

# HIGH SPEED STEEL EXTRA LENGTH (VENT) DRILLS

ICS USA

SPECIAL PURPOSE

118° POINT



Extra Length Vent Drills are designed for drilling vent holes in rubber tire molds and for drilling very small diameter deep holes in metal. They are sometimes referred to as Small Diameter Long Boy Drills.

## Fractional/Wire Gauge Sizes (Straight Shank) 1/16" to #74 Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
3/64	.0469	2	3	VD003X200X300	4.20
1/16	.0625	2-1/2	3-1/2	VD004X232X332	4.50
1/16	.0625	3	4	VD004X300X400	4.86
1/16	.0625	3	5	VD004X300X500	5.22
1/16	.0625	4	6	VD004X400X600	6.70
50	.0700	3	4	VD#50X300X400	4.86
50	.0700	3	5	VD#50X300X500	5.22
50	.0700	4	6	VD#50X400X600	6.70
52	.0635	4	5	VD#52X400X500	5.24
54	.0550	4	6	VD#54X400X600	6.70
55	.0520	2-1/4	3	VD#55X216X300	4.20
55	.0520	2-1/2	4-1/2	VD#55X232X432	5.14
55	.0520	3	4	VD#55X300X400	4.86

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
55	.0520	3-1/2	6-1/4	VD#55X332X616	7.00
57	.0430	2	3	VD#57X200X300	4.20
57	.0430	2	5	VD#57X200X500	4.50
57	.0430	3	4	VD#57X300X400	4.86
57	.0430	4	6	VD#57X400X600	6.70
58	.0420	3	4	VD#58X300X400	6.82
60	.0400	3	4	VD#60X300X400	4.86
60	.0400	4	6	VD#60X400X600	6.70
68	.0320	2	6	VD#68X200X600	7.74
69	.0292	2	3	VD#69X200X300	5.06
73	.0240	5/8	1-1/2	VD#73X040X132	4.62
74	.0225	1	2	VD#74X100X200	4.36
74	.0225	1	3	VD#74X100X300	4.70

**NOTE:** Prices are based on a minimum order of 120 pcs of a size. Lesser quantities quoted upon request.

# HIGH SPEED STEEL BELLHANGER'S EXTENSION DRILLS

ICS USA

SPECIAL PURPOSE

135° SPLIT POINT

FLEXIBLE SHANK



Flexible Shaft Bellhanger Drills are actually a combination fish tape and drill and make wire installation fast and easy. They also can be used to drill holes in places where the shaft cannot reach in a straight line.

SIZE	SHANK	ITEM NO.	OVERALL LENGTH	OVERALL LENGTH	OVERALL LENGTH	OVERALL LENGTH
			24"	36"	54"	72"
1/4	3/16	BHFS 016 x (Lgth)	-	-	47.78	49.28
3/8	3/16	BHFS 024 x (Lgth)	52.56	54.46	56.66	58.98
1/2	1/4	BHFS 032 x (Lgth)	CALL	CALL	CALL	CALL

**TO ORDER:** Specify Item No. Prefix and Length of Drill needed, e.g., BHFS016 x 18 would be a 1/4 x 18 Bellhanger Flex Shank Drill.