


# 1/2" SHANK JUMBO SILVER & DEMING DRILLS

HIGH SPEED STEEL

<b>ICS</b> <b>WIS</b>		<b>GENERAL PURPOSE</b>		<b>118° POINT</b>	
ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA	
<b>SND</b>	 OXIDE FINISH	For portable or machine drilling in ferrous or non-ferrous metals. Ground oxide finish flutes retain lubricants and ease chip welding when drilling cast iron, steel, etc. All sizes 6" overall length with 3" flute length.	M2	118° Point Std. Spiral	


## Fractional Sizes (Reduced Shank) 1-9/16" to 2" Dia.

SIZE	DEC. EQUIV.	ITEM NO.	PRICE	SIZE	DEC. EQUIV.	ITEM NO.	PRICE	SIZE	DEC. EQUIV.	ITEM NO.	PRICE
*1-9/16	1.5625	<b>SND136</b>	131.72	1-3/4	1.7500	<b>SND148</b>	170.52	*1-29/32	1.9062	<b>SND158</b>	201.10
1-5/8	1.6250	<b>SND140</b>	145.82	*1-25/32	1.7812	<b>SND150</b>	179.94	1-15/16	1.9375	<b>SND160</b>	201.10
1-11/16	1.6875	<b>SND144</b>	164.64	1-13/16	1.8125	<b>SND152</b>	179.94	2	2.0000	<b>SND200</b>	210.50
*1-23/32	1.7187	<b>SND146</b>	170.52	1-7/8	1.8750	<b>SND156</b>	190.52				

\*Tap Drill Sizes (See pages 206, 222-223 for application)

HIGH SPEED STEEL

# 3/4" SHANK SILVER & DEMING DRILLS

<b>ICS</b> <b>WIS</b>		<b>GENERAL PURPOSE</b>		<b>118° POINT</b>	
ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA	
<b>TQSD</b>	 OXIDE FINISH	For portable or machine drilling in ferrous or non-ferrous metals. Ground oxide finish flutes retain lubricants and ease chip welding when drilling cast iron, steel, etc. All sizes 6" overall length with 3" flute length.	M2	118° Point Std. Spiral	

## Fractional Sizes (Reduced Shank) 25/32" to 2" Dia.


SIZE	DEC. EQUIV.	ITEM NO.	PRICE	SIZE	DEC. EQUIV.	ITEM NO.	PRICE	SIZE	DEC. EQUIV.	ITEM NO.	PRICE
25/32	.7812	<b>TQSD050</b>		1-1/8	1.1250	<b>TQSD108</b>		1-11/16	1.6875	<b>TQSD144</b>	
13/16	.8125	<b>TQSD052</b>		1-3/16	1.1875	<b>TQSD112</b>		1-23/32	1.7187	<b>TQSD146</b>	
27/32	.8438	<b>TQSD054</b>		1-1/4	1.2500	<b>TQSD116</b>		1-3/4	1.7500	<b>TQSD148</b>	
7/8	.8750	<b>TQSD056</b>	CALL FOR PRICE	1-5/16	1.3125	<b>TQSD120</b>	CALL FOR PRICE	1-25/32	1.7812	<b>TQSD150</b>	CALL FOR PRICE
29/32	.9062	<b>TQSD058</b>		1-3/8	1.3750	<b>TQSD124</b>		1-13/16	1.8125	<b>TQSD152</b>	
15/16	.9375	<b>TQSD060</b>		1-7/16	1.4219	<b>TQSD128</b>		1-7/8	1.8750	<b>TQSD156</b>	
31/32	.9688	<b>TQSD062</b>		1-1/2	1.5000	<b>TQSD132</b>		1-29/32	1.9062	<b>TQSD158</b>	
1	1.0000	<b>TQSD100</b>		1-9/16	1.5625	<b>TQSD136</b>		1-15/16	1.9375	<b>TQSD160</b>	
1-1/16	1.0625	<b>TQSD104</b>		1-5/8	1.6250	<b>TQSD140</b>		2	2.0000	<b>TQSD200</b>	

Other sizes available upon request.

HIGH SPEED STEEL

# 3/4" SHANK SILVER & DEMING DRILL SETS

**WOOD STAND**

ILLUSTRATION	DESCRIPTION	TYPE OF DRILL	ITEM NO.	PRICE
	<b>5 PC DRILL SET</b> 1, 1-1/8, 1-1/4, 1-3/8, 1-1/2	HSS 3/4" S&D Drills	<b>DSW-TQSD-5</b>	CALL
	<b>5 PC DRILL SET</b> 1, 1-1/4, 1-1/2, 1-3/4, 2	HSS 3/4" S&D Drills	<b>DSW-TQSD-5A</b>	CALL