


1/2" SHANK JUMBO SILVER & DEMING DRILLS

HIGH SPEED STEEL

ICS WIS		GENERAL PURPOSE		118° POINT	
ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA	
SND	 OXIDE FINISH	For portable or machine drilling in ferrous or non-ferrous metals. Ground oxide finish flutes retain lubricants and ease chip welding when drilling cast iron, steel, etc. All sizes 6" overall length with 3" flute length.	M2	118° Point Std. Spiral	


Fractional Sizes (Reduced Shank) 1-9/16" to 2" Dia.

SIZE	DEC. EQUIV.	ITEM NO.	PRICE	SIZE	DEC. EQUIV.	ITEM NO.	PRICE	SIZE	DEC. EQUIV.	ITEM NO.	PRICE
*1-9/16	1.5625	SND136	131.72	1-3/4	1.7500	SND148	170.52	*1-29/32	1.9062	SND158	201.10
1-5/8	1.6250	SND140	145.82	*1-25/32	1.7812	SND150	179.94	1-15/16	1.9375	SND160	201.10
1-11/16	1.6875	SND144	164.64	1-13/16	1.8125	SND152	179.94	2	2.0000	SND200	210.50
*1-23/32	1.7187	SND146	170.52	1-7/8	1.8750	SND156	190.52				

*Tap Drill Sizes (See pages 206, 222-223 for application)

HIGH SPEED STEEL

3/4" SHANK SILVER & DEMING DRILLS

ICS WIS		GENERAL PURPOSE		118° POINT	
ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA	
TQSD	 OXIDE FINISH	For portable or machine drilling in ferrous or non-ferrous metals. Ground oxide finish flutes retain lubricants and ease chip welding when drilling cast iron, steel, etc. All sizes 6" overall length with 3" flute length.	M2	118° Point Std. Spiral	

Fractional Sizes (Reduced Shank) 25/32" to 2" Dia.


SIZE	DEC. EQUIV.	ITEM NO.	PRICE	SIZE	DEC. EQUIV.	ITEM NO.	PRICE	SIZE	DEC. EQUIV.	ITEM NO.	PRICE
25/32	.7812	TQSD050		1-1/8	1.1250	TQSD108		1-11/16	1.6875	TQSD144	
13/16	.8125	TQSD052		1-3/16	1.1875	TQSD112		1-23/32	1.7187	TQSD146	
27/32	.8438	TQSD054		1-1/4	1.2500	TQSD116		1-3/4	1.7500	TQSD148	
7/8	.8750	TQSD056	CALL FOR PRICE	1-5/16	1.3125	TQSD120	CALL FOR PRICE	1-25/32	1.7812	TQSD150	CALL FOR PRICE
29/32	.9062	TQSD058		1-3/8	1.3750	TQSD124		1-13/16	1.8125	TQSD152	
15/16	.9375	TQSD060		1-7/16	1.4219	TQSD128		1-7/8	1.8750	TQSD156	
31/32	.9688	TQSD062		1-1/2	1.5000	TQSD132		1-29/32	1.9062	TQSD158	
1	1.0000	TQSD100		1-9/16	1.5625	TQSD136		1-15/16	1.9375	TQSD160	
1-1/16	1.0625	TQSD104		1-5/8	1.6250	TQSD140		2	2.0000	TQSD200	

Other sizes available upon request.

HIGH SPEED STEEL

3/4" SHANK SILVER & DEMING DRILL SETS

WOOD STAND

ILLUSTRATION	DESCRIPTION	TYPE OF DRILL	ITEM NO.	PRICE
	5 PC DRILL SET 1, 1-1/8, 1-1/4, 1-3/8, 1-1/2	HSS 3/4" S&D Drills	DSW-TQSD-5	CALL
	5 PC DRILL SET 1, 1-1/4, 1-1/2, 1-3/4, 2	HSS 3/4" S&D Drills	DSW-TQSD-5A	CALL