

# HIGH SPEED STEEL AIRCRAFT EXTENSION DRILLS

ICS WIS

HEAVY DUTY

SPLIT POINT



## Letter Sizes (Straight Shank) "A" to "Z" Dia.

SIZE	DEC. EQUIV.	HIGH SPEED STEEL		COBALT
		6" LENGTH Jobber Flute Length 135° Split Point	12" LENGTH Jobber Flute Length 135° Split Point	12" LENGTH Jobber Flute Length 135° Split Point
		AC-06B	AC-12B	AC-12C
A	.234	8.34	9.84	16.80
B	.238	8.34	10.00	18.38
C	.242	8.34	10.00	18.38
D	.246	8.34	10.08	19.90
E	.250	6.02	10.14	13.28
F	.257	9.18	11.92	18.72
G	.261	10.72	11.92	18.72
H	.266	10.90	12.10	20.54
I	.272	11.08	12.28	19.68
J	.277	11.18	12.44	20.54
K	.281	11.26	12.50	20.54
L	.290	11.76	13.08	22.76
M	.295	12.14	13.48	23.68

SIZE	DEC. EQUIV.	HIGH SPEED STEEL		COBALT
		6" LENGTH Jobber Flute Length 135° Split Point	12" LENGTH Jobber Flute Length 135° Split Point	12" LENGTH Jobber Flute Length 135° Split Point
		AC-06B	AC-12B	AC-12C
N	.302	13.12	14.60	24.60
O	.316	13.84	15.38	26.70
P	.323	14.36	15.96	27.88
Q	.332	14.90	16.56	28.90
R	.339	15.26	16.96	28.90
S	.348	15.80	17.54	33.76
T	.358	16.20	17.98	33.76
U	.368	17.14	19.06	34.04
V	.377	17.68	20.26	36.94
W	.386	18.24	20.26	36.94
X	.397	18.98	21.10	37.28
Y	.404	19.50	21.66	38.90
Z	.413	20.00	22.22	41.72

## Metric Sizes (Straight Shank) 2.00mm to 12.50mm Dia.

SIZE mm	DEC. EQUIV.	HSS	COBALT
		12" LENGTH Jobber Flute Length 135° Split Point	12" LENGTH Jobber Flute Length 135° Split Point
		AC-12M	AC-12CM
2.00	.0781	6.78	8.32
2.50	.0984	6.48	6.92
3.00	.1181	6.04	6.38
3.50	.1378	6.40	6.72
4.00	.1575	7.30	8.02
4.50	.1772	7.92	8.92
5.00	.1969	8.16	9.24
5.10	.2008	8.16	9.90
5.50	.2165	8.92	10.24
6.00	.2362	10.08	11.74
6.50	.2560	10.96	12.60
7.00	.2756	11.52	13.50

SIZE mm	DEC. EQUIV.	HSS	COBALT
		12" LENGTH Jobber Flute Length 135° Split Point	12" LENGTH Jobber Flute Length 135° Split Point
		AC-12M	AC-12CM
7.50	.2953	12.54	15.58
8.00	.3150	15.04	16.88
8.50	.3346	16.14	18.30
9.00	.3543	17.36	21.86
9.50	.3740	17.94	22.20
9.70	.3819	19.36	23.70
10.00	.3937	20.00	26.88
10.50	.4134	21.42	27.20
11.00	.4331	22.48	27.82
11.50	.4528	24.16	29.32
12.00	.4724	25.88	31.76
12.50	.4921	26.20	31.76

## AIRCRAFT DRILL MERCHANDISER

ILLUSTRATION	DESCRIPTION	TYPE OF DRILL	ITEM NO.	PRICE
<p>ICS EXTRA LONG DRILLS</p>	<p><b>12 PC DRILL DISPLAY</b> <b>12" AIRCRAFT EXTENSION DRILLS</b></p> <p>3 Ea. 1/8, 3/16, 1/4 1 Ea. 5/16, 3/8, 1/2</p> <p>Display Size: 12" x 18"</p>	Black Finish Aircraft Drills 135° S/Pt	DM-AC-12B-12	130.14