

CAP SCREW COUNTERBORES

ICS USA

SPECIAL PURPOSE

RIGHT HAND CUT



STRAIGHT SHANK

3 FLUTE
SOLID PILOT



TAPER SHANK

High Speed Steel Cap Screw Counterbores are designed to create a recess for socket head cap screws and shoulder screws. They are also used for spot facing smaller spots, enlarging or cleaning holes. Solid pilot will not score or damage pilot hole. Cutting action is chatterless. They are available with a straight shank or a Morse taper shank.

CAP SCREW SIZE	PILOT DIA.	CUTTING DIA.	SHANK DIA.	STRAIGHT SHANK		TAPER SHANK		
				OVERALL LENGTH	ITEM NO.	MORSE TAPER	OVERALL LENGTH	ITEM NO.
1/4	9/32	13/32	3/8	5	CSC3F016	1	5-3/4	CSC3FTS016
5/16	11/32	1/2	7/16	5	CSC3F020	2	6	CSC3FTS020
3/8	13/32	19/32	1/2	6	CSC3F024	2	6-1/2	CSC3FTS024
7/16	15/32	11/16	1/2	7	CSC3F028	2	7	CSC3FTS028
1/2	17/32	25/32	1/2	7-1/2	CSC3F032	2	7-1/4	CSC3FTS032
5/8	21/32	31/32	3/4	7-1/2	CSC3F040	3	7-1/2	CSC3FTS040
3/4	13/16	1-3/16	1	8	CSC3F048	3	9	CSC3FTS048
7/8	15/16	1-3/8	1	8	CSC3F056	3	9	CSC3FTS056
1	1-1/16	1-9/16	1	10	CSC3F100	3	10	CSC3FTS100

CAP SCREW COUNTERBORE SET

WOOD STAND

DESCRIPTION	TYPE OF COUNTERBORE	ITEM NO.	PRICE
4 PC CAP SCREW COUNTERBORE SET Sizes #8, #10, 1/4, 3/8 (Not Illustrated)	Cap Screw Counterbore - 3 Flute - Straight Shank	CS-CSC3F-4	105.84

HIGH SPEED STEEL CAP SCREW COUNTERBORES - METRIC

ICS USA

SPECIAL PURPOSE

RIGHT HAND CUT



STRAIGHT SHANK

3 FLUTE
SOLID PILOT

High Speed Steel Metric Cap Screw Counterbores are designed to create a recess for socket head cap screws and shoulder screws. They are also used for spot facing smaller spots, enlarging or cleaning holes. Solid pilot will not score or damage pilot hole. Cutting action is chatterless.

CAP SCREW SIZE (mm)	PILOT DIA. (mm)	CUTTING DIA. (mm)	SHANK DIA.	STRAIGHT SHANK	
				OVERALL LENGTH	ITEM NO.
3.00	3.40	6.00	7/32	3	CSC3FM03.00
4.00	4.50	8.00	5/16	3-1/2	CSC3FM04.00
5.00	5.50	10.00	5/16	4-1/2	CSC3FM05.00
6.00	6.60	11.00	3/8	5	CSC3FM06.00
8.00	9.00	15.00	1/2	6	CSC3FM08.00
10.00	11.00	18.00	1/2	7	CSC3FM10.00
12.00	14.00	20.00	5/8	7-1/2	CSC3FM12.00
14.00	15.00	24.00	3/4	8	CSC3FM14.00
16.00	17.00	26.00	1	9	CSC3FM16.00
20.00	21.00	26.00	1	10	CSC3FM20.00