


HIGH SPEED STEEL 3/8" SHANK SILVER & DEMING DRILLS

ICS WIS

GENERAL PURPOSE

118° POINT

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA
RSD	 OXIDE FINISH	For portable or machine drilling in ferrous or non-ferrous metals. Ground oxide finish flutes retain lubricants and ease chip welding when drilling cast iron, steel, etc.	M2	118° Point Std. Spiral

When ordering, specify 3/8" shank with 1/2" step shank (illustrated above) or 3/8" straight shank.

Fractional Sizes (Reduced Shank) 33/64" to 1" Dia.

SIZE	DEC. EQUIV.	ITEM NO.	PRICE	SIZE	DEC. EQUIV.	ITEM NO.	PRICE	SIZE	DEC. EQUIV.	ITEM NO.	PRICE
33/64	.5156	RSD033	18.74	11/16	.6875	RSD044	24.10	55/64	.8594	RSD055	30.54
17/32	.5312	RSD034	18.74	45/64	.7031	RSD045	25.14	7/8	.8750	RSD056	30.54
35/64	.5469	RSD035	19.82	23/32	.7188	RSD046	25.14	57/64	.8906	RSD057	31.68
9/16	.5625	RSD036	19.82	47/64	.7344	RSD047	26.24	29/32	.9062	RSD058	31.68
37/64	.5781	RSD037	21.08	3/4	.7500	RSD048	26.24	59/64	.9219	RSD059	33.84
19/32	.5938	RSD038	21.08	49/64	.7656	RSD049	27.38	15/16	.9375	RSD060	33.84
39/64	.6094	RSD039	21.94	25/32	.7812	RSD050	27.38	61/64	.9531	RSD061	35.72
5/8	.6250	RSD040	21.94	51/64	.7969	RSD051	28.46	31/32	.9688	RSD062	35.72
41/64	.6460	RSD041	23.08	13/16	.8125	RSD052	28.46	63/64	.9844	RSD063	39.10
21/32	.6562	RSD042	23.08	53/64	.8281	RSD053	29.48	1	1.0000	RSD100	39.10
43/64	.6719	RSD043	24.10	27/32	.8438	RSD054	29.48				


*All S & D Drills are 6" overall length with 3" flute length.

HIGH SPEED STEEL 3/8" SHANK SILVER & DEMING DRILLS

ICS WIS

HEAVY DUTY

135° SPLIT POINT

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA
RSDHB	 OXIDE FINISH	For portable or machine drilling in hard steels, stainless steels and other hard materials. The split point is self centering and breaks up chips.	M2	135° Split Point

When ordering, specify 3/8" shank with 1/2" step shank (illustrated above) or 3/8" straight shank.

Fractional Sizes (Reduced Shank) 33/64" to 1" Dia.

SIZE	DEC. EQUIV.	ITEM NO.	PRICE	SIZE	DEC. EQUIV.	ITEM NO.	PRICE	SIZE	DEC. EQUIV.	ITEM NO.	PRICE
33/64	.5156	RSDHB033	24.28	11/16	.6875	RSDHB044	29.66	55/64	.8594	RSDHB055	40.92
17/32	.5312	RSDHB034	24.28	45/64	.7031	RSDHB045	30.68	7/8	.8750	RSDHB056	40.92
35/64	.5469	RSDHB035	25.38	23/32	.7188	RSDHB046	30.68	57/64	.8906	RSDHB057	42.04
9/16	.5625	RSDHB036	25.38	47/64	.7344	RSDHB047	31.80	29/32	.9062	RSDHB058	42.04
37/64	.5781	RSDHB037	26.64	3/4	.7500	RSDHB048	31.80	59/64	.9219	RSDHB059	44.20
19/32	.5938	RSDHB038	26.64	49/64	.7656	RSDHB049	37.76	15/16	.9375	RSDHB060	44.20
39/64	.6094	RSDHB039	27.52	25/32	.7812	RSDHB050	37.76	61/64	.9531	RSDHB061	46.10
5/8	.6250	RSDHB040	27.52	51/64	.7969	RSDHB051	38.82	31/32	.9688	RSDHB062	46.10
41/64	.6460	RSDHB041	28.64	13/16	.8125	RSDHB052	38.82	63/64	.9844	RSDHB063	49.48
21/32	.6562	RSDHB042	28.64	53/64	.8281	RSDHB053	39.86	1	1.0000	RSDHB100	49.48
43/64	.6719	RSDHB043	29.66	27/32	.8438	RSDHB054	39.86				

*All S & D Drills are 6" overall length with 3" flute length.