-1/2	CRSFDP.1247	18.32
.1855	3/16	1-1/8	4-1/2	CRSFDP.1855	18.82
.1870	3/16	1-1/8	4-1/2	CRSFDP.1870	18.82
.2480	1/4	1-1/2	6	CRSFDP.2480	21.06
.2495	1/4	1-1/2	6	CRSFDP.2495	21.06
.3105	5/16	1-1/2	6	CRSFDP.3105	24.26

USE FOR SIZE	FLUTE DOWEL PIN	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
.3120	5/16	1-1/2	6	CRSFDP.3120	24.26
.3730	3/8	1-3/4	7	CRSFDP.3730	30.18
.3745	3/8	1-3/4	7	CRSFDP.3745	30.18
.4355	7/16	1-3/4	7	CRSFDP.4355	30.18
.4370	7/16	1-3/4	7	CRSFDP.4370	30.18
.4980	1/2	2	8	CRSFDP.4980	37.52
.4995	1/2	2	8	CRSFDP.4995	37.52

HIGH SPEED STEEL

CHUCKING REAMERS - OVER & UNDER SIZES

ICS WIS

SPECIAL PURPOSE

RIGHT HAND CUT

STRAIGHT SHANK



STRAIGHT FLUTE

High Speed Steel Oversize Chucking Reamers are +.001" and Undersize Chucking Reamers are -.001" from common fractional sizes of 1/8, 3/16, 1/4, 5/16, 3/8, 7/16, and 1/2. They are also available in 14 piece sets.

OVERSIZE REAMERS

UNDERSIZE REAMERS

USE FOR SIZE	FLUTE FRAC. SIZE	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
.1260	1/8	7/8	3-1/2	CRSFOS.1260	18.32
.1885	3/16	1-1/8	4-1/2	CRSFOS.1885	18.82
.2510	1/4	1-1/2	6	CRSFOS.2510	21.06
.3135	5/16	1-1/2	6	CRSFOS.3135	24.26
.3760	3/8	1-3/4	7	CRSFOS.3760	30.18
.4385	7/16	1-3/4	7	CRSFOS.4385	30.18
.5010	1/2	2	8	CRSFOS.5010	37.52

USE FOR SIZE	FLUTE FRAC. SIZE	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
.1240	1/8	7/8	3-1/2	CRSFUS.1260	18.32
.1865	3/16	1-1/8	4-1/2	CRSFUS.1885	18.82
.2490	1/4	1-1/2	6	CRSFUS.2510	21.06
.3115	5/16	1-1/2	6	CRSFUS.3135	24.26
.3740	3/8	1-3/4	7	CRSFUS.3760	30.18
.4365	7/16	1-3/4	7	CRSFUS.4385	30.18
.4990	1/2	2	8	CRSFUS.5010	37.52