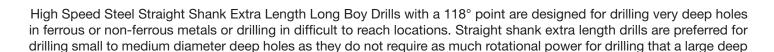
EXTRA LENGTH (LONG BOY) DRILLS

ICS USA

GENERAL PURPOSE

118° POINT



Fractional Sizes (Straight Shank) 1/16" to 1-1/4" Dia.

hole would require. They are also known as Contractor's Long Boy Drills or simply as Long Boy Drills.

		HIGH SPEED STEEL							
		6" OVERALL LENGTH 4" FLUTE LENGTH	8" OVERALL LENGTH 5" FLUTE LENGTH	9" OVERALL LENGTH 6" FLUTE LENGTH	10" OVERALL LENGTH 7" FLUTE LENGTH		18" OVERALL LENGTH 14" FLUTE LENGTH	24" OVERALL LENGTH 18" FLUTE LENGTH	
		OXIDE FINISH	OXIDE FINISH	OXIDE FINISH	OXIDE FINISH	OXIDE FINISH	OXIDE FINISH	OXIDE FINISH	
	DEC.	118° POINT	118° POINT	118° POINT	118° POINT	118° POINT	118° POINT	118° POINT	
SIZE	EQUIV.	LBD06L	LBD08L	LBD09L	LBD10L	LBD12L	LBD18L	LBD24L	
1/16	.0625	10.48			-				
5/64	.0781	9.24	-	-	-	-	-	-	
3/32	.0938	8.22	15.60	_	_	_	_	_	
7/64	.1094	7.48	15.60	_	_	-	_	_	
1/8	.1250	7.00	15.60	-	16.98	17.80	-	-	
9/64	.1406	7.00	13.96	-	18.66	19.52	-	-	
5/32	.1562	7.00	13.96	-	18.30	19.30	-	-	
11/64	.1719	8.58	14.48	-	19.12	20.22	-	-	
3/16	.1875	8.14	14.48	-	20.48	20.22	42.50	-	
13/64	.2031	-	15.54	-	20.48	21.62	42.50	-	
7/32	.2188	-	15.88	-	20.48	21.62	42.50	-	
15/64	.2344	-	15.88	-	21.06	22.40	42.50	-	
1/4	.2500	-	15.88	-	21.06	22.40	44.04	82.22	
17/64	.2656	-	16.44	-	22.18	23.30	47.04	-	
9/32	.2812	-	16.44	-	22.18	23.30	47.04	-	
19/64	.2969	-	16.82	-	22.70	23.94	47.04	-	
5/16	.3125	-	16.82	-	22.70	23.94	47.04	84.58	
21/64	.3281	-	17.94	-	24.36	25.62	49.90	-	
11/32	.3438	-	17.94	-	24.36	25.62	49.90	-	
23/64	.3594	-	18.58	-	24.96	26.12	49.90	-	
3/8	.3750	-	18.58	-	24.96	26.12	55.88 54.19	108.20	
25/64	.3906	-	20.30	-	27.06	28.92	54.18	-	
13/32 27/64	.4062 .4219	-	20.30	25.64	27.06 28.72	28.92 32.94	54.18 58.36	-	
7/16	.4375	-	24.24	25.64	31.06	32.94	58.36	126.42	
29/64	.4531	_	26.98	27.06	30.88	34.34	66.78	120.42	
15/32	.4688	_	26.98	-	30.88	34.34	66.78	_	
31/64	.4844	_	26.98	28.94	31.58	38.36	69.98	_	
1/2	.5000	_	26.98	28.94	31.58	34.10	69.98	117.02	
17/32	.5321	-	-	-	-	45.72	79.06	-	
9/16	.5625	_	_	_	-	45.72	80.40	156.42	
19/32	.5938	_	_	_	-	49.34	83.18	-	
5/8	.6250	-	-	-	-	51.60	87.30	170.30	
21/32	.6562	-	-	-	-	59.28	96.50	-	
11/16	.6875	-	-	-	-	59.28	103.36	198.74	
23/32	.7188	-	-	-	-	64.34	112.96	-	
3/4	.7500	-	-	-	-	66.80	119.74	229.32	
25/32	.7812	-	-	-	-	81.12	133.60	239.90	
13/16	.8125	-	-	-	-	86.44	138.70	245.78	
7/8	.8750	-	-	-	-	103.74	143.06	264.60	
15/16	.9375	-	-	-	-	121.14	150.50	276.36	
1	1.0000	-	-	-	-	124.66	159.54	294.00	
1-1/8	1.1250	-	-	-	-	-	194.04	315.18	
1-3/16	1.1875	-	-	-	-	-	234.68	351.62	
1-1/4	1.2500	-	-	-	-	-	281.90	422.78	